## Strong Enhancement of In-field Critical Current Density at 20K in MgB<sub>2</sub> with Minute Additions of Dy<sub>2</sub>O<sub>3</sub> and B<sub>4</sub>C

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*Abstract* - Minute additions of a combination of  $Dy_2O_3$  and  $B_4C$  have been used to enhance both pinning and upper critical field in MgB<sub>2</sub> to the level suitable for MRI applications at 20 K. A delicate balance of  $Dy_2O_3$  and  $B_4C$  addistions is required to improve pinning without significantly reducing connectivity between grains. The  $Dy_2O_3$  nanoparticles react with B to form 10-15 nm DyB<sub>4</sub> nanoparticles, while  $B_4C$  supplies carbon into MgB<sub>2</sub> crystal lattice and increases the upper critical field. The optimum level of  $Dy_2O_3$  and  $B_4C$  additions is ~0.5 wt. % of  $Dy_2O_3$  and 0.04 wt. % of  $B_4C$ , yielding a  $J_c$  (20K) of  $10^5$ A.cm<sup>-2</sup> at 2.7 T.

Manuscript received September 5, 2007; accepted October 15, 2007. Reference No. ST6, Category 2 Published in <u>Appl. Phys. Lett. 91, 202508,2007</u>