FROM RESEARCH TO INDUSTRY



SPACE CRYOCOOLER DEVELOPMENTS



www.cea.fr

Lionel DUBAND Univ. Grenoble Alpes, CEA-INAC-SBT, F-38000 Grenoble



ET CRYOGÉNIE

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WHEN IT ALL STARTED





3



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EARTH OBSERVATION: WEATHER SATELLITE MTG



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MAIN MOTIVATION: COOLING OF DETECTORS



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EARTH OBSERVATION: WEATHER SATELLITE

Météosat 7 (format a) 14/09/2003 à 12h00 UTC



Meteosat 2G







Meteosat Third Generation - The Future European Geostationary Meteorological Satellite





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WHEN IT ALL STARTED



8



MMRTG

Windbreaker

MMRTG HX Cold Plate & Shunt Radiator

RPF/

PLANETARY EXPLORATION

UHF Quad

Helix

MMRTG

RLGA

HGA







0 10 20 30 40 50 20 Ca XRF Co

XRD



diffraction and fluorescence informations collected by a cooled CCD



Mobility System Rover Front Hazcam Chassis **CheMin Chemistry and Mineralogy** (CheMin): CheMin is a mineralogy instrument, onboard MSL, that identifies and quantifies the minerals present in rocks and soil delivered to it by the Sample

Remote

Sensing

Mast

SA/SPaH & Turret Science

soil delivered to it by the Sample Acquisition, Sample Processing and Handling (SA/SPaH) system. The Ricor K508 rotary cooler provides cooling to CCD at ~210K with a lifetime requirement of 1600hrs for surface operations. GRENOBLE

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SCIENTIFIC MISSIONS



M31 Andromeda





SCIENTIFIC MISSIONS



M31 Andromeda





SCIENTIFIC MISSIONS







SCIENTIFIC MISSIONS - WHY CRYOGENIC ?

How to measure those very faint signals ?

Thermal link (thermal conductance) Thermometer (heat capacity) Heat sink $\Delta T = \frac{E}{mC}$ $\tau = R_{th}C = \frac{C}{K}$

Thermal detector: Bolometer







SCIENTIFIC MISSIONS - WHY CRYOGENIC ?

How to measure those very faint signals ?





SPACE ENVIRONMENT: CONSTRAINTS



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IS IT COLD OUT THERE ?



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IS IT COLD OUT THERE ?





SPACE: NATURAL RESOURCES





Radiative heat transfert (deep space @ 2.7 K)







absence of friction



10

3

SPACE CRYOGENICS - CURRENT GENERAL TENDENCY

Extended mission Cryogens Coolers

Higher and farther Engines & µGravity Zero boil off

Colder 50 mK

Mass Thermal links Stability & T control





I CANNOT BE EXHAUSTIVE - SORRY













- Efficient
- * Simple
- Reliable
- * Vibration free



* Limited performance @ low T* Orbit / orientation dependent



RADIATIVE COOLING

QLosses

Satellite

Direct coupling to deep space via thermal self emission

Q_{Space} = Q_{Dissip}+Q_{Losses}

Q_{Space} = ε.A.F.σ.(T⁴ - T_s⁴) ≈ ε.A.F.σ.T⁴

σ = 5.67 10⁻⁸ W.m⁻².K⁻⁴ **F ≈ 1** (form factor) ε ≈ 0.9 to 1 (black paint, open honey comb)



Insulation

QSpace





RADIATIVE COOLING

Direct coupling to deep space via thermal self emission $Q_{Space} = Q_{Dissip} + Q_{Losses}$ $Q_{Space} = \epsilon.A.F.\sigma.(T^4 - T_s^4) \approx \epsilon.A.F.\sigma.T^4$ QLosses





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EXAMPLE METEOSAT 2 GENERATION









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MLI / V-GROOVES - HERSCHEL / PLANCK







- * Efficient* Simple
- Reliable
- * Cold vapor



- * Limited mission duration
- * only selected T available
- * Volume & Mass
- * On ground management



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LOW TEMPERATURE MISSIONS WITH STORED CRYOGENS (4K OR LESS)



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HERSCHEL CRYOGENIC CHAIN - 1







HERSCHEL CRYOGENIC CHAIN - 2



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HERSCHEL CRYOGENIC CHAIN - 2





- * Lifetime* Warm launch* Ground tests

- * Peak power* Thermal interfaces
- * Vibration





SPACE CRYOGENICS: CURRENT TENDENCY







SPACE CRYOGENICS: CURRENT TENDENCY













SPACE CRYOGENICS: CURRENT TENDENCY



- Lifetime
- Volume
- Ground tests
- Warm launch









- Heat distribution
- Interface
- Vibration
- Thermal peak power







ONLY THE BEST: MYTHICAL CARNOT CYCLE



Example 300 K - 60 K cooler

Carnot cycle pressure ratio ❷/❹ ≈ 120 !!




ONLY THE BEST: MYTHICAL CARNOT CYCLE



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(MOST) MECHANICAL CRYOCOOLERS





STIRLING VERSUS PULSE TUBE







COOLER DNA (PRESSURE OSCILLATOR)

High Frequency (≈ > 30 Hz)

Motion without friction (≈)



No Maintenance





The precursor 80K Single Stage Stirling



ICEC 25 / ICMC 2014 - Lionel Duband, Univ. Grenoble Alpes, CEA-INAC-SBT, F-38000 Grenoble - July 2014



STIRLING AND PULSE TUBE COOLERS

Overall:

- Mature technology
- Migh Technical Readiness Level (TRL)
- Several thousands of hours in operation in orbit

Original BAe 50-80 K cooler: currently 23 in orbit, 177 years accumulated in orbit, AIRS PT: over 12 years of operation

On going: Multi stage, low T system, Miniature cooler, high frequency





Duband, Univ. Grenoble Alpes, CEA-INAC-SBT, F-38000 Grenoble - July 2014

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JDC

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METEOSAT 3G

50 K Single Stage

AC æ INSTITUT NANOSCIENCES ET CRYOGÉNIE THALES







5 W @ 80 K

2 W @ 50 K

LPTC

eesa







44



Presentation given at ICEC25 - ICMC2014, Enschede, July 2014 **ALTERNATIVE APPROACH: COOLER OF THE SHELF (COTS)**

C SUPERCONDUCTIVITY NEWS FORUM (global edition) July 2014

"High costs": Full space qualification, Maximum performance.

In line with ESA standards, adherence to ESA/NASA guidelines

"Low costs": Reliability is important, High price level not affordable.

- Products based on normal definition and production standards
- Special but limited screening of parts / products
- Extra burn-in to avoid infant mortality

Cost effective solution: Reliability is key, No extreme

performance.

- Design based on existing / proven definitions
- Extra but limited effort on parts and processes (based on risk assessment)
- Extensive screening of subassemblies / final products











ORS I Satellite (launched 2011)



HALES

LOW TEMPERATURE MULTISTAGE PULSE TUBE

Possible

application







4 K Pulse Tube



20 K Pre-cooling stage 4 K PT

3.86 K reached June 2014 ! 15 mW @ 4.5 K



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CAN'T BE EXHAUSTIVE - MANY SUPPLIERS !

























PULSE TUBE MICROCRYOCOOLER

Low SWaP (Size, Weight and Power)







690 mW @ 150 K 10 W input 100 Hz compressor Ø32 x 90 mm Cold finger Ø42 x 110 mm Mass: 328 gr (comp. 210, CF 118)



Could be used in the NASA MatISSE program (Maturation of Instruments for Solar System Exploration)



LOWER TEMPERATURE OR VIBRATION LESS: JOULE THOMSON SYSTEM



Direct benefit from heritage (flexure spring)





JOULE THOMSON LOOP

ISENTHALPIC EXPANSION







FROM RESEARCH TO INDUSTRY Presentation given at ICEC25 - ICMC2014, Enschede, July 2014 **4K JT SYSTEM - PLANCK** GRENOBLE $P_h = 10bar$ $P_1 = 1.3bar$ Science & Technology Facilities Gauncil Rutherford Appleton Laboratory m = 4.5 mg/sJT Orifice EADS 4K cooling 4K (~19mW) Cooler Drive Electronics Stage & Pre-charge Regulator **Rejection to**

Heat Exchangers

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JT Compressors

Ancillary Panel

SVM Pipework PLM Heat Exchangers (warm) (cold)

18K Stage

50K stage



4K Cooler

(~110W)

total electrical

input power



Sorption Cooler

(~45mW)

Rejection to

Radiators

(~80mW)



RAL - Astrium 4K JT Loop onboard PLANCK (HFI Instrument)



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ADVANCED 2 K COOLER PROGRAM



Cooler layout 4 stage Compressor Heat Exchangers Т HP LP Temperature sensor Res P Pressure sensor 2K F Ancillary panel Filter F 15K V Valve PT 100-Flow Getter 150K 300K Disc plate Pre-cooler HP Fill Fill Connecting Pipework Compressor stage

Objective of 20 mW @ 2 K



ATHENA Mission







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JT SYSTEM - JAXA (ASTRO-F, SPICA, ...)





Prototype cooler



16 mW @ 1.7 K with 160 W input

JT compressors (4 stages: 8 kPa to 0.7 MPa) (ratio 87)



EM unit (with 4 compressors) under fabrication (SPICA/SAFARI mission)





VIBRATIONLESS ? ALTERNATIVE COMPRESSOR





JOULE THOMSON WITH SORPTION COMPRESSOR



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HELIUM & HYDROGEN JT COOLER - VIBRATION FREE





4.5 K helium cooler (ICC14, 2006)



14.5 K hydrogen cooler (ICC17, 2012)





57







SMALL IS BEAUTIFUL









PAST (LAST DECADE) & FUTURE SUBKELVIN MISSIONS







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³HE EVAPORATIVE COOLING



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HELIUM EVAPORATIVE COOLING





HERSCHEL

HERSCHEL SPIRE Sorption unit

0,3	:			· · · ·		- '										1	- 1	-,	-,	1	-	-	
0,295	Specification															nhu							
0,29																							
0,285						~ • • •	•••							•••		•••	••••	~ • •	•••	~ ~			nhu
0,28	E)	•		 20	0			400	- · D			 60(0			800)			 000		•] 120
											Оре	eratin	ig da	ay									



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Two units (SPIRE and PACS Instruments) 3.8 years in orbit at L2 IEEE/CSC SUPERCONDUCTIVITY NEWS FORUM (global edition) July 2014 Presentation given at ICEC25 – ICMC2014, Enschede, July 2014

3HE SORPTION COOLER: ULTIMATE T ?







DD

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DILUTION COOLER



DILUTION





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DILUTION





PLANCK DILUTION COOLER





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CONTINUOUS DILUTION COOLER

7 K	³ He pump Fount pump	ain K	irculate th	ne ³ He	
HX still	<mark>ж к</mark> нх	Parameter	Linear Compressor (JAXA + SHI)	Sorption Compressor (COOL + U.Twente)	Holweck Compressor (CNRS + AL)
³ He	He 	Compression ratio	5.4mb/140mb (@17µmol/s) demonstrated	5mb/200mb (@20µmol/s) expected	5mb/200mb (@20µmol/s) demonstrated
		Input Power (no margin)	<80W	~10W@300K (estimated)	~100W@300K (estimated)
HX	SL	Mass (without electronics & margin)	~20kg	~2.2kg	~2kg
		Heat lift below 300K	None	~80mW@15K	None
		Heritage	Based on 1K-Class JT Cooler EM compressors	Based on the 4K JT Sorption Cooler EM for Darwin	No space heritage except for gas bearings (MELFI)
		Dev. Status	BBM under assembly	Check valves demonstrated	Compression ratio demonstrated
T <	50 mK	Next development steps	BBM evaluation	15K demonstrator	Demonstrate gas bearings

Latest result: 1 μW @ 51 mK (liquid T !)











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ADIABATIC DEMAGNETIZATION


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ADIABATIC DEMAGNETIZATION



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RAPID RECYCLING TANDEM ADR (CONTINUOUS)

- Tandem magnetic refrigerators
 Utilizes two magnetic cooling chains
 Provides continuous cooling
 Magnets are shielded
- Single thermal interface (4 K or lower)



200 mK - 4 K: Recycling time ≈ 2.5 minutes (4K to 170 mK in 30 sec.)



80 mK from 4 K 50 mK when operated from 2 K H 355 x W 120 x D 56 mm Predicted cooling powers based on hold time of 10 minutes and operated from 4 K: 1 µW at 80 mK 5 µW at 100 mK 41 µW at 300 mK



74

8.3 kg



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ASTRO E2 (SUZAKU) ADR & CADR



Requires development of Nb₃Sn magnets

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TWO EM MODEL DEVELOPED





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TWO EM MODEL DEVELOPED







SDL/11-224

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FLEXIBLE LINKS

≈ Simple but not easy to make

THERMAL LINKS

Space Dynamics Laboratory (SDL) has the facilities and experience to meet the most stringent link requirements. SDL thermal links have been selected for NASA's JWST program. Full support services include thermal and dynamic testing and certification at cryogenic temperatures.

SDL's Flexible Thermal Links

Eliminate : Joining materials including solder Internal contact resistance Wicking into braid/foil Outgassing Maximize : Thermal conductance Dynamic/mechanical flexibility Provide : High Performance Affordable Solutions



Appropriate material types and configurations are available based on customer-specific thermal and mechanical requirements for conductance, mass, and flexibility

SPECIFICATIONS			
CONDUCTANCE :	0.01 - 10W/K		
STIFFNESS : (flexibility)	Typically < 1 N/mm all axes		
MASS :	5g - 10kg		
MATERIAL :	Copper, Aluminum, etc.		
TYPE:	Foil or Braid		
TRANSFER LENGTHS :	2mm - 2m		



SDL flexible thermal links attach the focal plane assembly to the cryo-coolers on the GIFTS Instrument





almost any desired shape and end-block

configuration



1695 North Research Park Way • North Logan, Utah 84341 • Phone 435.713.3400 • www.spacedynamics.org





99.999% AL High flexibility in all direction (< 5N/mm) High K: >1W/K @ 80K Mass < 100g for complete thermal link



On-going activities in the frame of CSO and MTG

CSO: 2 sets of FMs delivered MTG: 6 sets delivered



99.99% OFHC High flexibility in all direction (< 0.5N/mm) High K: >0.5W/K @ 300K Mass < 350g for complete thermal link

	ATIL/E	SOLL	TIONS
78			
			m ·
54			





82



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ANCILLARY EQUIPMENT: HEAT SWITCH

Most commonly used: Gas Gap Heat Switch





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MAGNETORESISTIVE HEAT SWITCH

Magnetoresistive heat switch made from tungsten

Works by the slowing down of electrons in a metal due to a tangential magnetic field

10000 Thermal Conductivity (W/m K) 1000 100 10 0.5 1.0 1.5 0.0 Magnetic Field (T)



- Instantaneous switching limited by speed of generating the magnetic field, currently 30 seconds to go from 0 to 2 Tesla
- * High thermal conductivity 200 W/cm/K
- # High switching ratio ~10⁴ (related to the magnetic field)



2.0



Several applications

- Attenuate temperature oscillations
- Absorbs peak power (then energy dumped over longer period)
- cooler turned OFF: provides stable operation for a limited time

Example of Thermal Buffers:

Liquid-Gas Hydrogen 400 J between 15 and 16 K V ≈ 20 cm3

Liquid-Gas Neon 1000 J at 40 K +/- 50 mK 2000 J between 38 and 40 K 35 cm3







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TO ETERNITY AND BEYOND







Tonny Benschop Grégoire Bonfait Tom Bradshaw James Butterworth Benoit Chidaine Bernard Collaudin Ian Hepburn Dean Johnson Svlvain Martin Jeff Olson Keisuke Shinozaki Peter Shirron Julien Tanchon Thierry Tirolien Marcel Ter Brake David Valentini Stuart Watson

Peter Shirron - Cold facts Feb. 2014

These systems will deliver what the community needs: better access to cold in space. But you know what will happen. Scientists will develop better detectors, and demand lower temperature, longer mission lifetimes, lower cost, mass, size, etc. We should hope for no less. That's what will keep space cryogenics as exciting and relevant into the next 50 years as it has been over the last.

