

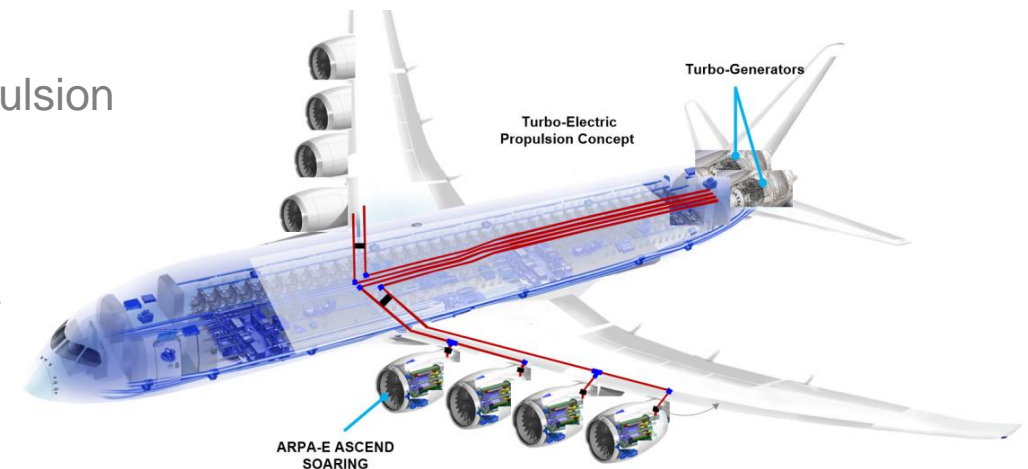
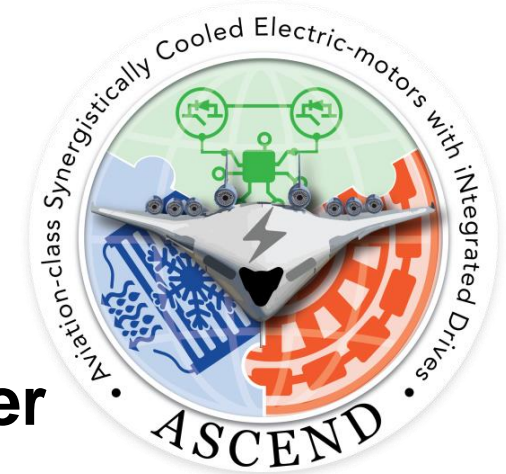
Superconducting Motor and Cryo-Cooled Inverter Engine: SOARING

PI: Parag Kshirsagar,
Raytheon Technologies Research Center

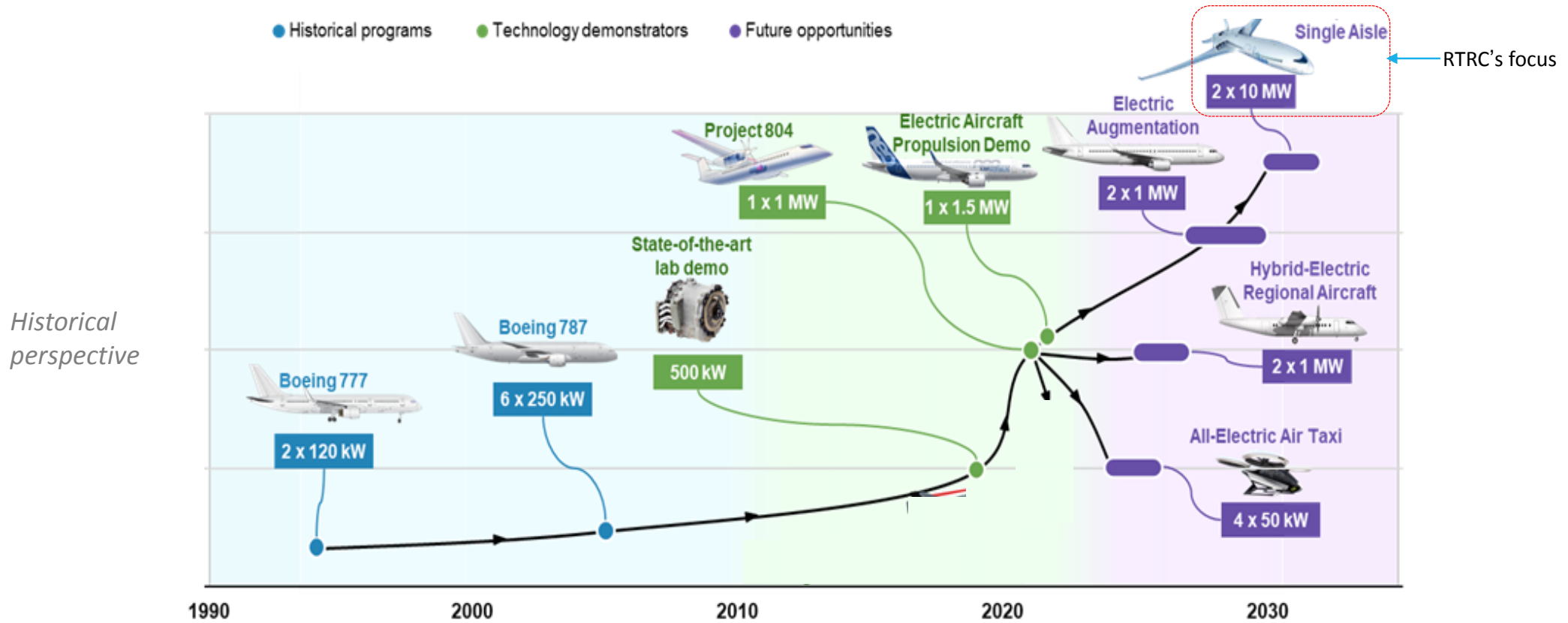
Project Vision

Disrupting Multi-MW Class Aircraft Propulsion
through extreme power density:

- Fully Superconducting AC motor
- Cryocooled motor drive and
- Adaptive Magnetocaloric Cryo-cooler



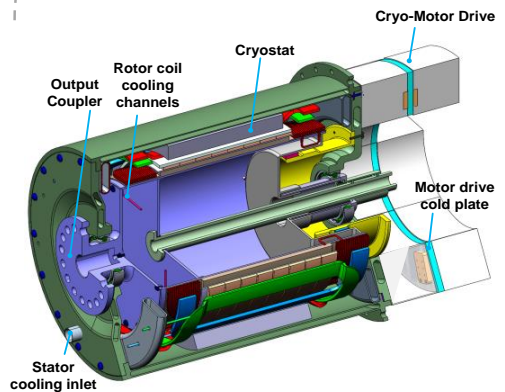
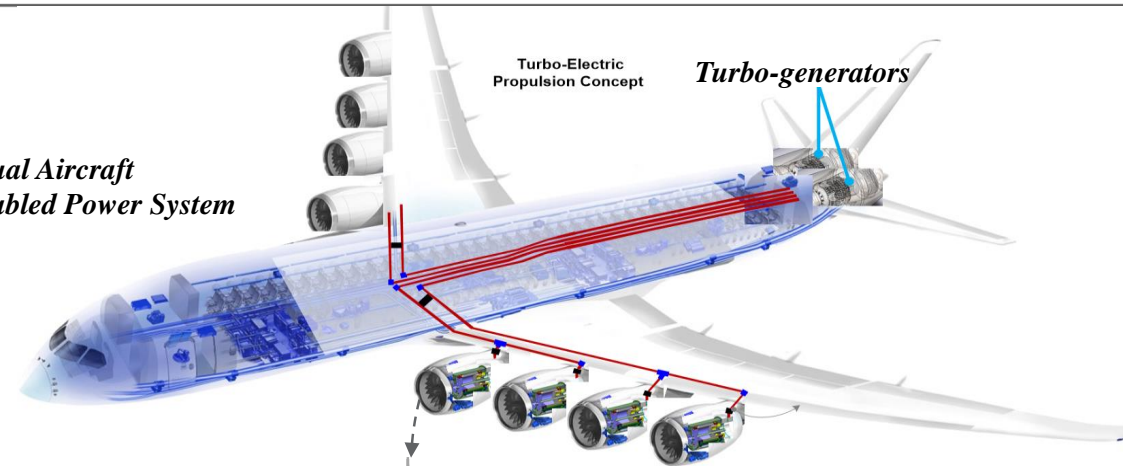
Raytheon Technologies Aviation Electrification Trends



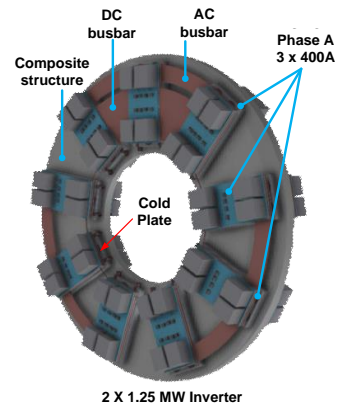
- Raytheon Technologies Research Center (RTRC) leading the way on extreme high power density propulsion motor and drive systems through corporate investments and external partnerships
- Technologies aligned with aerospace and defense business units

SOARING Overview

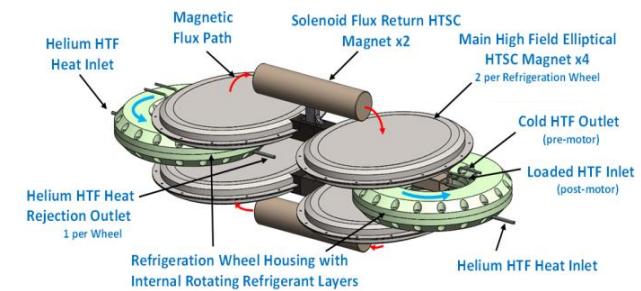
*20MW Conceptual Aircraft
 Cryofuel (Bio-LNG) Enabled Power System*



**2.5MW, 5000rpm, 20K
 Fully Superconducting Motor (ACSYM)**



**2 X 1.25 MW Inverter
 2.5MW, 120K
 Motor Drive (CROWN)**

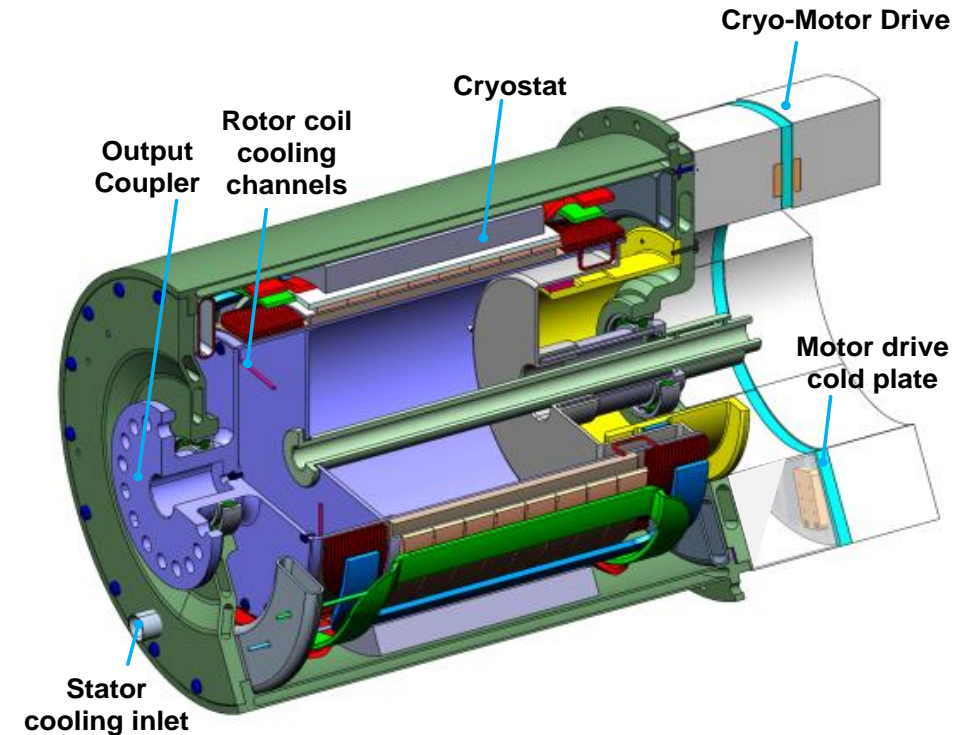


**Magnetocaloric cryocooler 120K to 20K
 (AMAC)**

Air Core Superconducting Synchronous Machine (ACSYM)

2.5MW, 5000 rpm

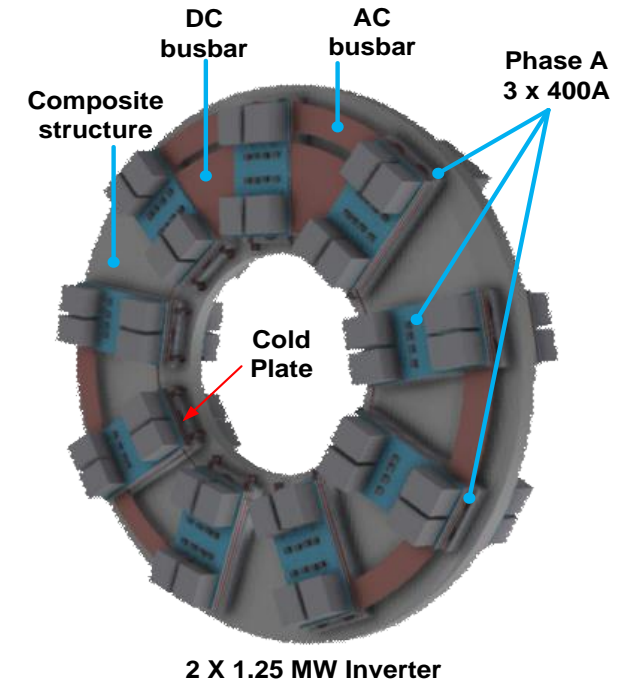
- ▶ 2.5MW Fully Superconducting Motor (20K) with AMAC cryocooler and Bio-LNG (120K) as heat sink (Motor power density 2 to 3x SOA)
- ▶ High fundamental frequency, low loss AC winding
- ▶ Carbon fiber composite structure at cryogenic temperatures
- ▶ Integrated Motor Drive Power density > 12.5kW/kg with TMS (no-gearbox), Overall efficiency >93%



Cryo-cooled Multi-Level Converter (CROWN)

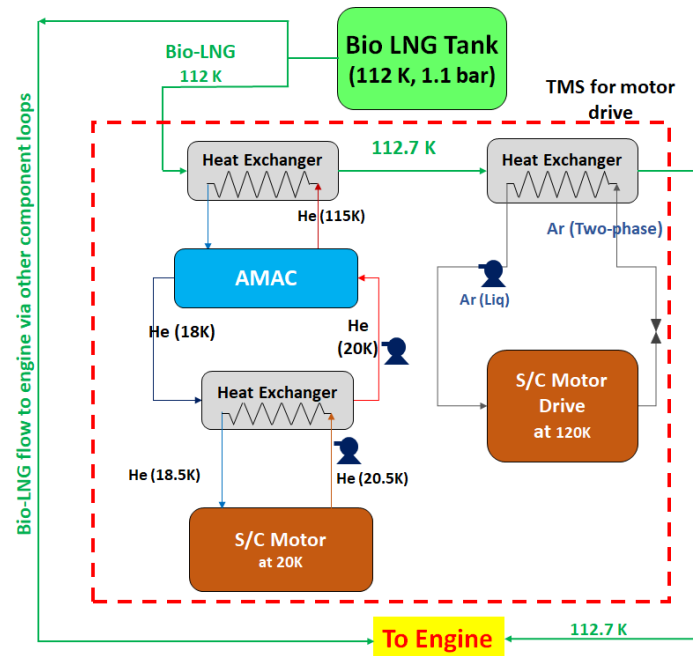
2.5MW, $V_{dc} > 1kV$

- ▶ 2 x 1.25MW Cryocooled Multi-level Motor Drive, (power density 3x over SOA)
- ▶ Cryogenically cooled GaN devices (low R_{dsON})
- ▶ Target 0.5% THD in currents without output filters
- ▶ Integrated motor drive power density $> 12.5kW/kg$ with TMS (no-gearbox), Overall efficiency $> 93\%$

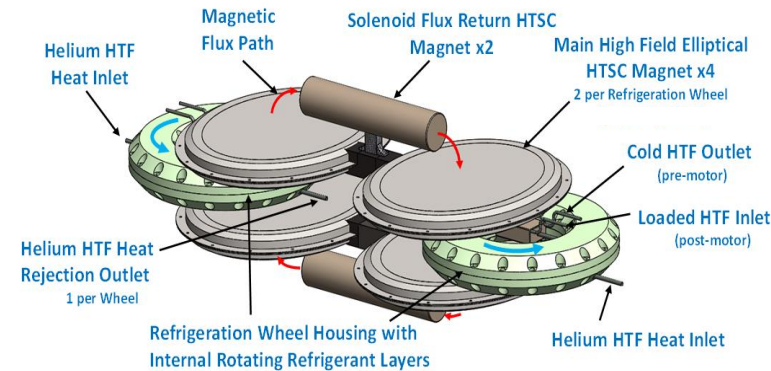


Thermal Management System Details

Cryogenic TMS for 2.5 MW powertrain

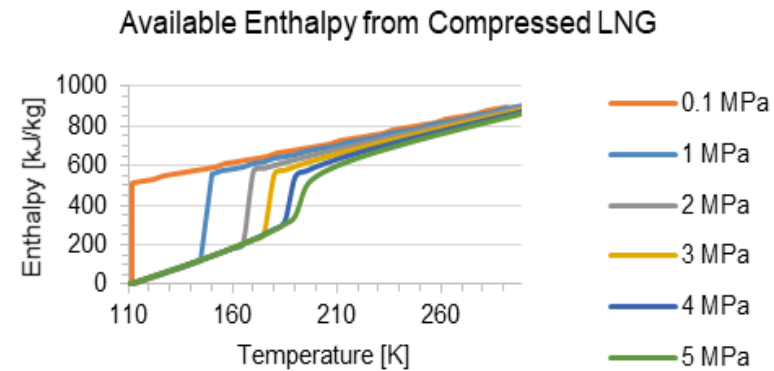
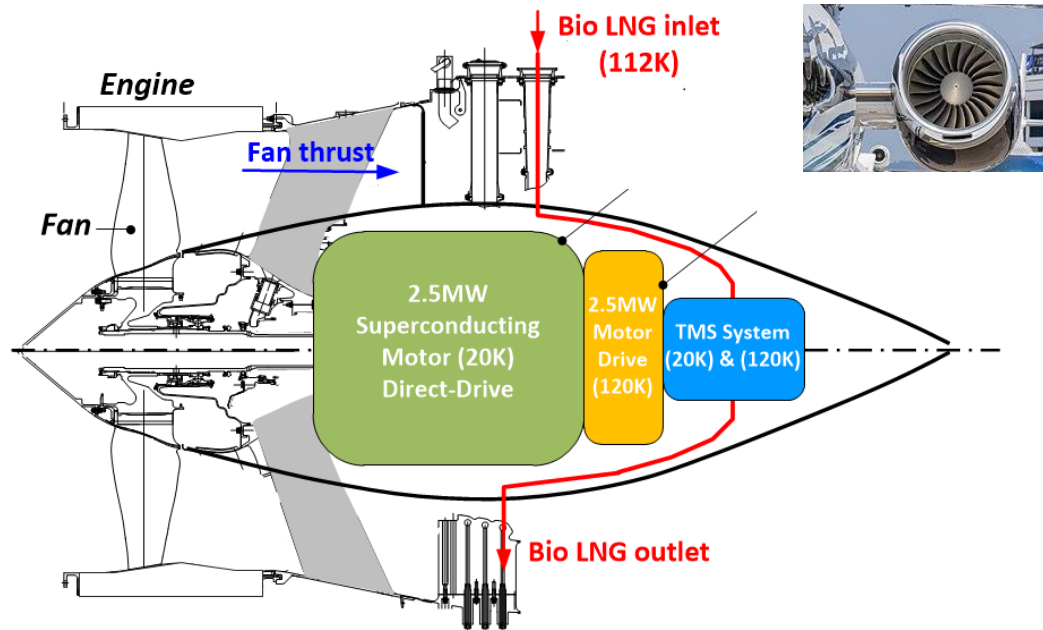


AMAC Cryocooler



- ▶ Motor cooled to 20 K by novel Advanced Magnetocaloric Adaptive Cryocooler (AMAC) with COP 3 times better than SOA cryocoolers and cooling capacity (W/kg) 3-4 times SOA. (Pull down from 120K to 20K). Cooling Power > 200W.
- ▶ Pumped two-phase loop at 120 K to cool motor-drive electronics through custom-designed light-weight cold plates
- ▶ Advanced optimized heat exchangers leveraging existing novel two-phase and single-phase heat transfer modeling tools

System Integration Details



- ▶ Bio-LNG, with latent heat of evaporation of 511 kJ/kg, Boiling point of 112.7 K at 1.1 bar, provides a formidable heat sink
- ▶ Ultra-light Cryocooler to pull down temperature from 120K to 20K
- ▶ Extreme high power density > 12.5kW/kg and efficiency >93% of the power train

Initial Risk Assessment

Likelihood	Almost Certain			1	6	
	Likely			3	2	5
	Moderate				4	
	Unlikely					
	Rare					
			Insignificant	Minor	Moderate	Major
Consequences						

Risk	#
Manufacturing, support and cooling of the SC coils	1
Effectiveness of the seals at cryo temperatures	2
High lead losses between motor and drive	3
Weight of AMAC	4
High strength DC magnets for AMAC	5
Cost of the SOARING system	6

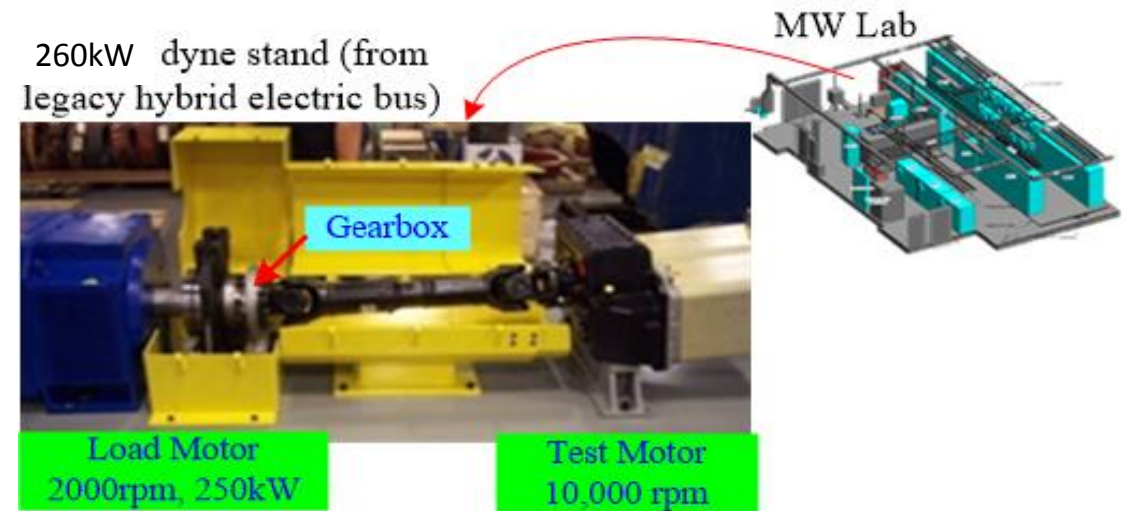
Task Outline & Technical Objectives

Phase 1

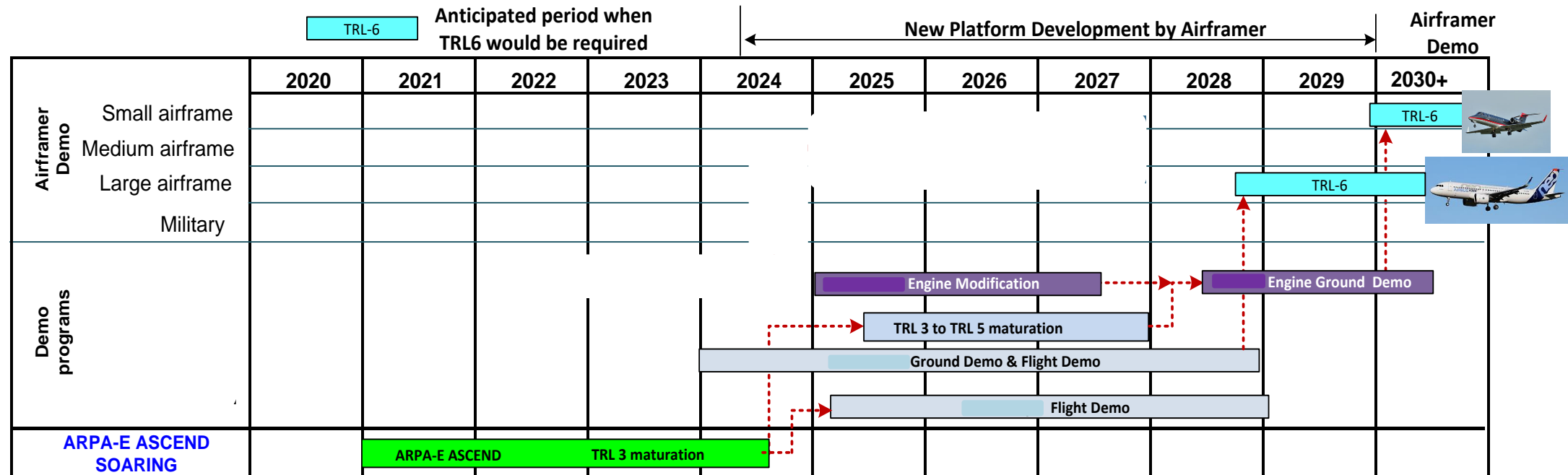
- ▶ Conceptual design of 2.5MW SOARING concept to meet FOA targets
- ▶ Demonstration of scaled down version of AMAC

Phase 2

- ▶ Detailed design of scaled down 260 kW demonstration.



Technology-to-Market Approach



Large demo programs will need partnerships with Govt. agencies (ARPA-E, NASA, Cleansky, UK ATI, etc.)

Q & A



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