



Accelerator Technology: Now and the Future

Amalia Ballarino
CERN, Geneva

14th European Conference on Applied Superconductivity
1st-5th September 2019, Glasgow



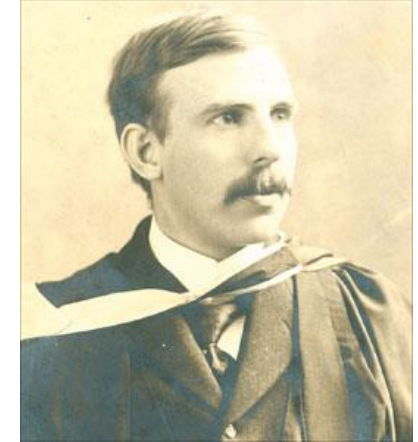
Accelerator technology

- **Particle accelerators** have been at the forefront of **scientific discoveries** for **more than half a century**
- **Technology progress** has been **innovative and impressive**
- **Charged particles** are accelerated to **high-momenta** to:
 - **Probe matter at shorter distances** (MeV: nucleus scale, TeV: sub-nuclear scale)
Higher energy → Shorter wavelength
 - **Generate new particles**
- Continuous **increase in energy** and intensity to **study known and unknown particles and their interactions**

Particle accelerators

Rutherford, 1911: discovery of nuclear disintegration by α rays

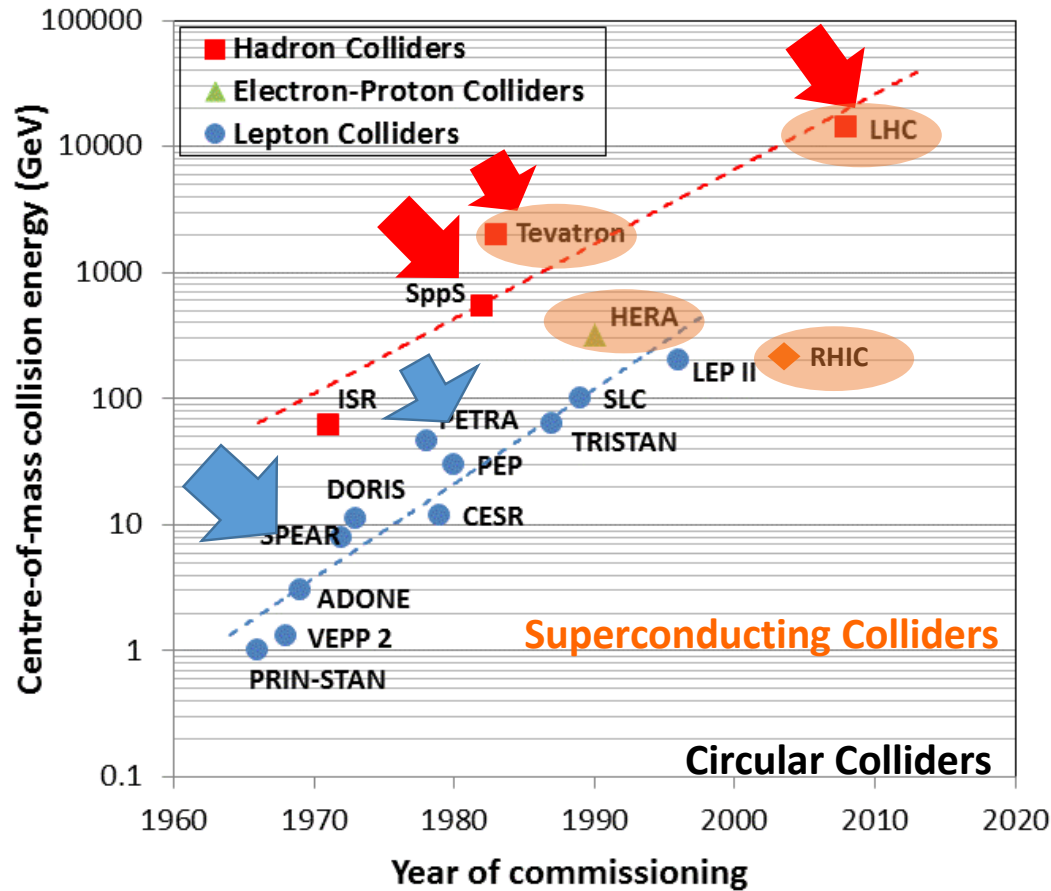
Rutherford, 1927: in his presidential address to the Royal Society of England, made a strong **request for higher energy nuclear probes:**



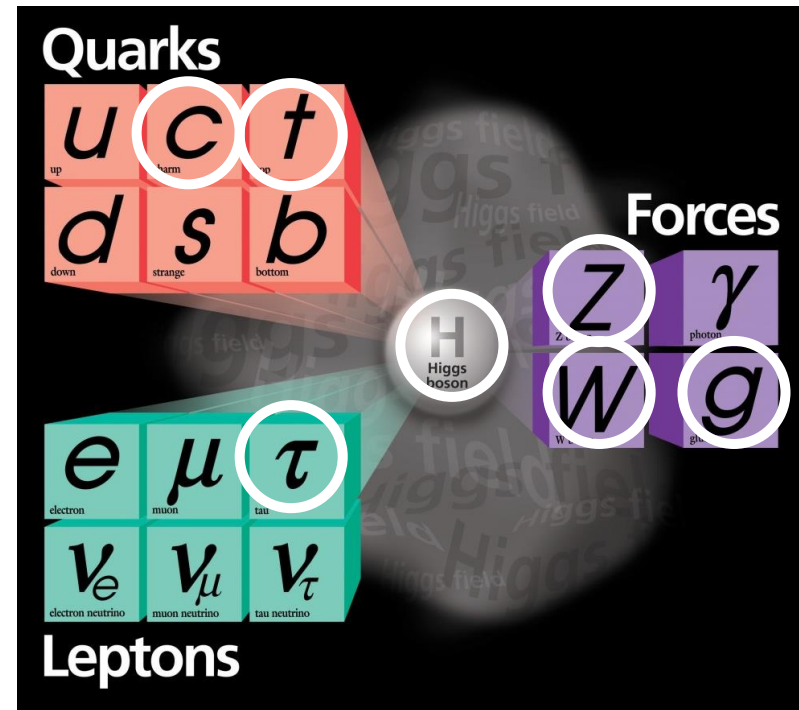
“ It has long been my ambition to have available for study a copious supply of atoms and electrons which have an individual energy far transcending that of the α and β particles from radioactive bodies. I am hopeful that I may yet have my wish fulfilled”

Rutherford challenged the physics community to invent
higher-energy particle accelerators

The quest for higher energies



**Standard Model
 Particles and forces**



Historical trend: Hadron Colliders for discovery physics
 Lepton Colliders for precision physics

The present: operation of LHC

The LHC Findings

- Last particle predicted by Standard Model, the **Higgs boson**, discovered at CERN – **July 2012**

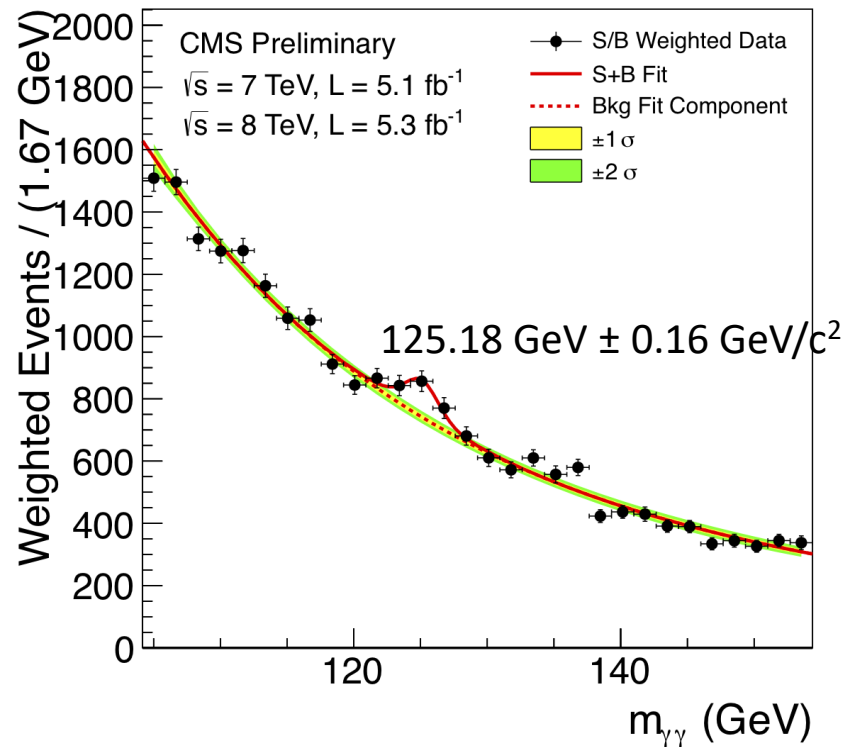


F. Englert

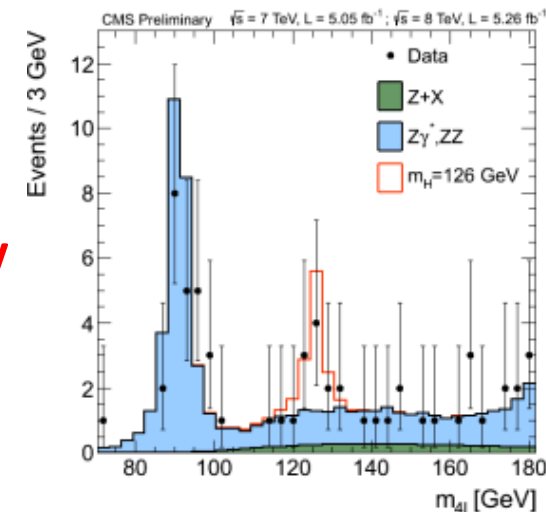


P. Higgs

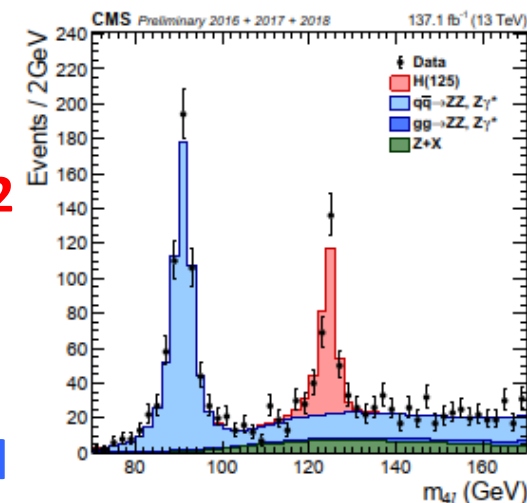
**Nobel price in Physics
2013**



**Discovery
(2012)**

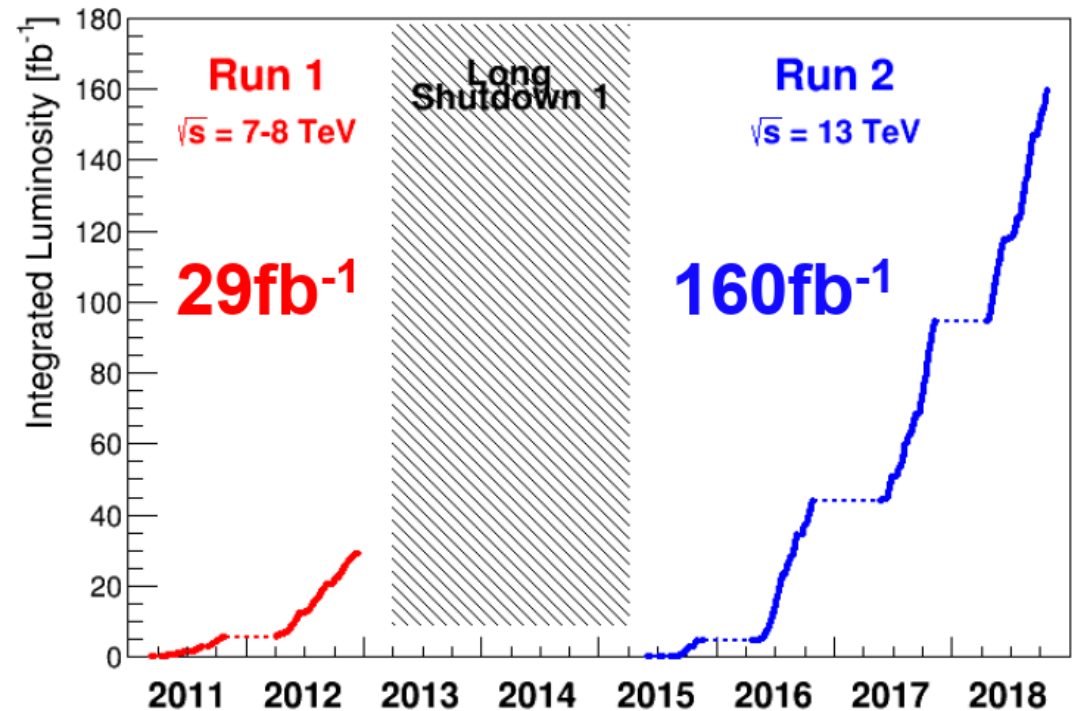
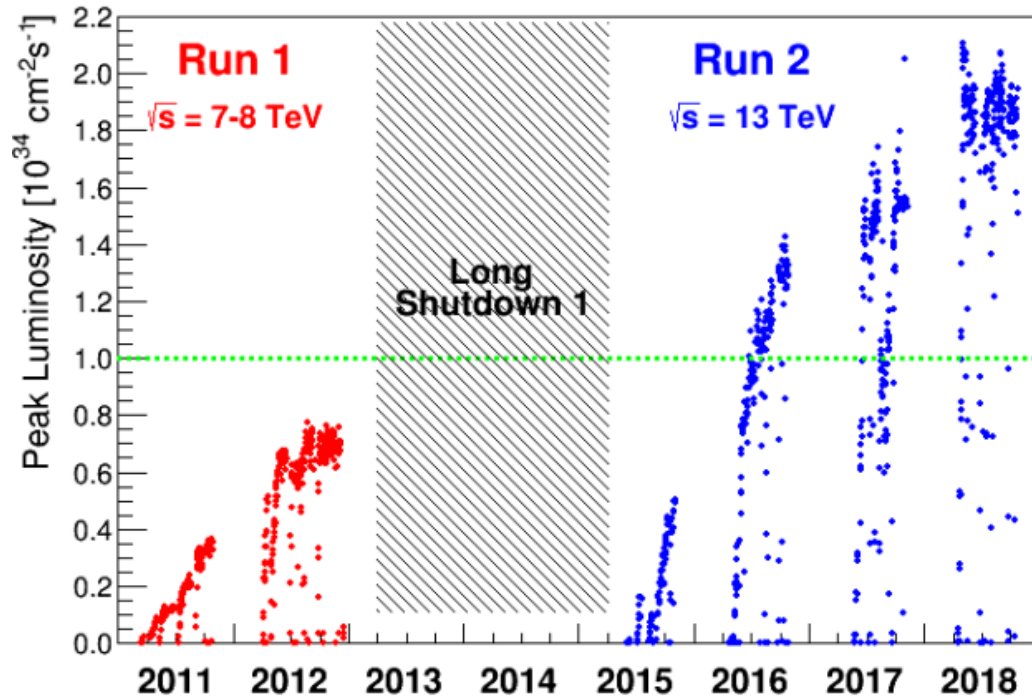


**After Run 2
(2019)**



**Much improved statistics
Main production and decay modes observed**

LHC Operation

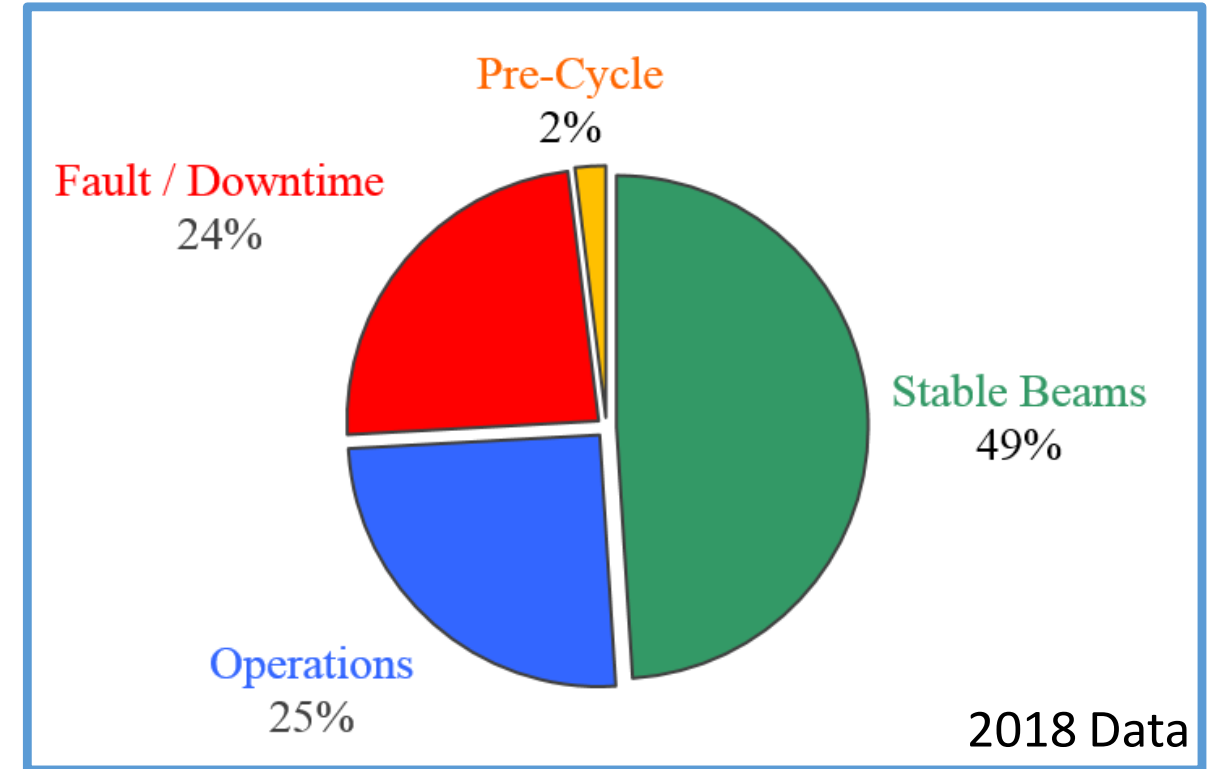


Design **peak luminosity** ($1 \cdot 10^{34} \text{ cm}^{-2}\text{s}^{-1}$)
achieved in 2016 and **doubled**

LHC total **integrated**
proton-proton **luminosity** $\sim 189 \text{ fb}^{-1}$

LHC Operation

- Demonstrated **reliable operation** with **6.5 TeV** proton beams
- Very good **control** and **reproducibility of the beams** → **excellent performance of magnets, RF system, collimation system, alignment**
- **Robust machine configuration**
- **Efficient operation**



~ 75 % Machine availability

Machine beautifully designed and built

LHC Superconducting Technology

~ **8000 Nb-Ti magnets**

> **1000 SC Circuits**

~ **1200 tons of Nb-Ti**

~ **36000 tons** of magnets' cold masses

1.9 K He II operation, ~ **120 tons** of He

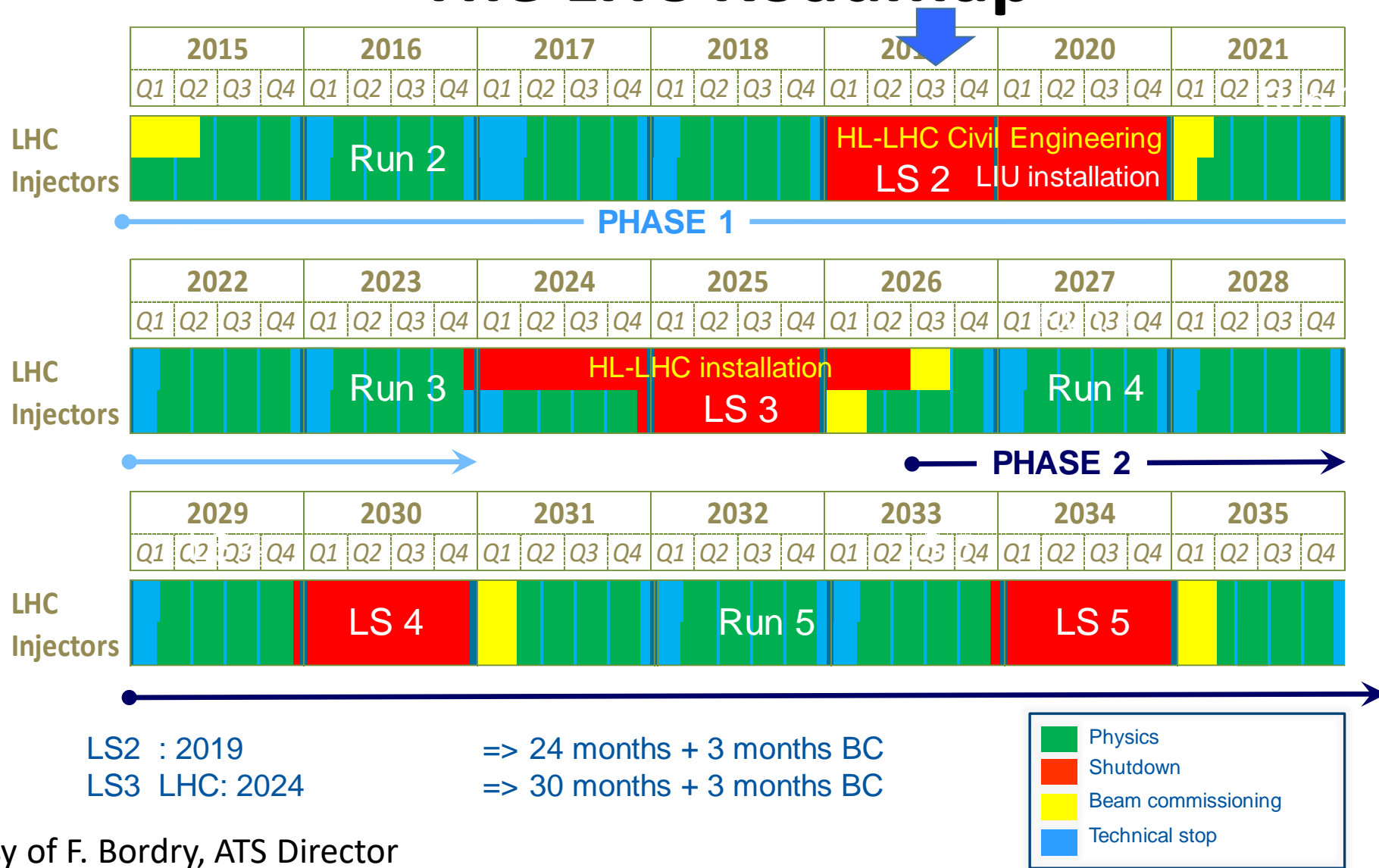
16 RF Nb/Cu 400 MHz, 5 MV/m, 4.5 K

HTS (Bi-2223 @ 50 K) Current Leads

transferring ~ **3 MA** of current



The LHC Roadmap



Courtesy of F. Bordry, ATS Director

The LS2 activity in the LHC tunnel

Diodes insulation consolidation

1 Opening and final reclosure of 1360 interconnections

2 Mechanical opening of 2464 diode container covers

3 Cleaning and consolidation of 1232 dipole diode insulation systems

4 Installation of 1232 insulating inserts

5 Rewelding of 2464 diode container covers

6 More than 10 000 quality checks

7 More than 8 000 electrical quality assurance tests

8 2 500 leak tightness tests

9 Maintenance of 2 829 current leads

10 Replacement of 22 cryomagnets

11 Installation of 4 full HL-LHC cryo-assemblies

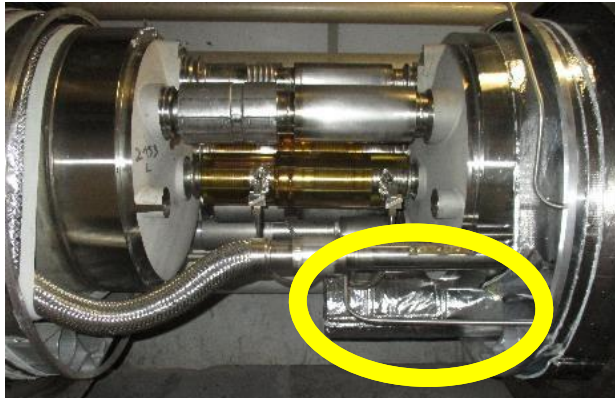
12 Installation of 10 instrumentation systems for beam induced heat load study

Consolidation of the dipoles' diodes insulation

Current leads maintenance

Special Interventions

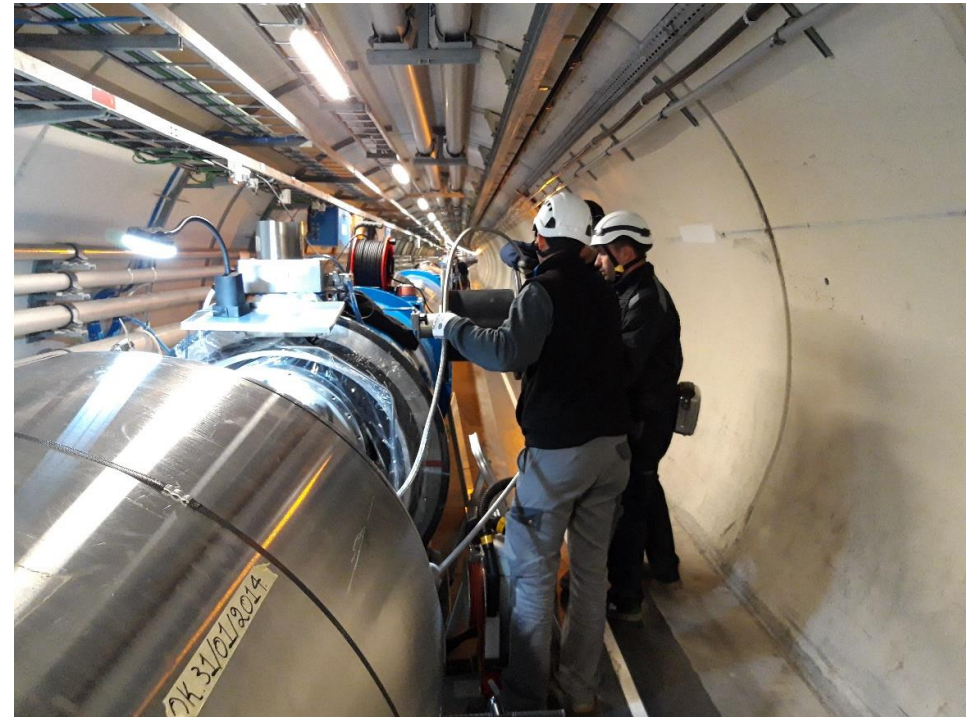
The LS2 activity in the LHC tunnel



Consolidation of the dipole diodes insulation

1232 Diode Boxes
180 People involved
1/3 of the work accomplished

Preparing for
14 TeV operation



The near future: High-Luminosity LHC From 2026 onwards



The HL-LHC Upgrade

The main objective of HiLumi LHC Design Study is to determine a hardware configuration and a set of beam parameters that will allow the LHC to reach the following targets:

A peak luminosity of $L_{\text{peak}} = 5 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ **with levelling**, allowing:

An integrated luminosity of **250 fb⁻¹ per year**, enabling the goal of $L_{\text{int}} = 3000 \text{ fb}^{-1}$ twelve years after the upgrade.

This luminosity is more than ten times the luminosity reach of the first 10 years of the LHC lifetime.

Ultimate performance established 2015-2016: with same hardware

At present we only have about 190/3000 $\sim 6.5\%$ of data yield after HL-LHC

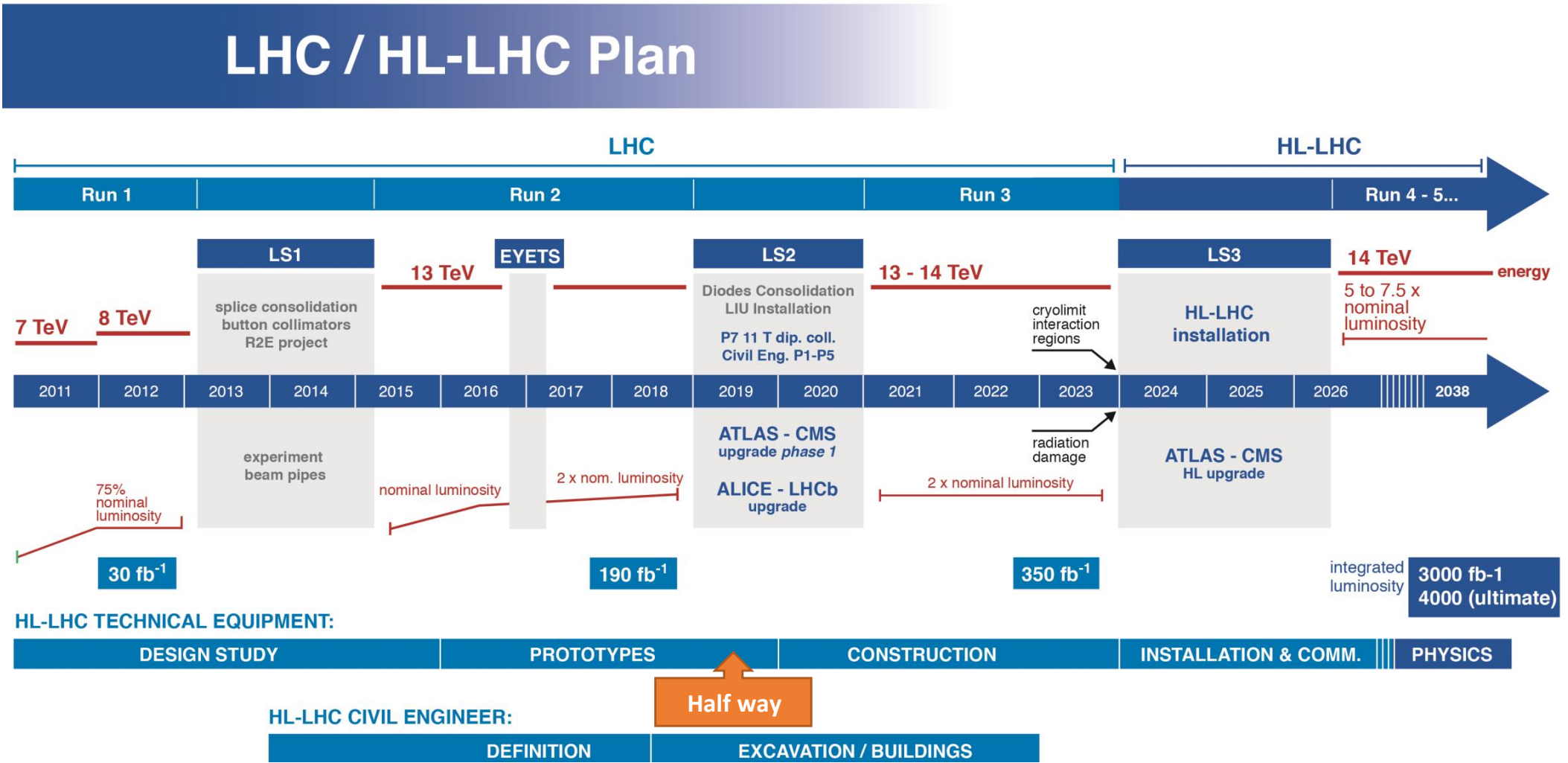
$L_{\text{peak ult}} = 7.5 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ and **ultimate integrated** $L_{\text{int ult}} = 4000 \text{ fb}^{-1}$

LHC should not be the limit, would **Physics require more** **Experimental design for this goal.**

We need to be compatible with it!

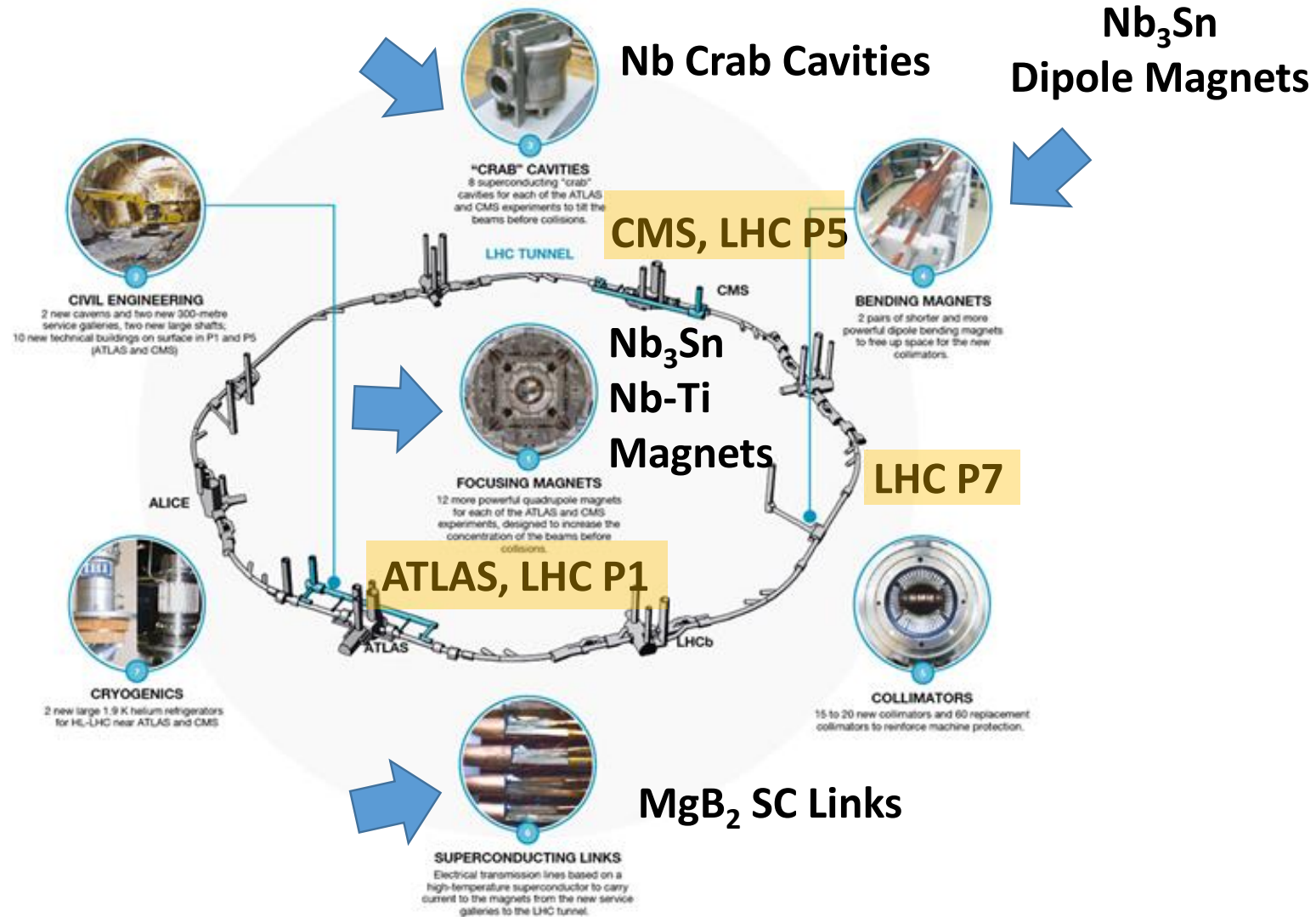
L. Rossi, HL-LHC Project Leader

The HL-LHC Schedule



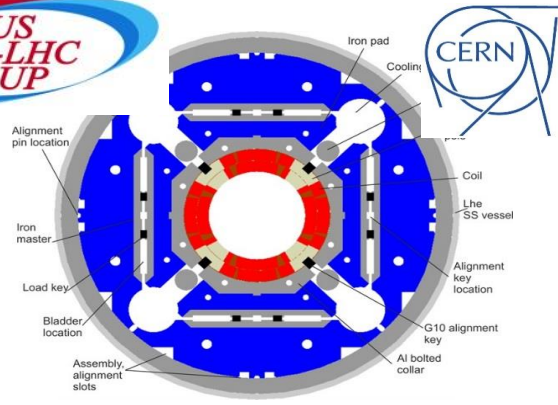
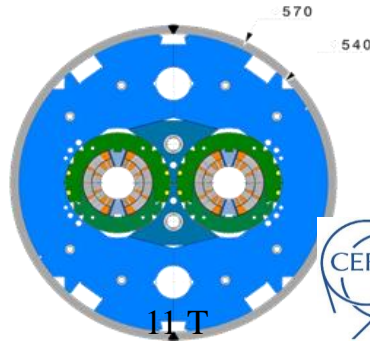


The HL-LHC SC Technologies

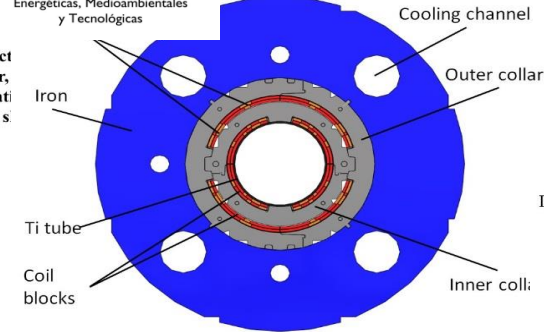
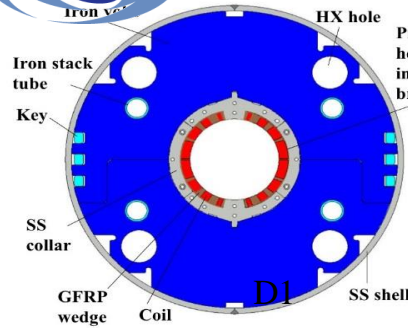
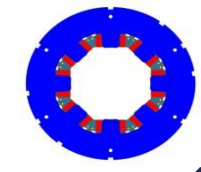
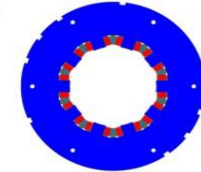
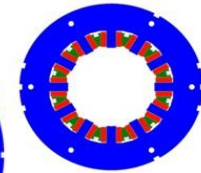
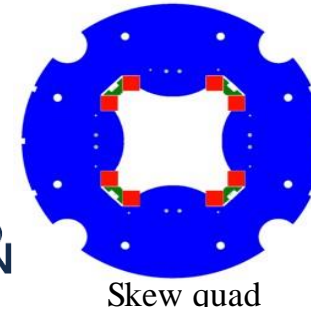


The HL-LHC Magnets

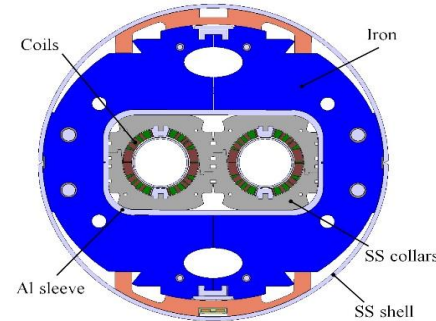
130 new magnets



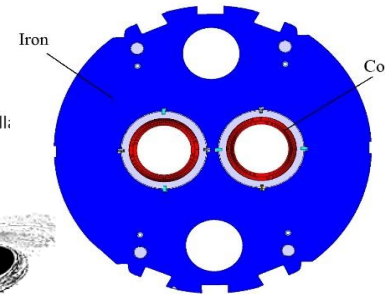
IT Quads



MCBXF



D2



D2 orbit corrector





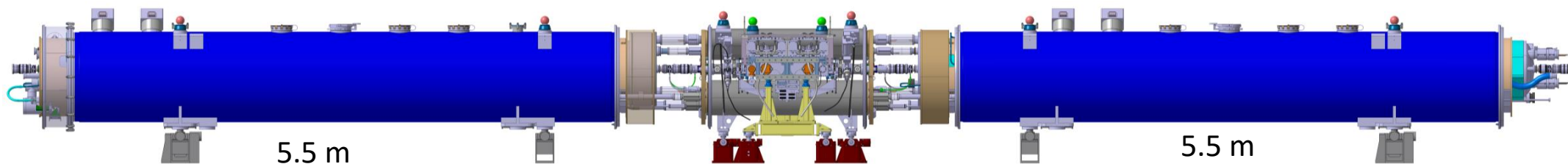
HL-LHC 11 T Nb₃Sn Dipoles

By-pass cryostat with collimator

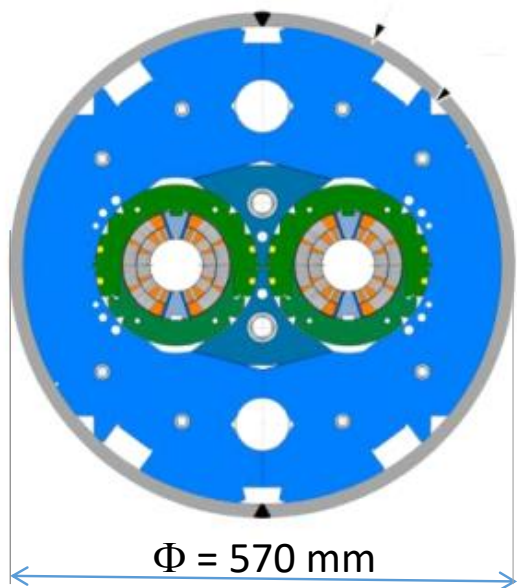
LBH_A (11T)

LBH_B (11T)

F. Savary

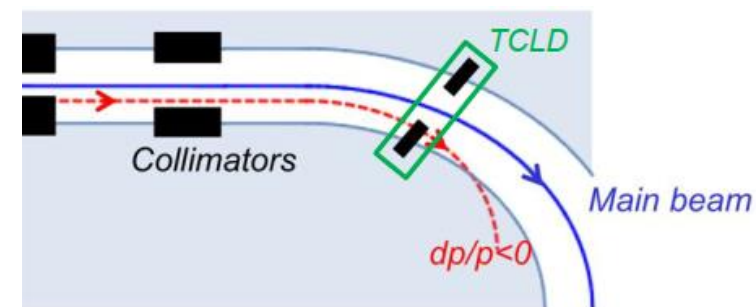
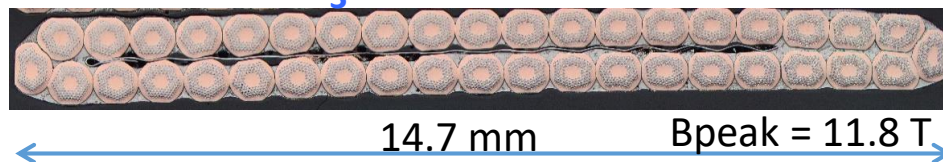


11 T cryo-assembly replacing a 15.6 m 8.3 T LHC dipole in 2020



4 + 2 Nb₃Sn Dipoles (5.5 m long)
LHC IP7 – both sides

11 T Nb₃Sn Rutherford Cable



Installation in the LHC Tunnel by mid 2020

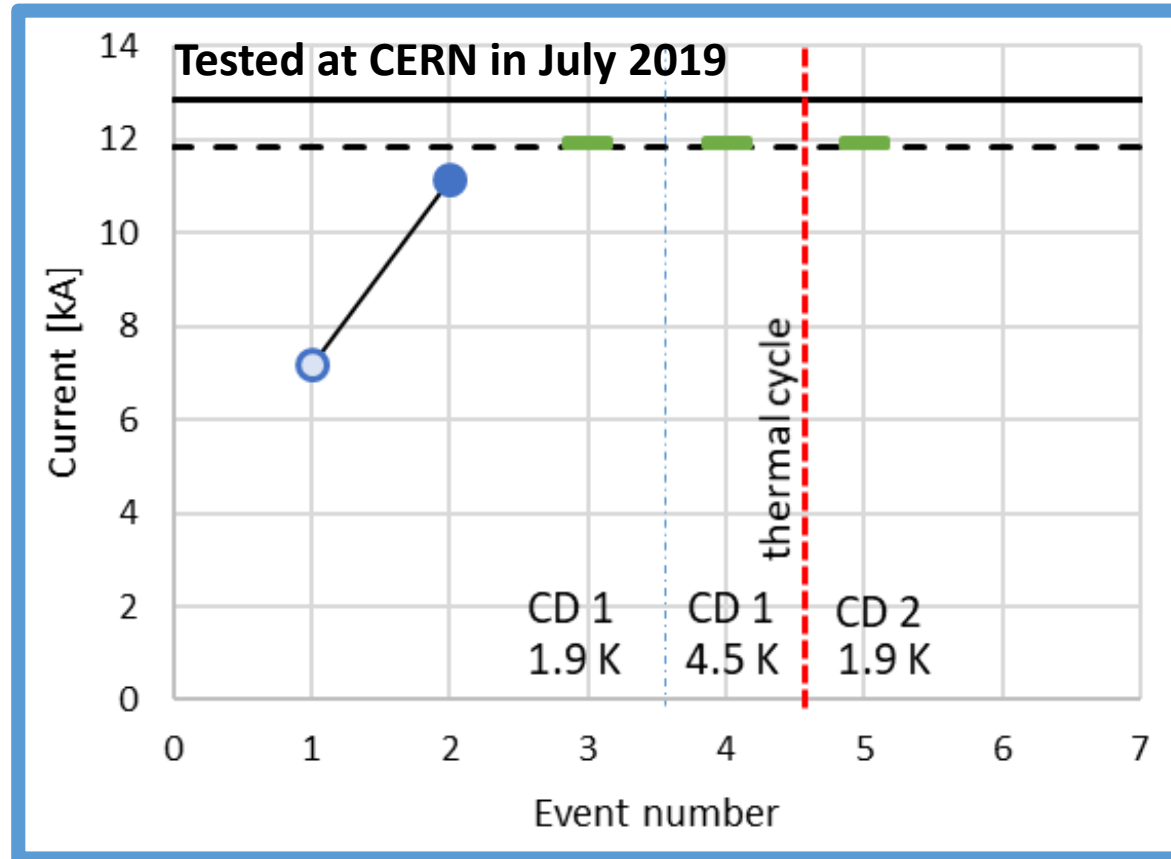
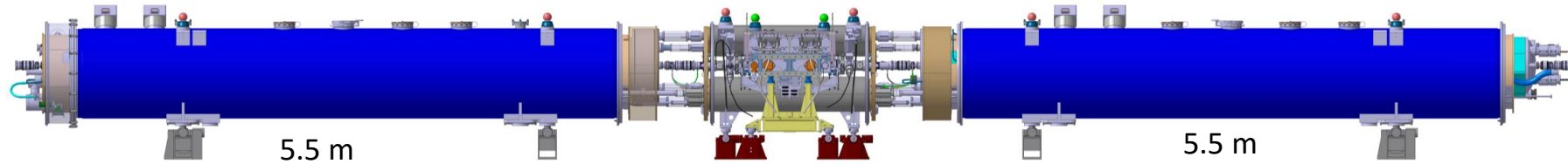


HL-LHC 11 T Nb₃Sn Dipoles

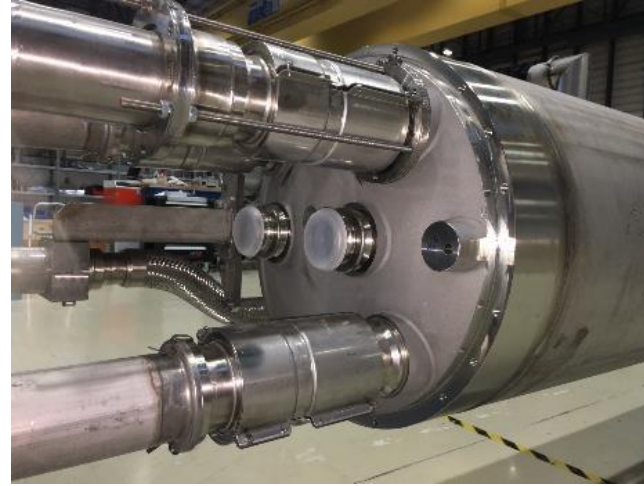
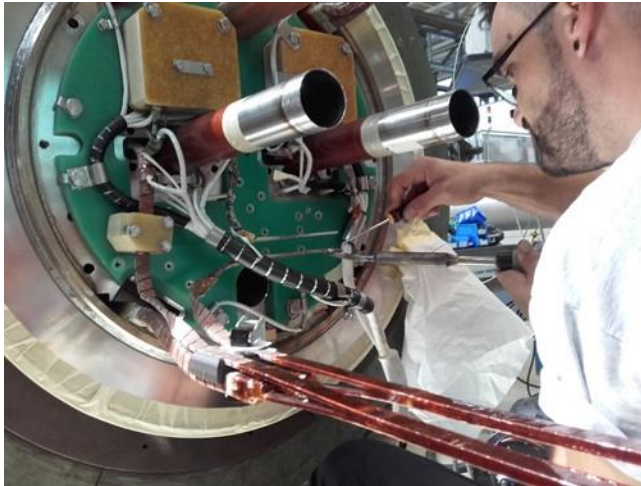
By-pass cryostat with collimator

LBH_A (11T)

LBH_B (11T)



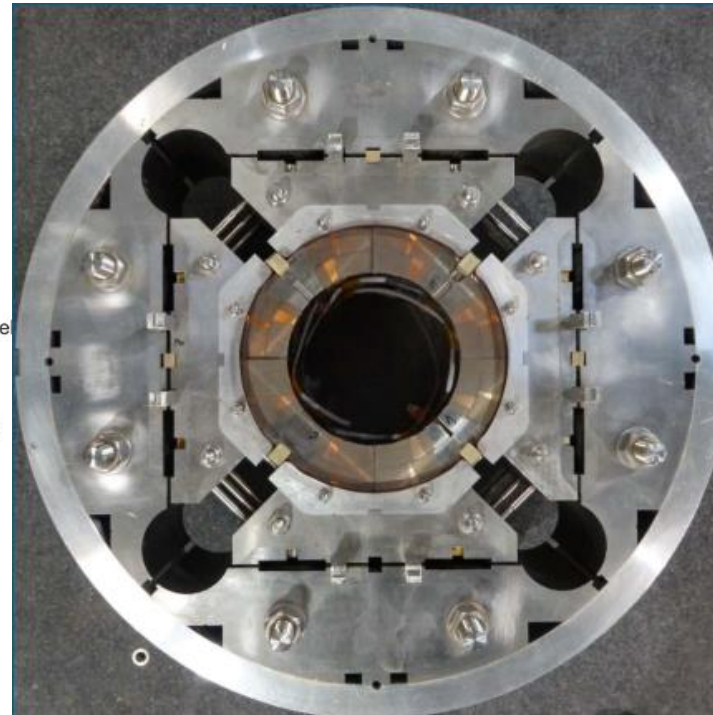
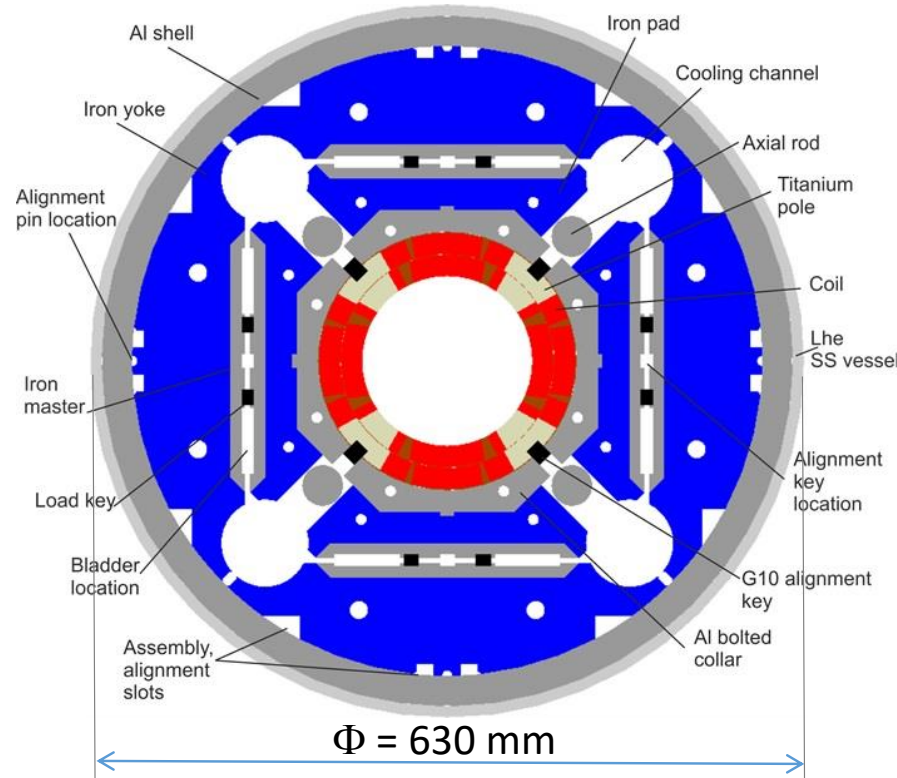
The 11 T Nb₃Sn Dipoles Production at CERN



HL-LHC Focusing Quadrupoles



Low- β Nb₃Sn Quadrupoles for HL-LHC Triplets



Large aperture:
150 mm (70 mm in LHC)

Bpeak:
11.4 T (8.6 T in LHC)
Nb₃Sn (Nb-Ti in LHC)

Number of magnets:
8 + 2 (7.2 m long)
16 + 4 (4.2m long)

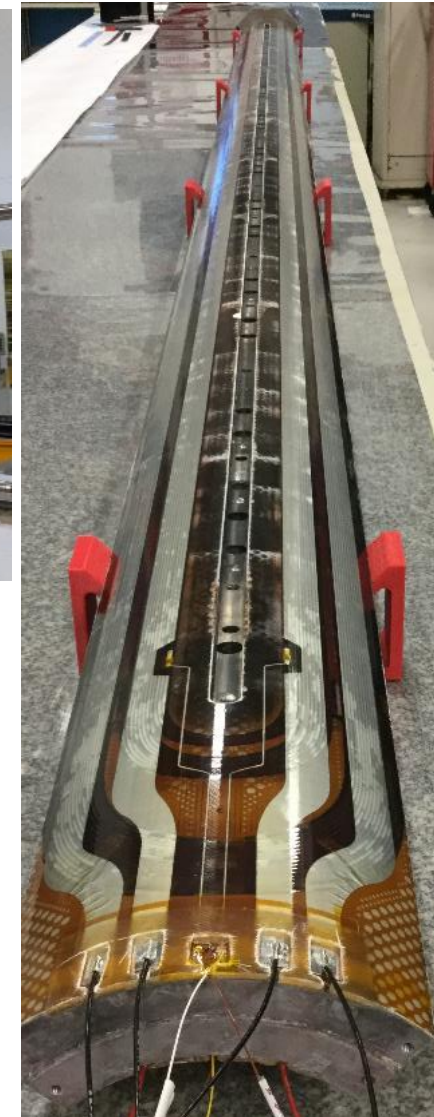
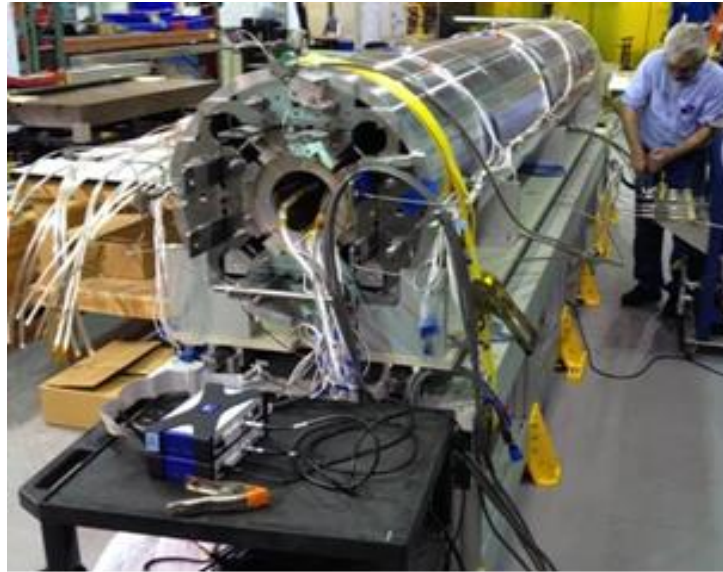
Bladder and keys technology (USA-LARP development)

Installation in the LHC Tunnel in 2024

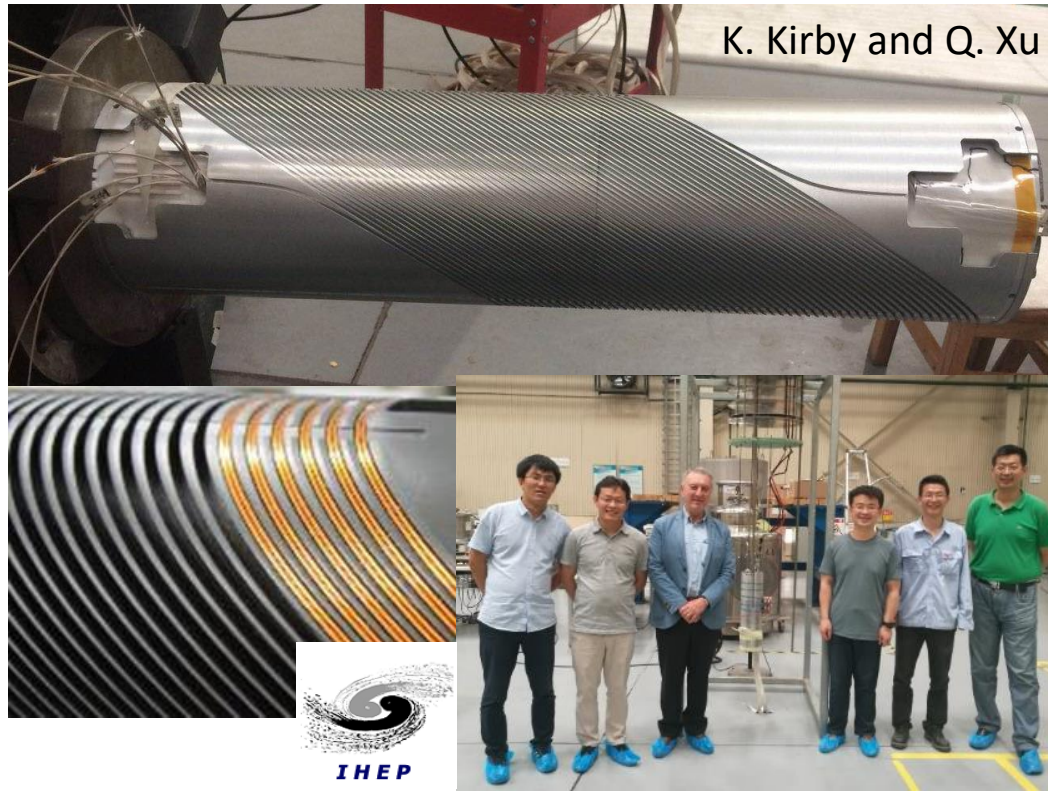
G. Ambrosio and P. Ferracin



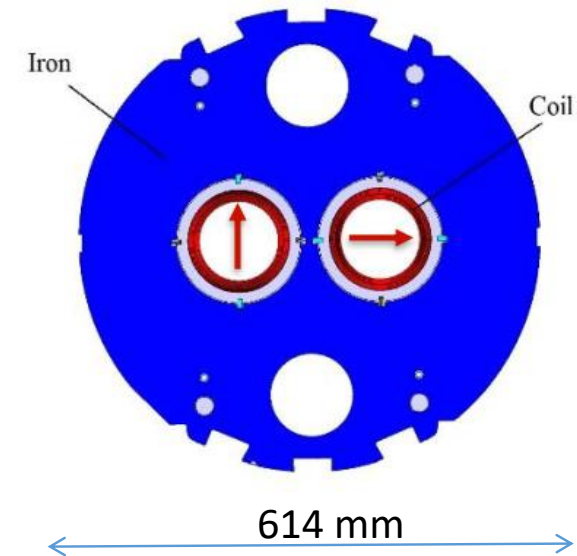
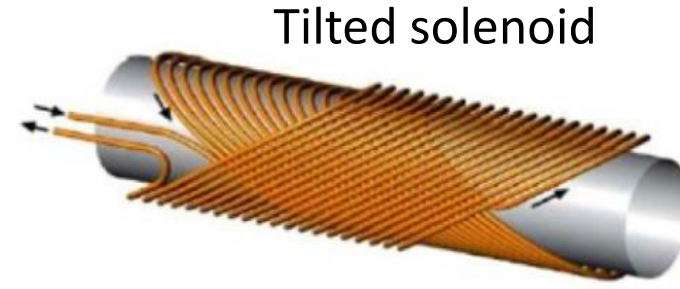
Construction of the 1st and 2nd long (7.5 m) IT Quad Proto at CERN Winding 4th long magnet in USA (2×4.2 m)



Canted-Cosine Theta Nb-Ti Magnet



**HL-LHC Orbit Corrector Dipole, 2.6 T
2.2 m long, 105 mm aperture**



Series: 8+4 Magnets

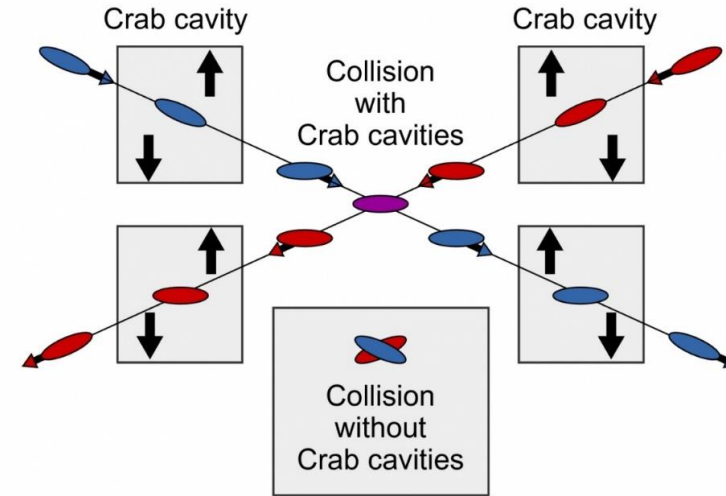
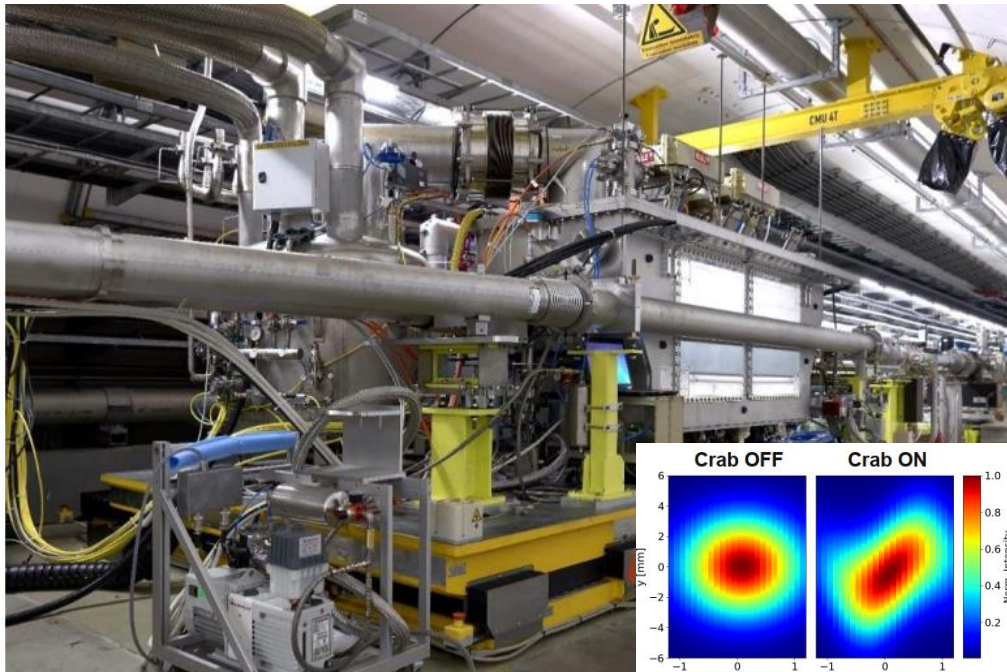
HL-LHC Crab Cavities

16 SC RF Crab Cavities to be installed at LHC IP1 (ATLAS) and IP5 (CMS)

R. Calaga, O. Capatina

Nb bulk, 2 K – 500 μ rad
5 MV/m per cavity, 500 MHz

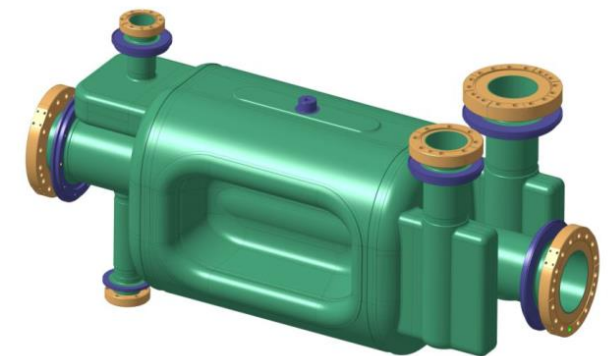
First crabbing demonstration with
proton beam (26 GeV) CERN, SPS, May 2018



Double Quarter Cavity – P5
Vertical



RF Dipole Cavity – P1
Horizontal

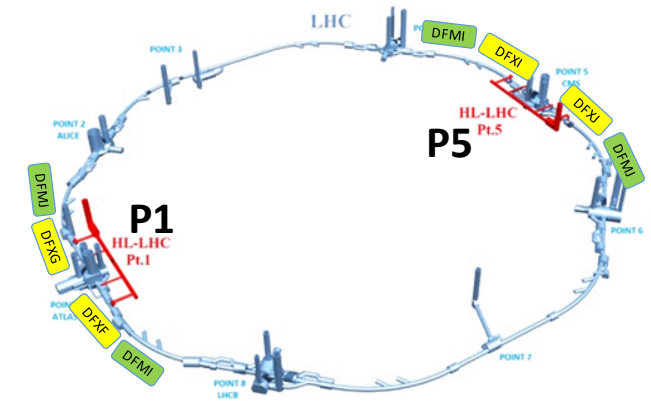
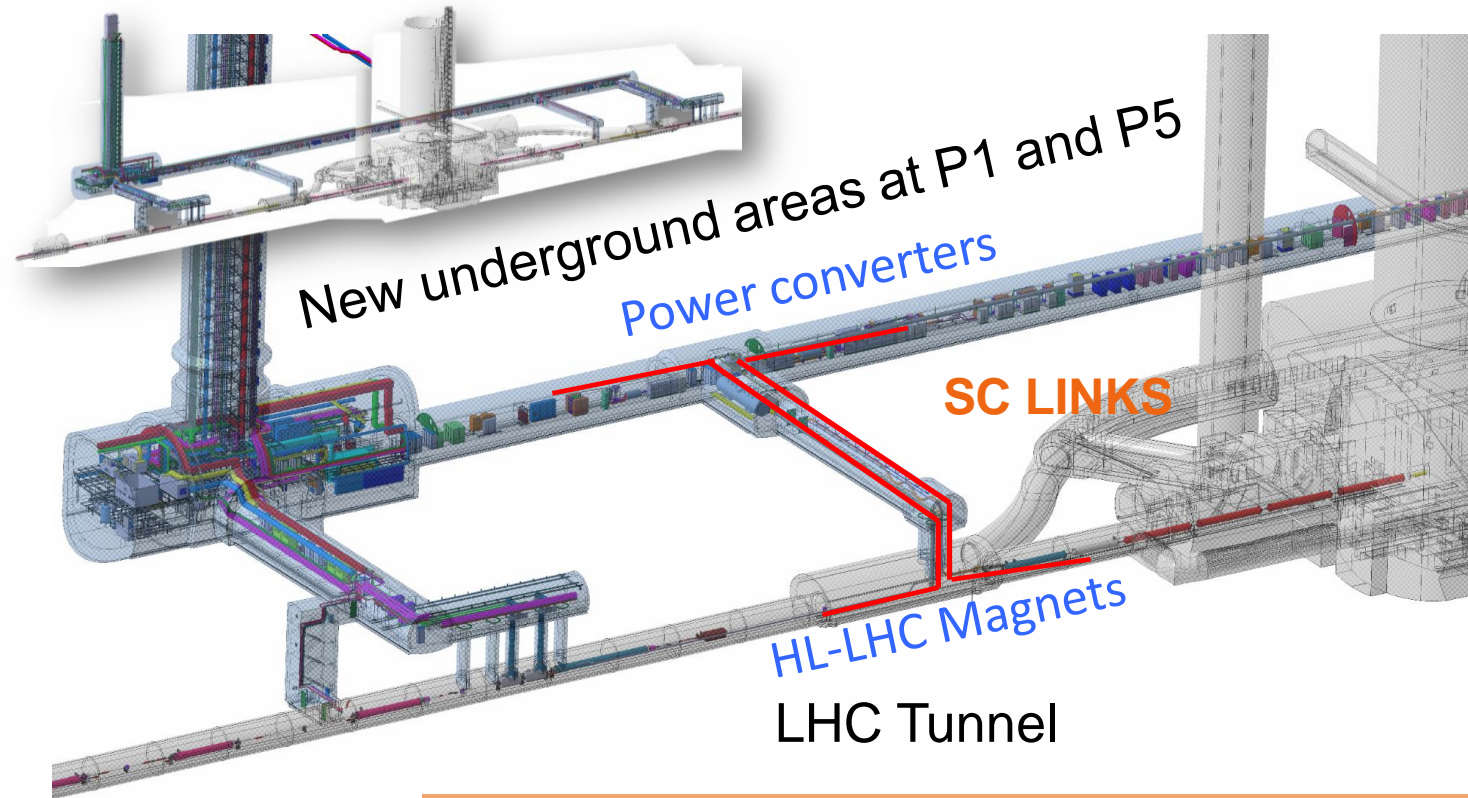


Civil Engineering for HL-LHC

**Hilumi Civil Engineer: 2 large shafts; 1 km
of new underground; 20 new buildings**



HL-LHC MgB_2 Superconducting Links



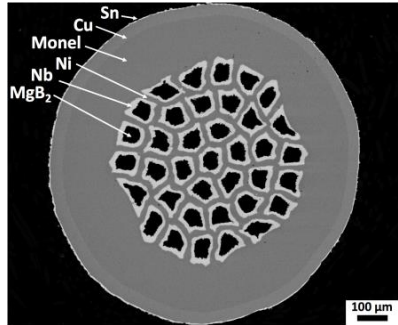
MgB_2 + ReBCO

8 + 2 SC Links
Unit lengths ~ 100 - 140 m
DC Current up to ~ 100 kA

Powering the HL-LHC magnets via MgB_2 SC Lines

MgB₂ cables for Superconducting Link

MgB₂ Columbus wire



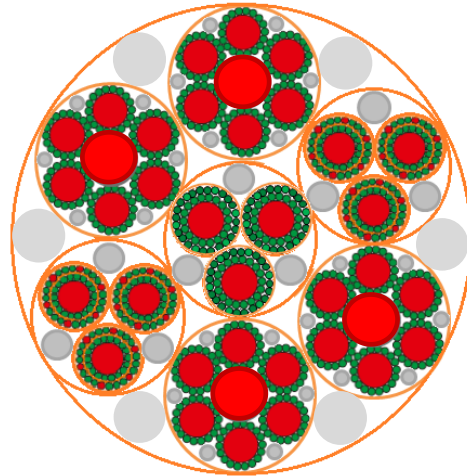
MgB₂ Wire ($\Phi = 1$ mm)
37 MgB₂ Filaments

~ 1000 km MgB₂

Cabling in industry a reacted MgB₂ wire



MgB₂ cables assembly



$\Phi \sim 90$ mm
~ 129 kA at 25 K
Forced flow of GHe



HL-LHC MgB_2 Superconducting Link

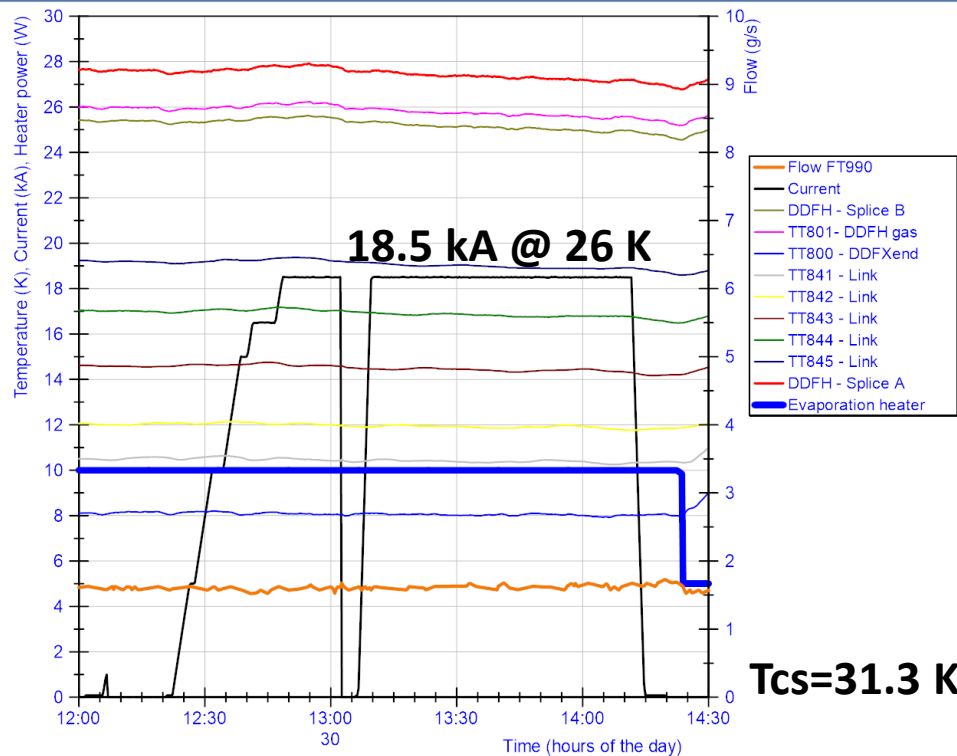
First system test at CERN in March 2019

MgB_2 60 m - 2×18 kA

MgB_2 up to 25 K

2×18 kA ReBCO Current Leads

REBCO up to 50 K

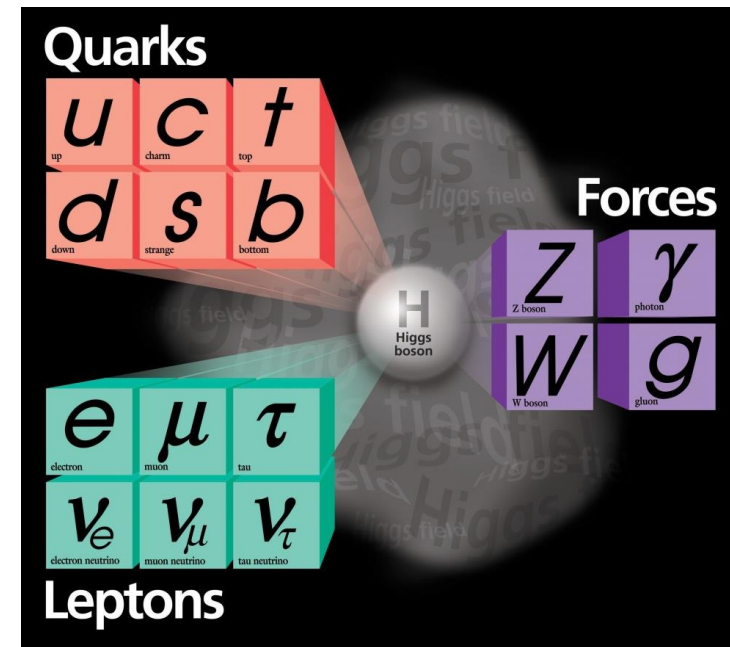


Future accelerators

The LHC Findings

- Last particle predicted by Standard Model, the **Higgs boson**, discovered at CERN – **July 2012**
- Standard model complete
- No significant deviations from Standard Model observed

Standard Model Particles and forces



Standard Model: self-consistent field theory
up to the quantum gravity scale - **10^{19} GeV** ?

Limitations of Standard Model

Experimental observations

Neutrino masses and oscillations

The three neutrinos oscillate and therefore have masses. The Standard Model predicts that neutrinos have no masses

Matter/Antimatter asymmetry

Where is antimatter ?

The SM does not explain the unbalance between matter and antimatter in our universe

Dark matter

About 27 % of universe, but it is not included in Standard Model. Evidence: rotation curves of galaxies, supernovae observations,...

Dark energy

Theoretical observations

The Standard Model does not include gravity

...

Importance of technology development

- **Fundamental research** beyond the frontiers of knowledge brings to **unpredicted discoveries**
- **New colliders under study** cannot promise discovery of a new particle. They **address specific questions**
- **Development of advanced experimental capabilities** is fundamental for enabling future discoveries – and continued of future generations of scientists

Importance of technology development

Galileo Galilei: father of Modern Astronomy



January 1610: discovery of moons orbiting the planet of Jupiter

Evidence for the Copernican understanding of the universe

The Jupiter's moons



Superconducting technologies

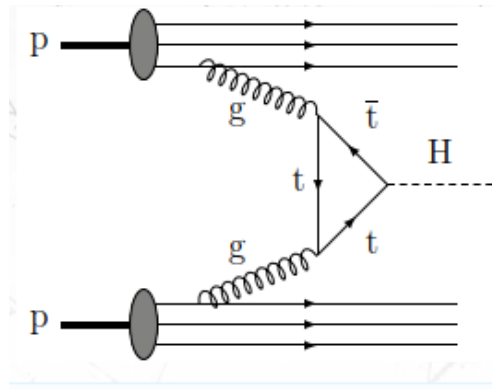
- **SC Cavities** for acceleration
 - Give energy to a charged particle beam**
 - Low $R_s \rightarrow Q_0 \geq 10^{10}$ (wrt to $\sim 10^4$ for Cu cavities)
 - Smaller power consumption
 - Long pulse acceleration fields
 - Large beam aperture
 - $B < B_c \rightarrow E_{\max} \sim 45$ MV/m (for Nb)
- **SC Magnets** for hadron colliders
 - Steer and focus a charged particle beam**
- **Other equipment**, e.g. powering equipment

Physics beyond the Standard Model

- **Higgs factories** that operate over a wide range of beam energies for:
 - Precision measurements of Higgs and other particles - that carry the imprint of Higgs, e.g. W (80.4 GeV) and Z (91.2 GeV) bosons and top quark (173.3 GeV);
 - Operation at high (up to 100 TeV) energies

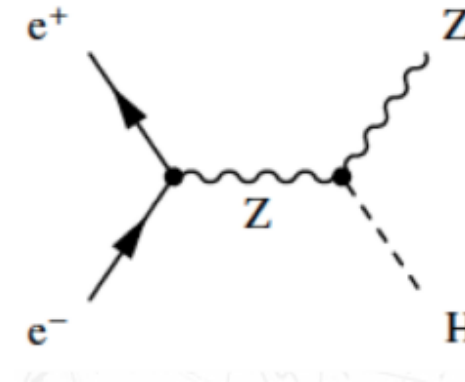
Higgs portal to new physics

Future High Energy Colliders - Studies Hadron (p-p) vs lepton (e^+e^-) collisions



p-p collisions

pp compound objects



e^+e^- collisions

$e^+ e^-$ point like particles

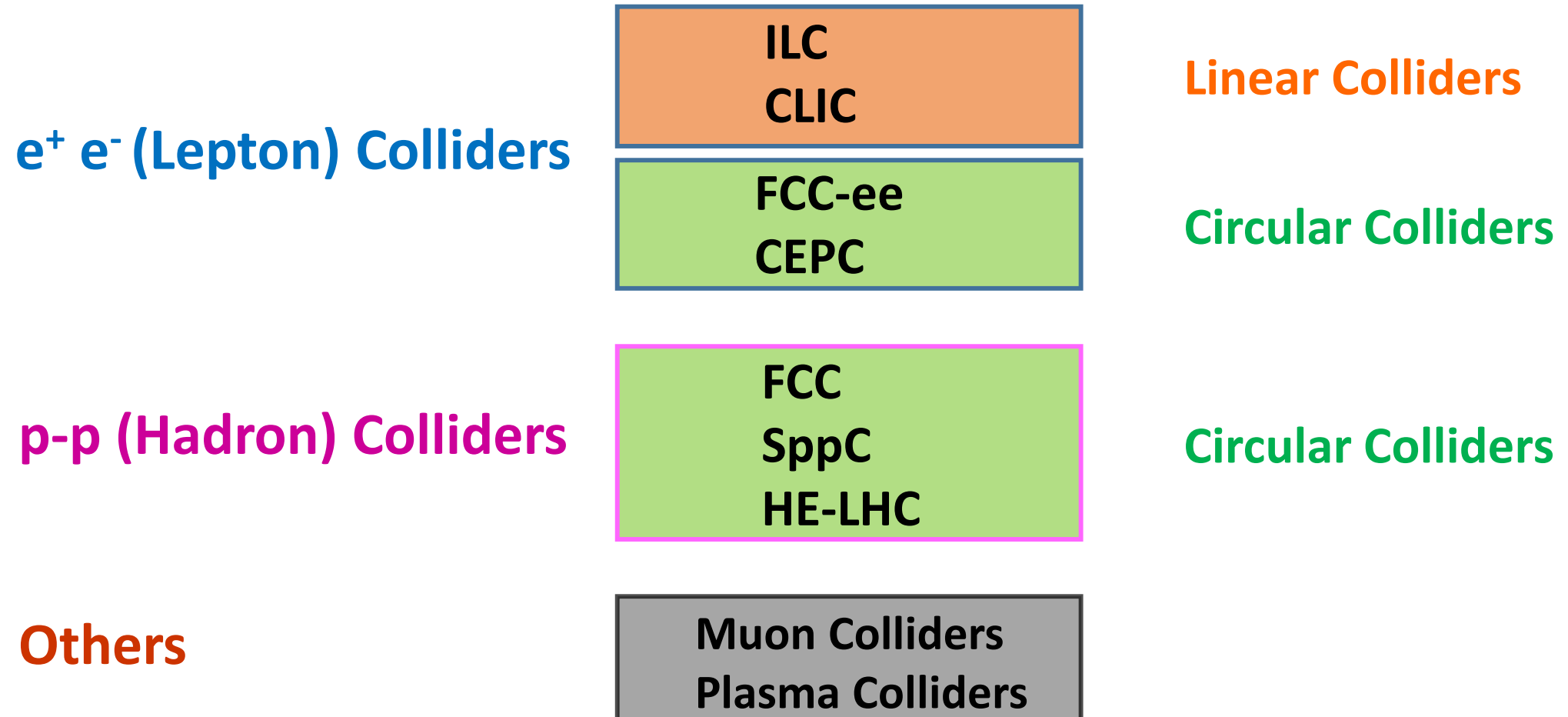
Future High Energy Colliders - Studies

- **Lepton colliders**: great for **precision studies**. Last operational: LEP, almost 20 years ago. They can be also discovery machines

Linear or Circular:

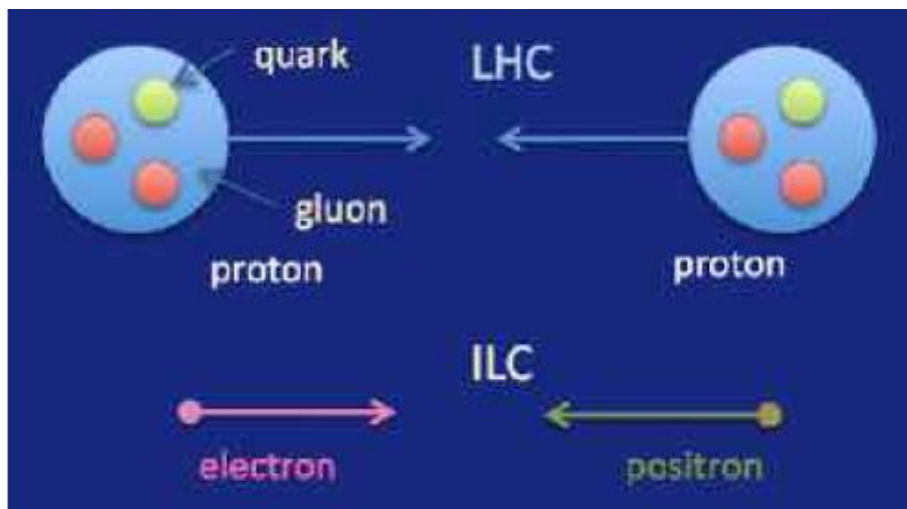
- **Linear Lepton Colliders**: **higher energies** (for a sufficient linear length)
- **Circular Lepton Colliders**: limited by energy losses due to synchrotron radiation ($\Delta E \propto \frac{E^4}{m^4 R}$). But **greater collision rates (large luminosity)**. They can be **re-used** as next generation of **high-energy hadron colliders** (as LEP – Z_0 factory at 90 GeV and W^+W^- factory at 160 GeV – and then LHC)
- **Hadron (proton) Colliders**: **energy reach via circular machine**. Highest center of mass energy. Large discovery range

Future High Energy Colliders - Studies



Future accelerators: linear e^+e^- colliders

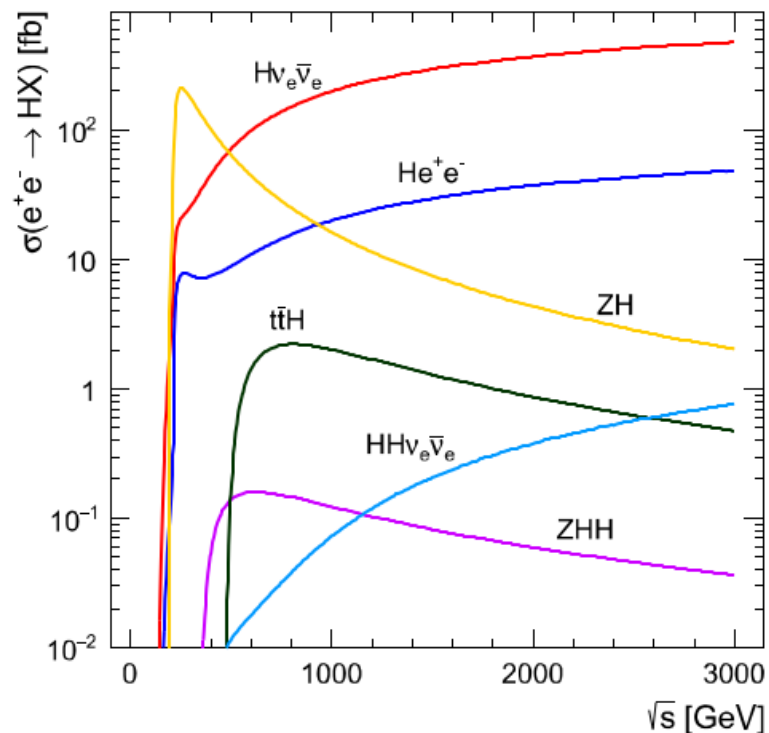
Linear $e^+ - e^-$ Colliders



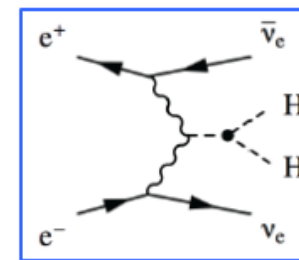
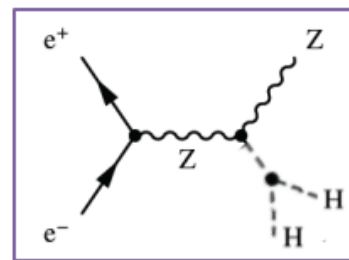
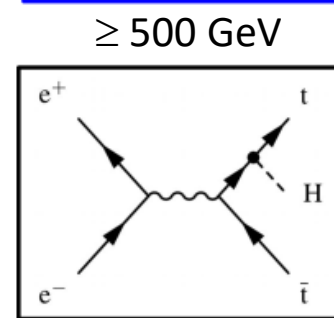
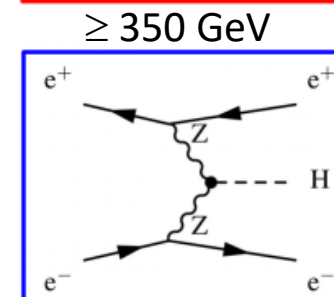
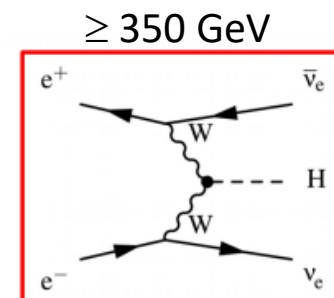
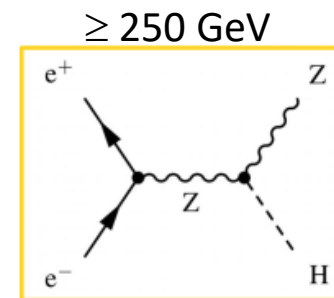
High precision measurements in a clean environment

$$E_{cm} = 2 F_{fill} L_{linac} G_{RF}$$

Energy reach \rightarrow High gradient

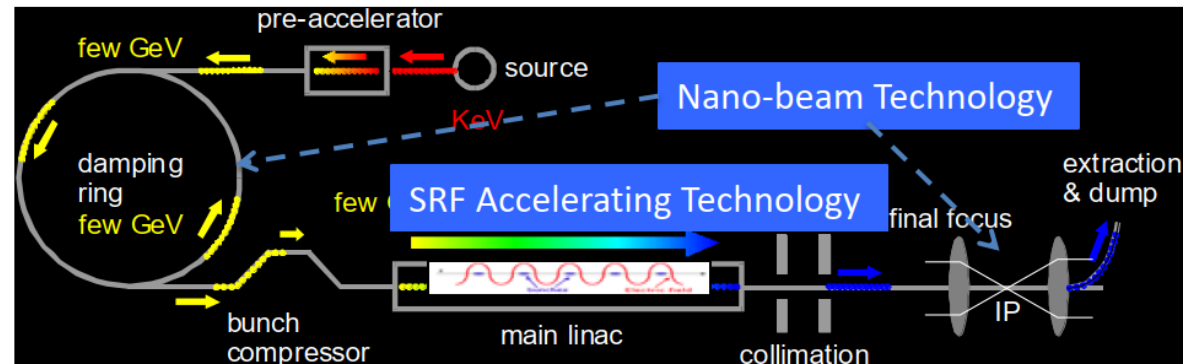
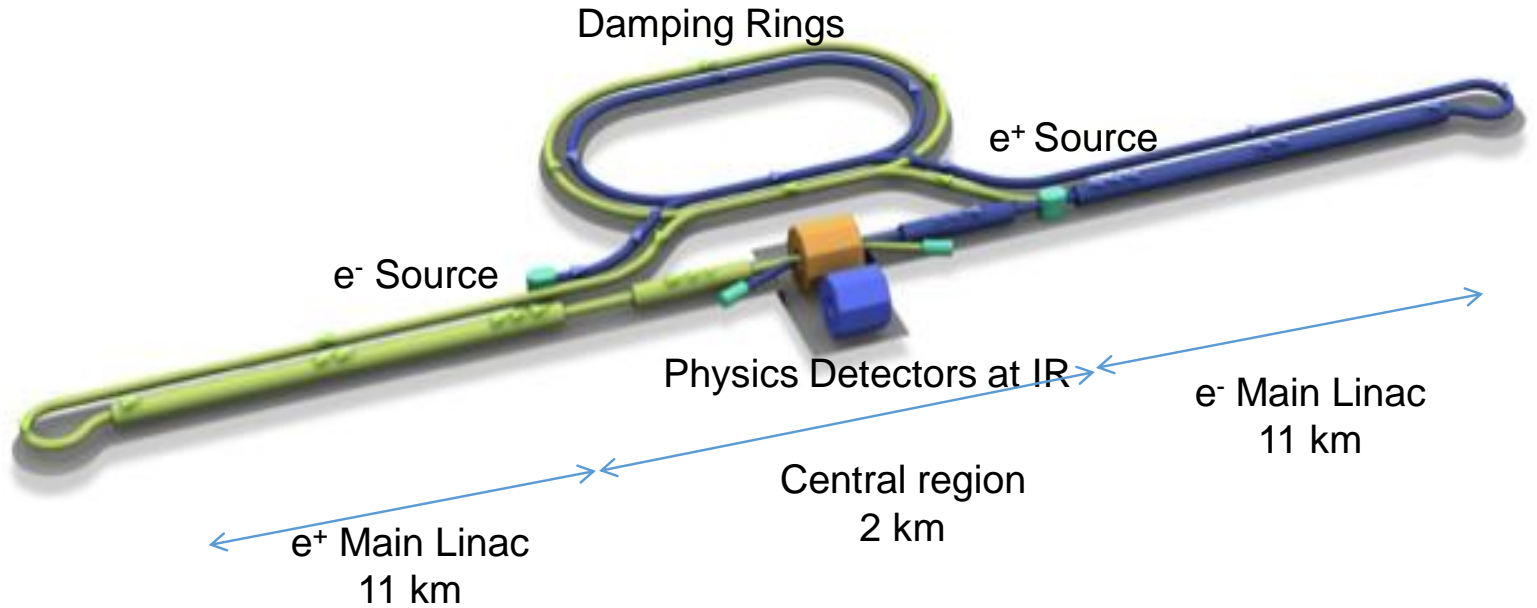
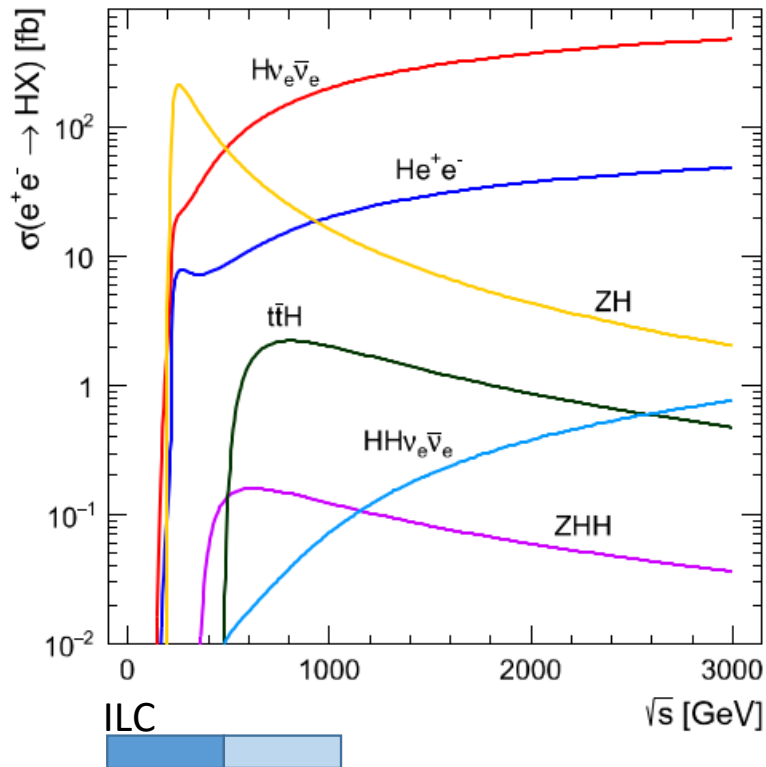


Cross sections for Higgs production processes vs center-of-mass energy



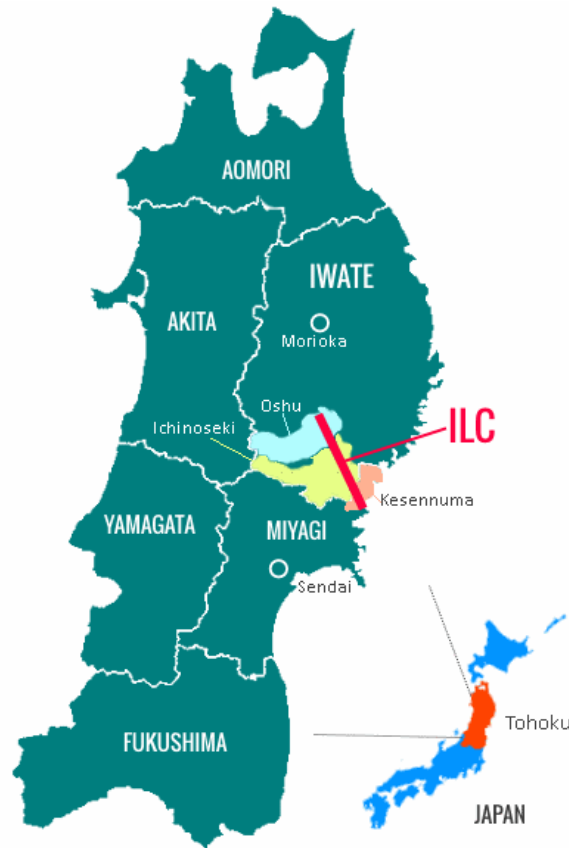
International Linear Collider (ILC)

$E_{CM} = 250 \text{ GeV} - 500 \text{ GeV}$
 $L = 20 \text{ km (250 GeV)}$
 31 km (500 GeV)
 Upgradable to 1 TeV (50 km)

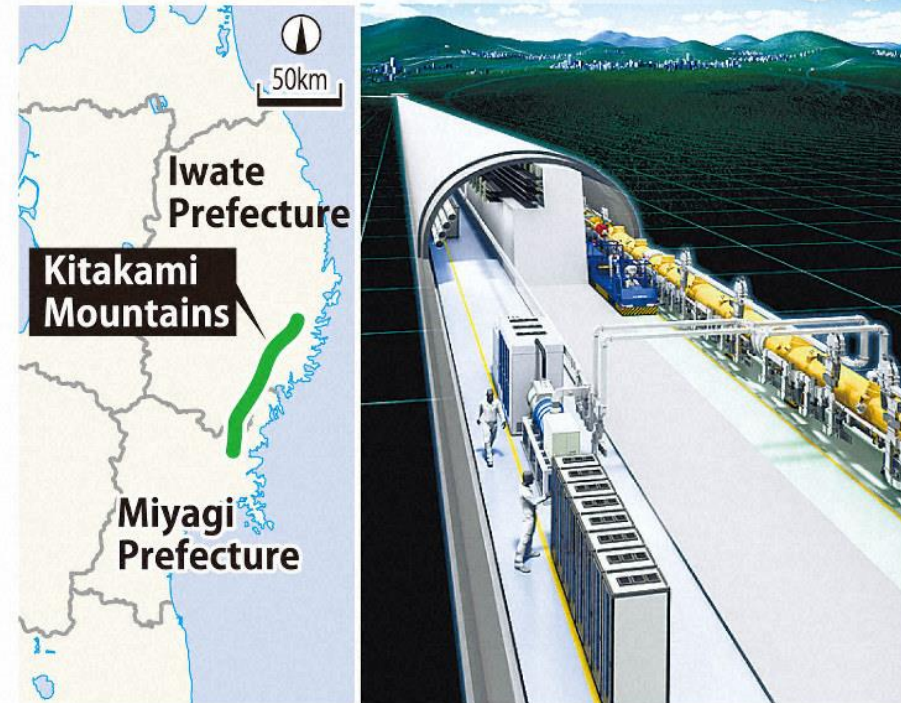


ILC: international facility in Japan

Site in Kitakami region, in northern Japan – close to Sendai and Morioka



Planned location and artist's rendering of ILC



Artist's rendering provided by the Linear Collider Collaboration

Geological conditions for a tunnel up to 50 km long

ILC: Superconducting RF Technology

- **Superconducting RF Nb cavities**

Standing wave cavities – TESLA Technology

~ **16000** Cavities (500 GeV) – Each cavity has **9 Cells** (1.25 m long)

~ **1855 Cryo-modules** (each 12 m long, 9 or 8 cavities)

Production yield ~ 90 % → **Needed industrialization**

- Operating temperature ~ **2 K (superfluid helium)**. Six cryoplants
- Average field gradient: **31.5 MV/m ± 20 %**
- RF frequency = **1.3 GHz**
- **$Q_0 \geq 10^{10}$**



State-of-the-art technology considered mature for building ILC

Recent progress in SC RF Technology (1/5)

- **XFEL (DESY-Germany) – European X ray Free Electron Laser (17.5 GeV)**

800 SC Cavities, 100 cryomodules

9 Cells Nb cavities, 2 K

23.6 MV/m (design gradient), $Q_0 \geq 10^{10}$, **1.3 GHz**

Cavity **series production** entirely made **in industry**

Coordination of production: **DESY, INFN-LASA**

Cryo-module at **CEA-Saclay**

Cold testing at **DESY**

Average performance: ~ 30 MV/m with $Q_0 \geq 10^{10}$

Acceptance at 20 MV/m



Vertical test inserts

Operation with beam as from 2017

Successful first large scale industrial production (2012-2015)

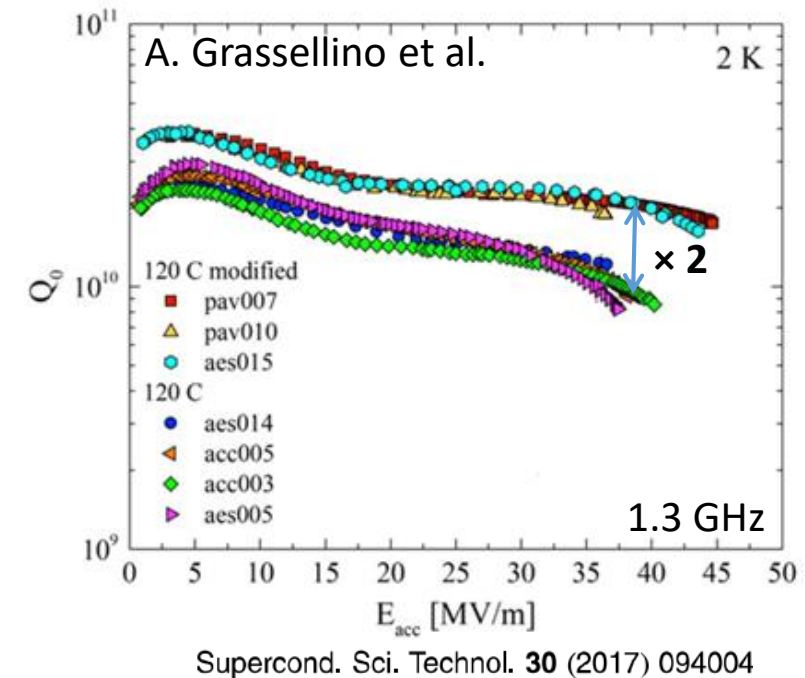
Recent progress in SC RF Technology (2/5)

• FAST, Fermilab (USA)

- FAST Accelerator, 300 MeV e⁻ beams
31.5 MV/m, 1.3 GHz (2017), 2 K
One cryomodule, **eight cavities**
Commissioning with beam in Nov. 2017

Demonstration of ILC RF specification

- N₂ doping: high Q
Exposure to **N₂ at ~ 800 °C bake**
Q > 3 · 10¹⁰, 35 MV/m
- N₂ Infusion: high gradient and high Q
Exposure to **N₂ at ~ 120 °C bake**
Q > 1 · 10¹⁰, 45 MV/m



Recent progress in SC RF Technology (3/5)

- LCLS2 (SLAC-USA) – Linac Coherent Light Source**

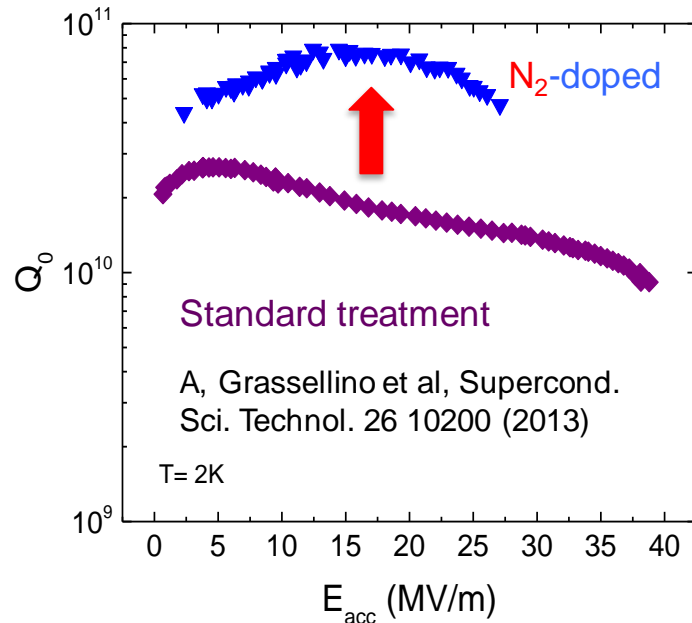
280 SC Cavities, 35 cryomodules

9 Cells Nb cavities, 2 K, 1.3 GHz, **CW mode**

16 MV/m (operational gradient), $Q_0 \geq 2.7^{10}$

19 MV/m (test gradient), $Q_0 \geq 2.7^{10}$

Implementation of **Nitrogen doping**



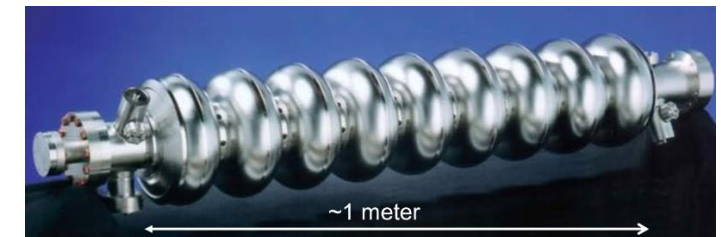
In production



Cryomodule



RF Cavity



Recent progress in SC RF Technology (4/5)

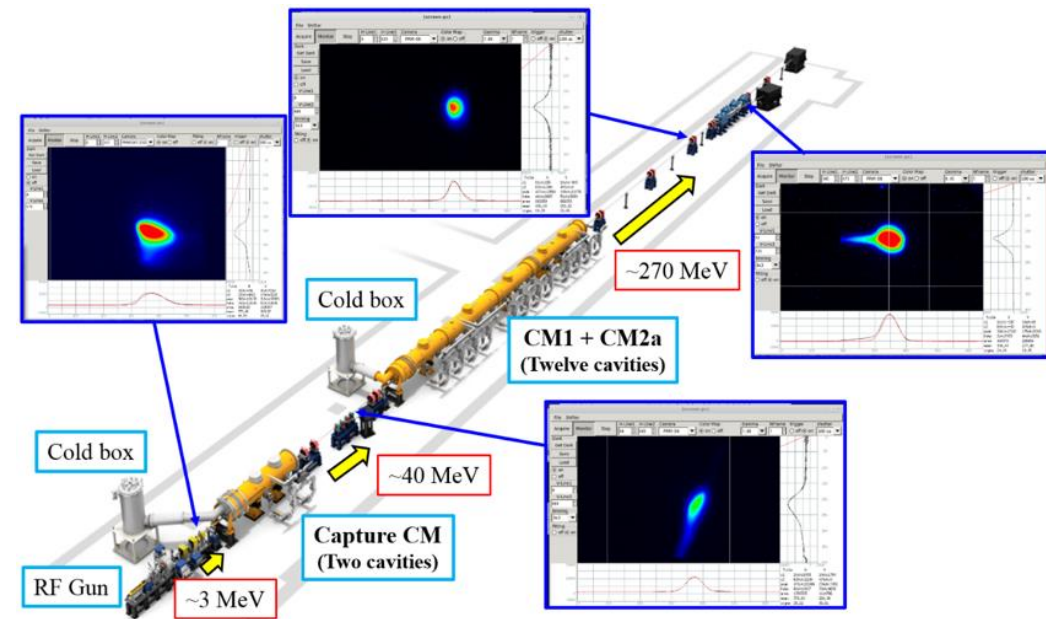
• STF2 (KEK) – Superconducting RF Test Facility

February-March 2019: operation with beam
Two half cryomodules (one with 2 and one with 7 cavities)
9 cell cavities

Beam energy ~ 270 MeV

32 MV/m

Demonstration of ILC RF specification



Progress in SRF Technology for Accelerators

Progress (1988~)

- TRISTAN
- LEP-II
- HERA
- CEBAF
- CESR
- KEKB
- BES
- cERL

In Operation: → # cavities

- SNS: 1 GeV
- CEBAF 12 GeV → 80
- ISAC-II, ARIEL
- Super-KEKB
- **Eu-XFEL → 800**

Under Construction:

- **LCLS-II → 300**
- **FRIB → 340**
- **PIP-II → 115**
- **ESS → 150**
- **Shine → 600**

1980

2000

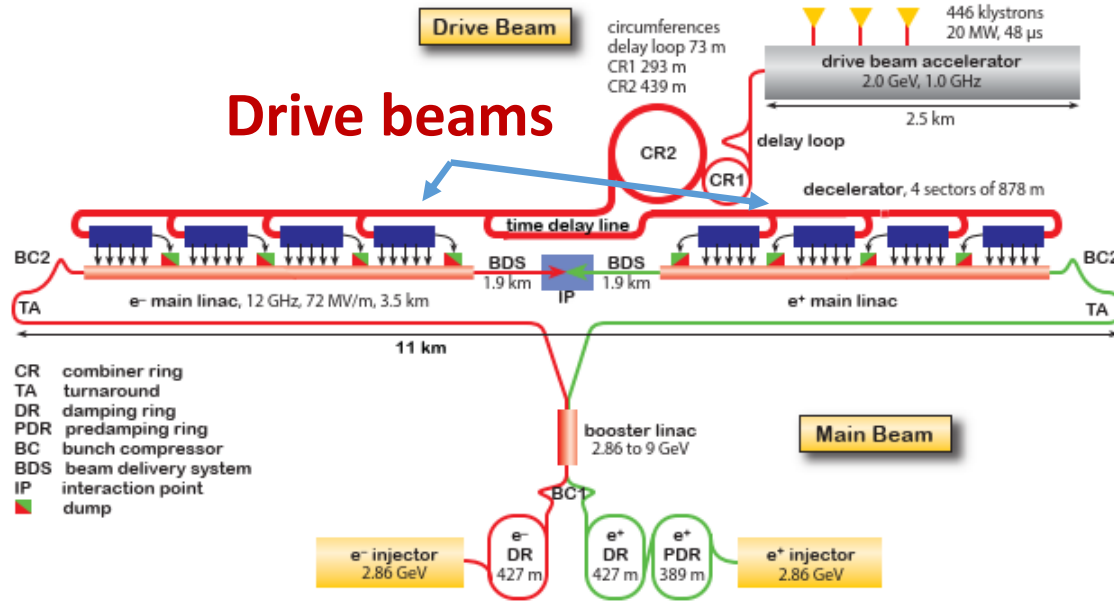
2020



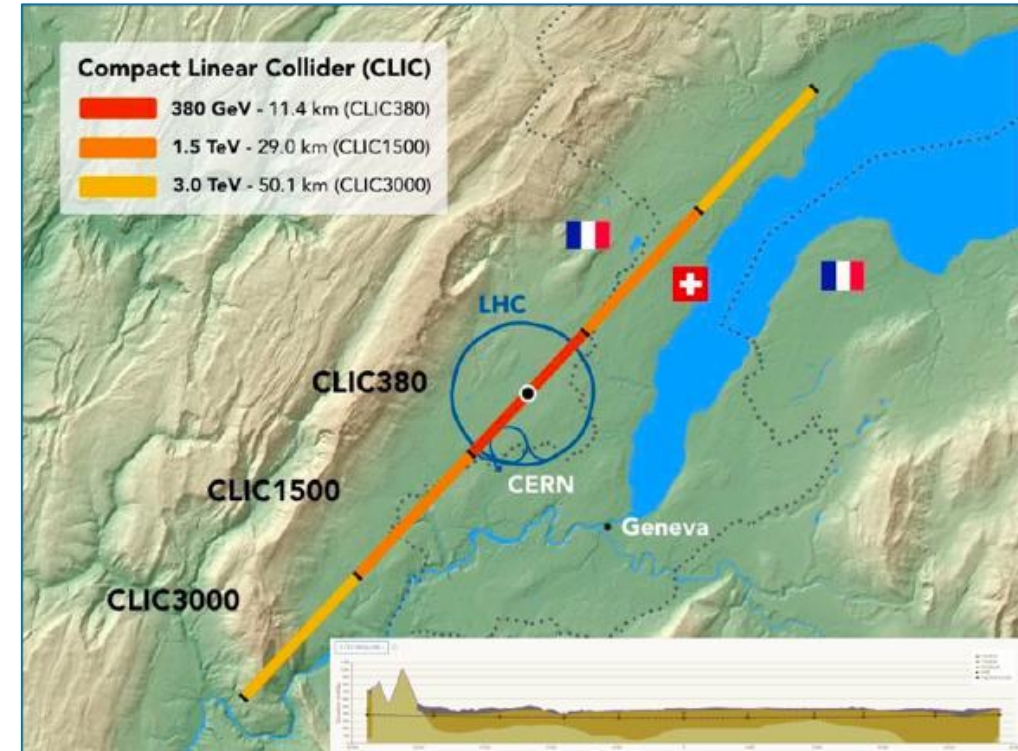
> **2000** SRF cavities made in the last 10 years !

Compact Linear Collider (CLIC)

380 GeV layout



Location



Drive beam replacing the klystron

Normal-conducting 70-100 MV/m, 12 GHz cavities

CLIC Parameters

Parameter	Symbol	Unit	Stage 1	Stage 2	Stage 3	
Centre-of-mass energy	\sqrt{s}	GeV	380	1500	3000	380 GeV-3 TeV
Repetition frequency	f_{rep}	Hz	50	50	50	
Number of bunches per train	n_b		352	312	312	
Bunch separation	Δt	ns	0.5	0.5	0.5	
Pulse length	τ_{RF}	ns	244	244	244	
Accelerating gradient	G	MV/m	72	72/100	72/100	72 MV/m - 100 MV/m
Total luminosity	\mathcal{L}	$10^{34} \text{ cm}^{-2} \text{ s}^{-1}$	1.5	3.7	5.9	
Luminosity above 99% of \sqrt{s}	$\mathcal{L}_{0.01}$	$10^{34} \text{ cm}^{-2} \text{ s}^{-1}$	0.9	1.4	2	
Total integrated luminosity per year	\mathcal{L}_{int}	fb^{-1}	180	444	708	
Main linac tunnel length		km	11.4	29.0	50.1	11.4 km – 50.1 km
Number of particles per bunch	N	10^9	5.2	3.7	3.7	
Bunch length	σ_z	μm	70	44	44	
IP beam size	σ_x/σ_y	nm	149/2.9	$\sim 60/1.5$	$\sim 40/1$	
Normalised emittance (end of linac)	ϵ_x/ϵ_y	nm	900/20	660/20	660/20	
Final RMS energy spread		%	0.35	0.35	0.35	
Crossing angle (at IP)		mrad	16.5	20	20	

Higher energies – Improved sensitivity for rare decays

SC MgB₂ Solenoid for X-band Klystron

CLIC-380 staging scenario X-band (12 GHz) klystron-based accelerating scheme

Beam-focusing solenoid ~ **0.6 T** in a warm bore-diameter of 0.24 m

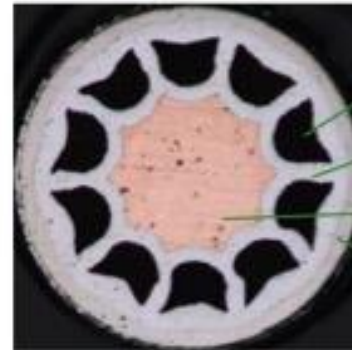
Cu magnet : ~ **20 kW**/Klystron, ~ **100 MW** for ~ 5000 Klystrons

MgB₂ magnet : < **2 kW**/Klystron , ~ **10 MW** --> **90 % power saving**

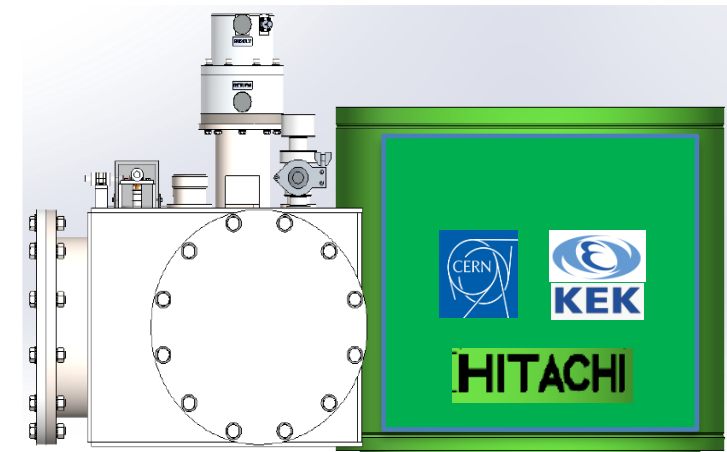
Design Parameters	
Superconductor (T-operation)	MgB ₂ (@ 20 K)
Current	50 A
Central field	0.7 T
Stored energy	~ 10 kJ
Cryo-cooler applied	6.7 W @ 20 K 13.5 W @ 80 K
AC Plug-Power	≤ 3 kW (< 1,5 kW/Klystron for a pair)

System successfully commissioned at Hitachi in February 2019

Hitachi in-situ MgB₂ wire



Φ=0.67 mm

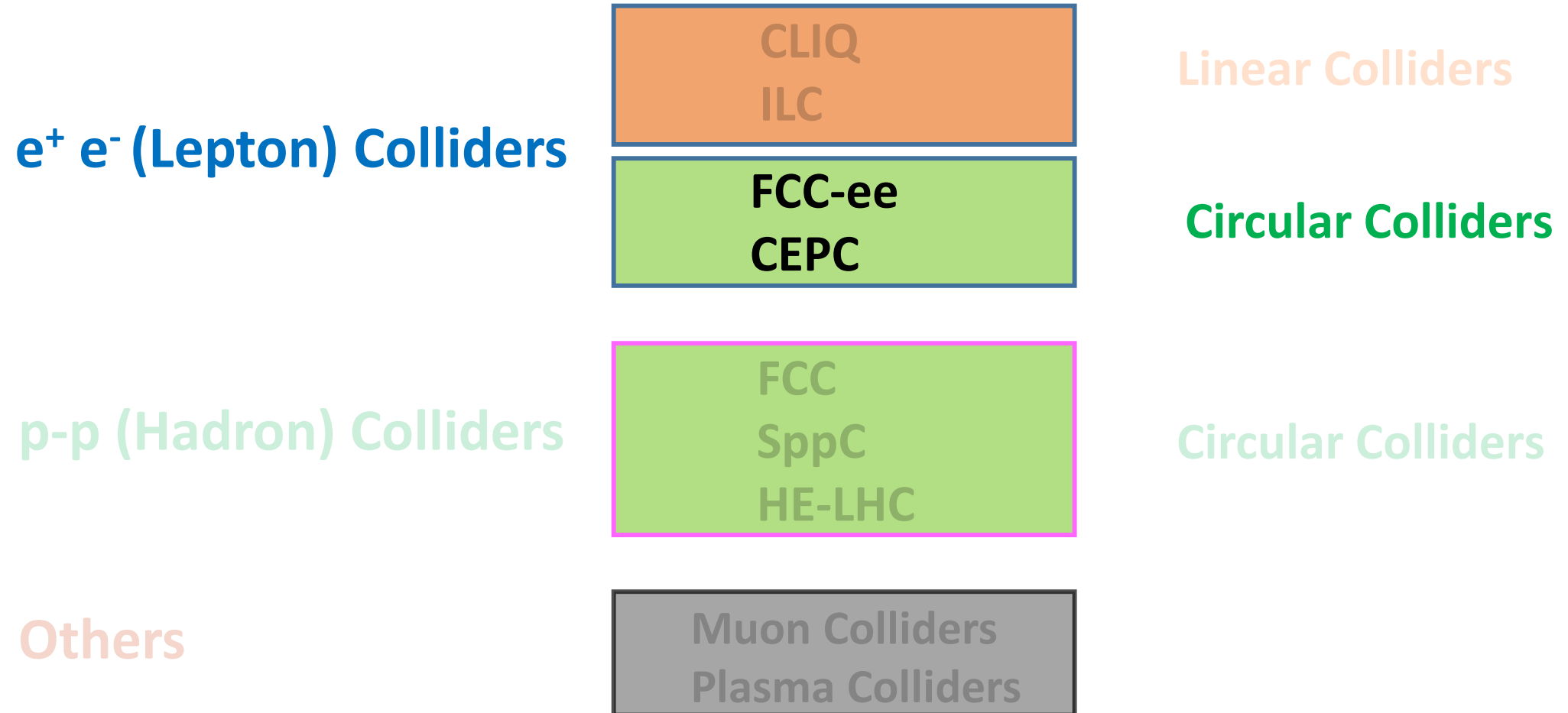


Courtesy A. Yamamoto

A. Ballarino

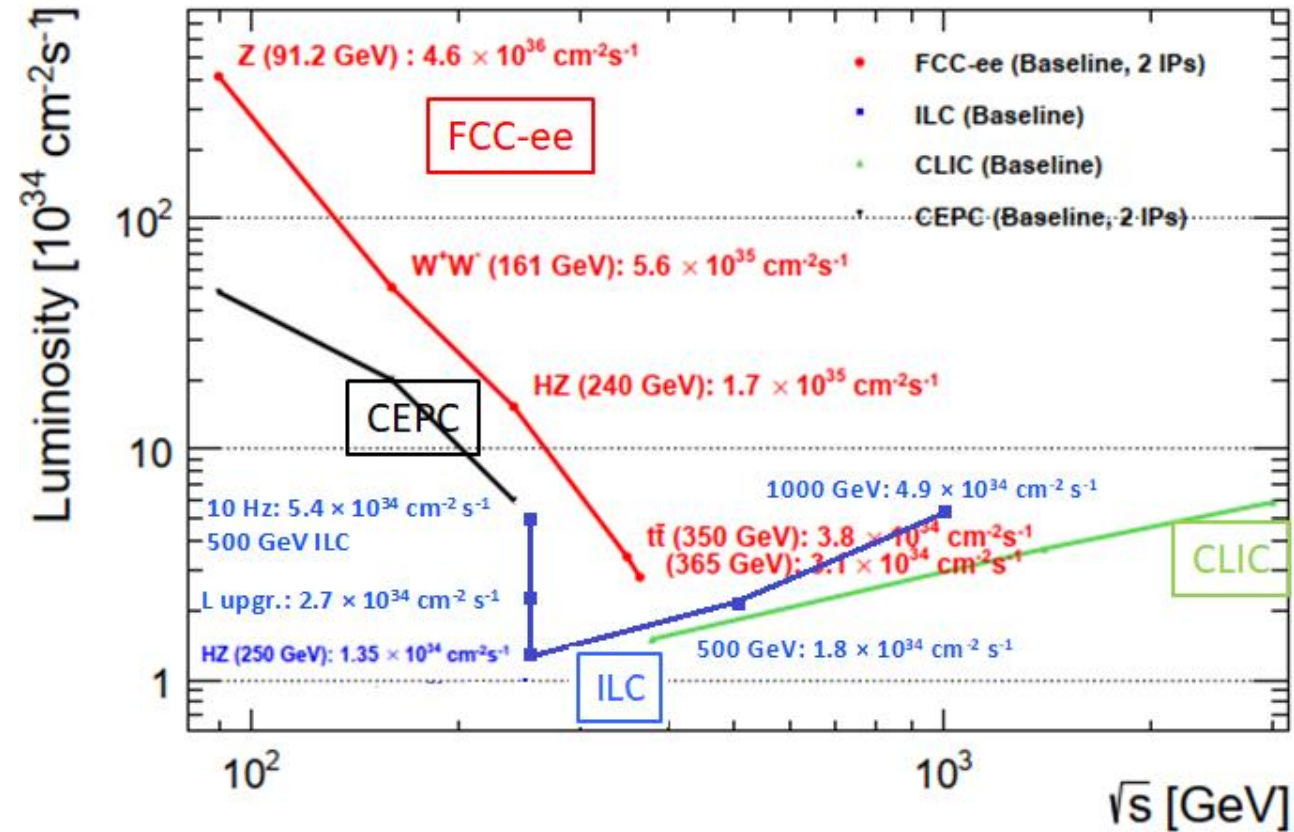
Future accelerators: circular e^+e^- colliders

Future High Energy Colliders - Studies



Circular $e^+ e^-$ Colliders

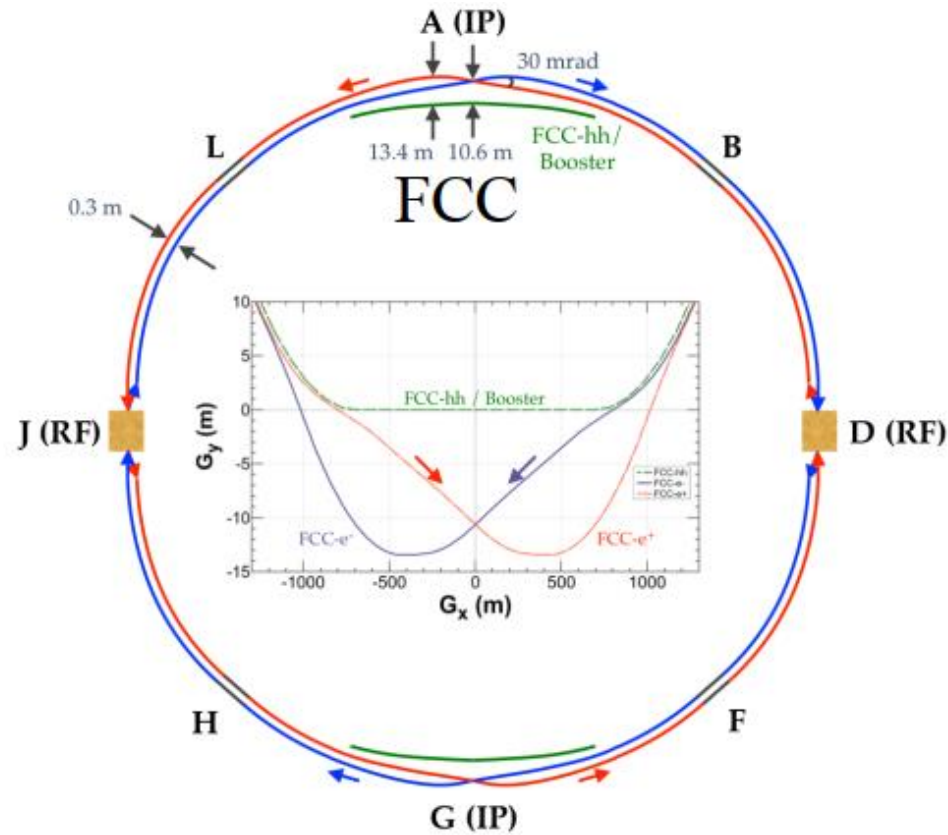
High luminosity



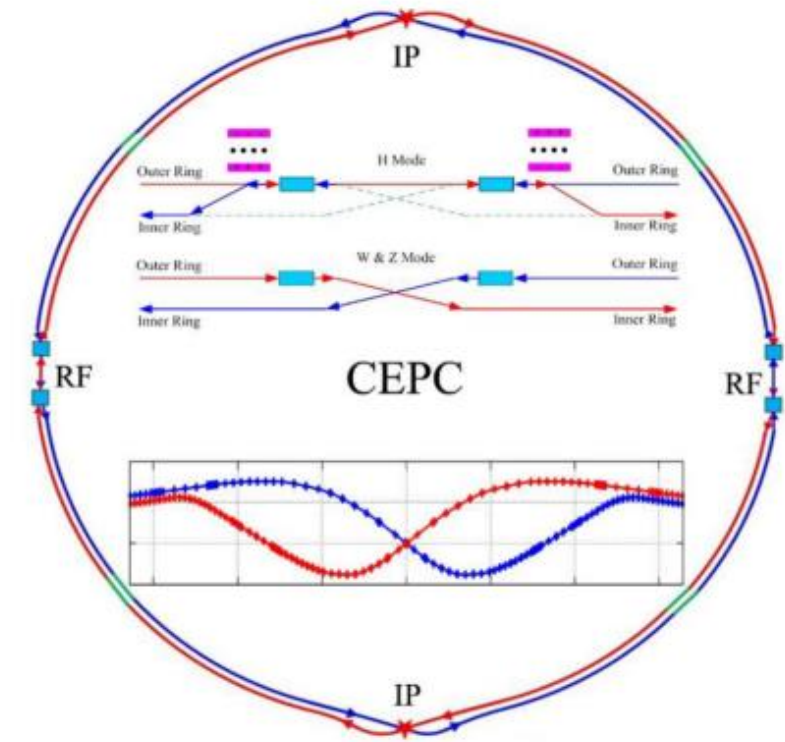
FCC-ee (Z, W, H, $t\bar{t}$) as Higgs factory, EW and top factory at highest luminosities

FCC e^+e^- and CEPC

Double ring colliders – Circumference ~ 100 km – Two IPs
Two RF straights- Common use of RF for both beams



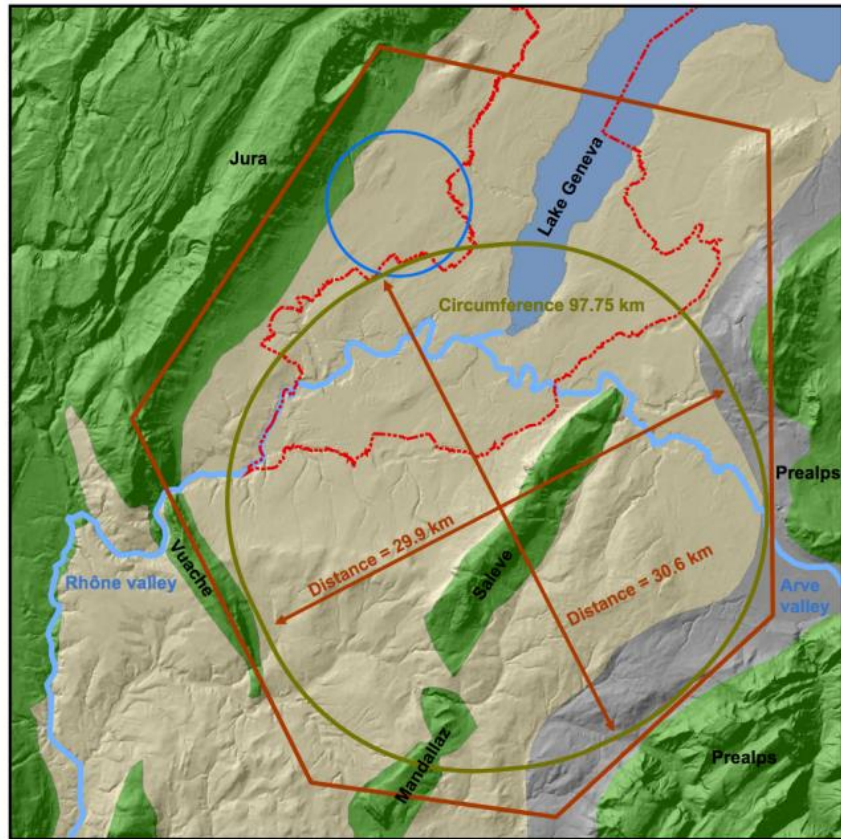
FCC CDR <https://fcc-cdr.web.cern.ch/>



CEPC CDR <https://arxiv.org/abs/1809.00285>

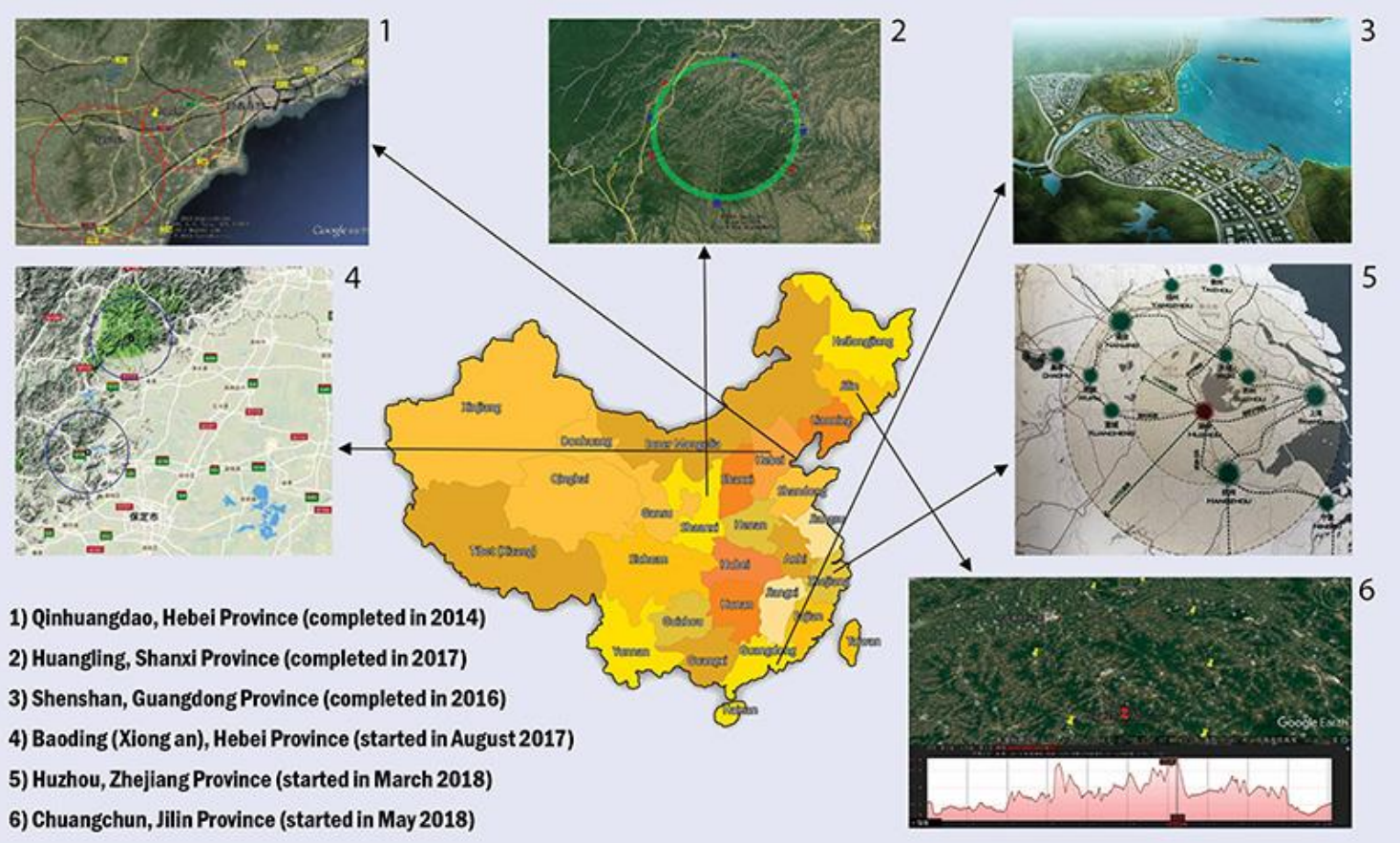
FCC e⁺-e⁻ and CEPC - Location

FCC



— LHC shape
— FCC shape
 Study boundary
 Limestone
 Molasse Carried
 molasse

CEPC



- 1) Qinhuangdao, Hebei Province (completed in 2014)
- 2) Huangling, Shanxi Province (completed in 2017)
- 3) Shenshan, Guangdong Province (completed in 2016)
- 4) Baoding (Xiong'an), Hebei Province (started in August 2017)
- 5) Huzhou, Zhejiang Province (started in March 2018)
- 6) Chuangchun, Jilin Province (started in May 2018)

Image courtesy IHEP

SC RF for FCC e⁺-e⁻

	Z	W	H	t
E_{beam} [GeV]	45	80	120	175
SR energy loss/turn U ₀ [GeV]	0.03	0.33	1.67	7.55
Current [mA]	1450	152	30	6.6
P_{SR,tot} [MW]	50	50	50	50

c.m.e. 90 GeV → 350 GeV

Baseline: SC cavities @ **400** and **800 MHz**:

400 MHz for **lower energy/higher beam currents**:

Nb/Cu @ 4.5 K



LHC cavities
(400 MHz)

800 MHz cavities to reach **highest energy/lowest beam currents**:

Nb bulk @ 2 K



800 MHz five-cell
RF cavity, bulk Nb

Jlab, Oct 2017

FCC e⁺-e⁻ and CEPC – SRF Cavities

	f_{RF} [MHz]	#cavities	#cell/cavity	$V_{RF,tot}$ [MV]	acc. gradient [MV/m]	technology
FCC-ee-H	400	136 / ring	4	2000	10	Nb/Cu
FCC-ee-t	800	372	5	6930	19.8	bulk Nb
CEPC	650	240	2	2200	19.7	bulk Nb

CEPC – Collider Ring: 650 MHz Nitrogen doped fine-grain Nb bulk @ 2 K, 2-cell



CEPC – Booster: 1.3 GHz Nitrogen doped, fine-grain Nb bulk @ 2 K, 9-cell



RF SC Materials others than Nb

- **Nb₃Sn**: primary alternative to Nb

S. Calatroni talk, EUCAS 2019

Broader parameter space:

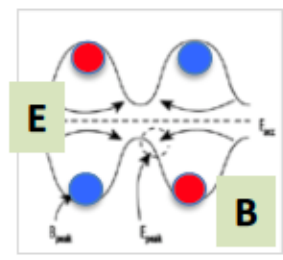
Higher T_c: 18 K

Higher B_{sh}: 425 mT → E_{max} ~ 96 MV/m

State of the art 1.3 GHz performance
16 – 22 MV/m (FNAL record)

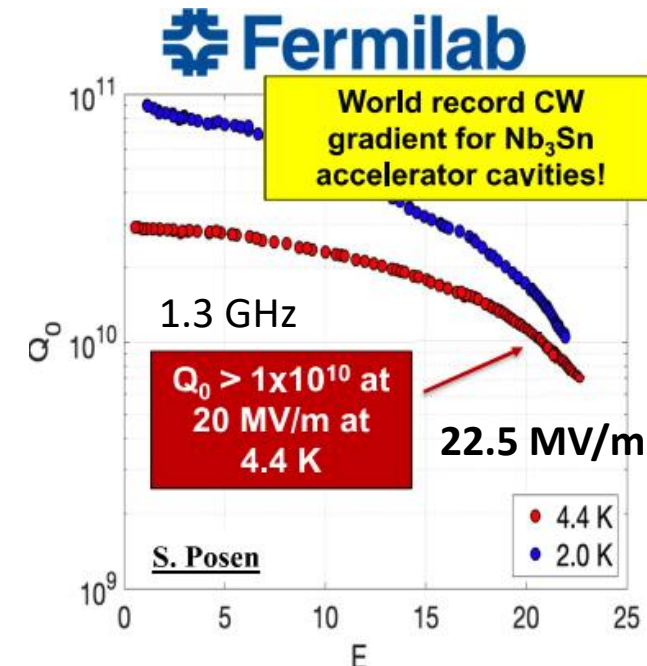
B_{sh} = practical limit for SRF

- B_{sh-Nb} : 210 mT
- B_{sh-Nb₃Sn} : 430mT
- B_{sh-MgB₂} : 310mT

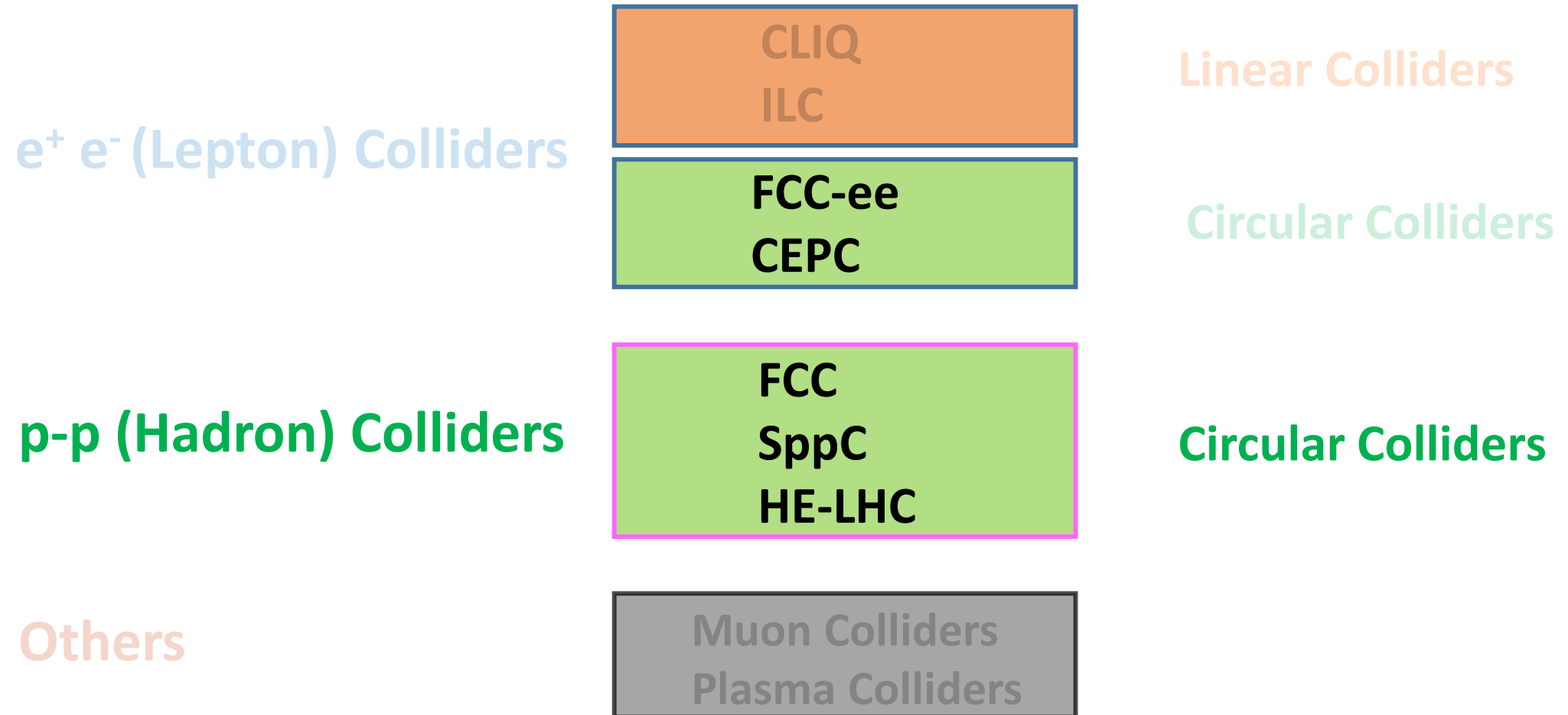


Thermal diffusion of Sn vapours
Liquid Sn diffusion
Magnetron sputtering

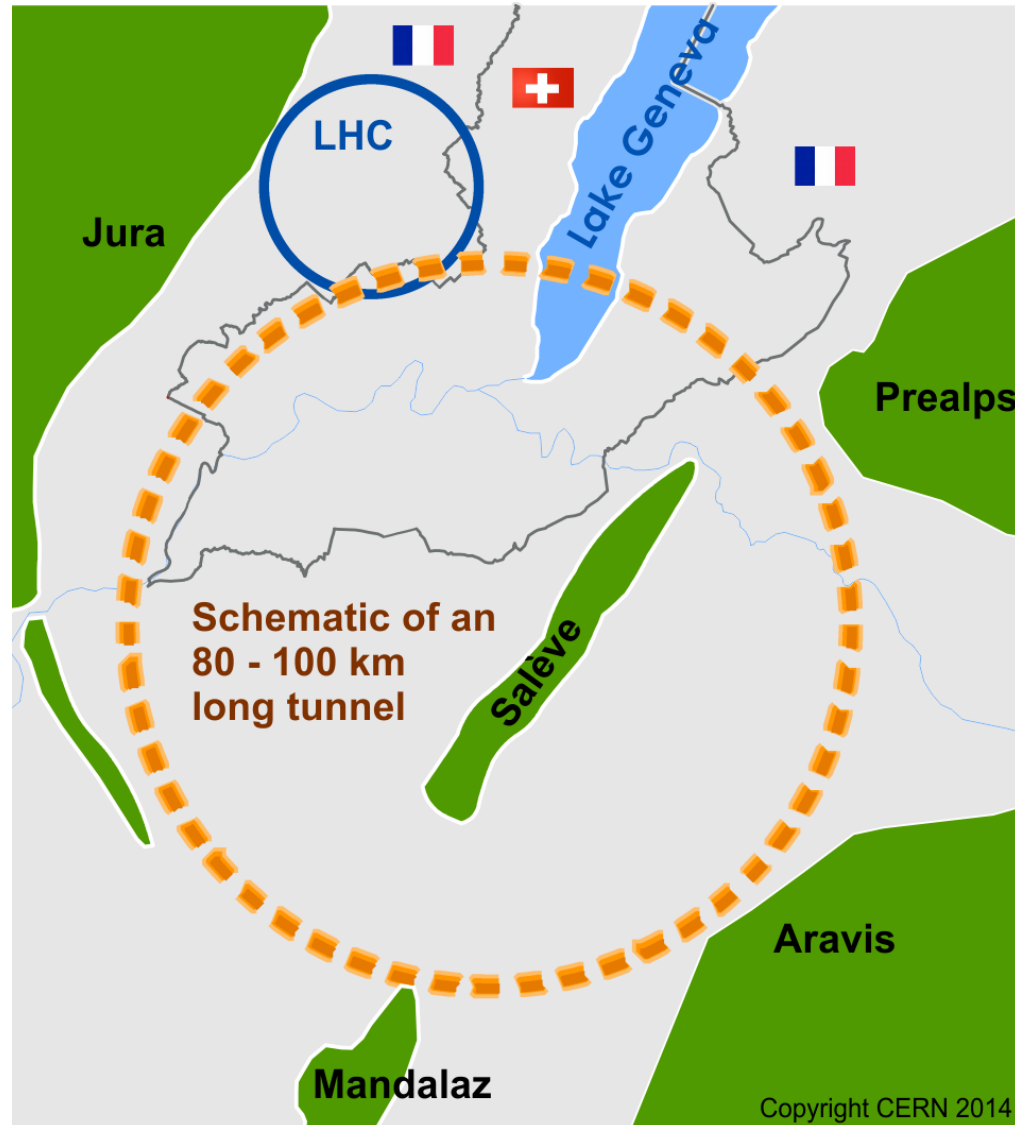
Electrochemical plating studies at FNAL and Cornell
Magnetron sputtering at CERN



Future High Energy Colliders - Studies



Future Circular Collider (FCC) STUDY



International FCC collaboration with CERN as host lab to study:

- ~100 km tunnel infrastructure in Geneva area, linked to CERN
- e^+e^- collider (*FCC-ee*),
→ potential first step
- pp -collider (*FCC-hh*)
→ long-term goal, defining infrastructure requirements

~16 T \Rightarrow 100 TeV pp in 100 km

The 16 T Nb₃Sn high-field magnet technology

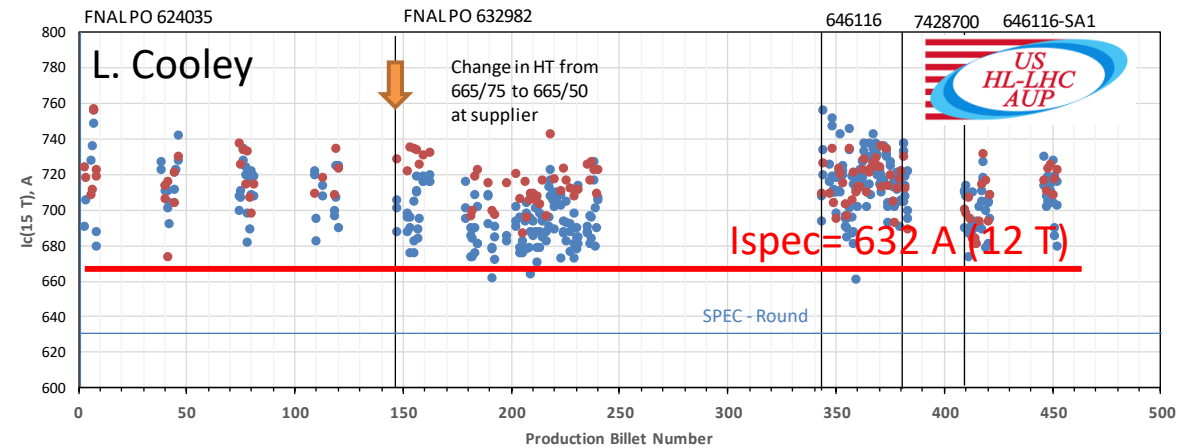
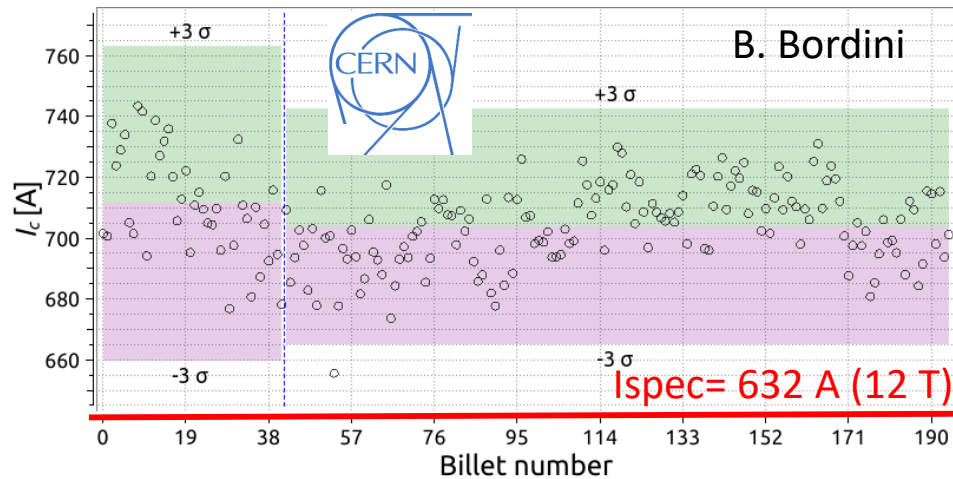
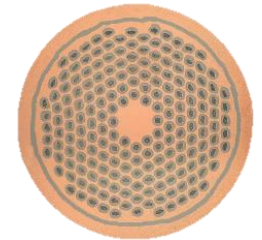
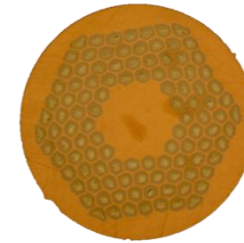
Nb₃Sn state-of-the-art: HL-LHC conductor

Total procurement ~ **30 tons**

	Lay-out	Sub-El. size [μm]	J_c (12 T), σ [A/mm ²]	J_c (15 T), σ [A/mm ²]	B_{c2}' , σ [T]	J_c (16 T), σ [A/mm ²]	J_c (18 T), σ [A/mm ²]	Effect of 15% Rolling		
								RRR σ	Degradation in % J_c	RRR
RRP 0.7 mm	108 / 127	46	2637, 82	1371, 74	24.2, 0.5	1064, 70	581, 61	158, 40	0	44
RRP 0.85 mm (75 hrs @ 665 °C)		55	2797, 53	1573, 43	25.9, 0.3	1266, 41	769, 36	135, 25	0	51
RRP 0.85 mm (50 hrs @ 665 °C)			2725, 61	1498, 47	25.4, 0.3	1194, 44	704, 38	226, 39	0	38
PIT 0.85 mm Bundle Barrier	192	39	2267, 46	1317, 28	26.9, 0.3	1075, 25	681, 19	193, 17	6	0

RRP 108/127

PIT 192
Bundle Barrier



FCC Nb₃Sn Targets

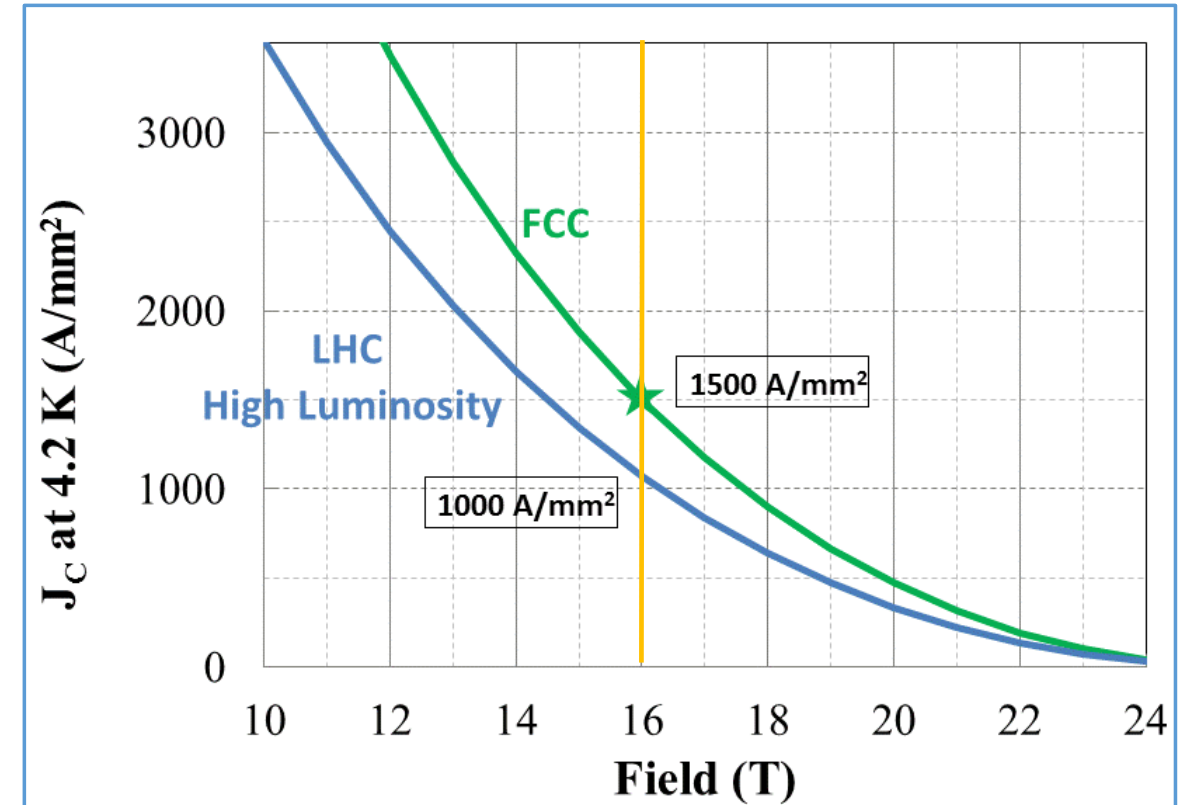
FCC J_c target vs HL-LHC performance

Wire diameter	mm	~ 1
Non-Cu J _c (16 T, 4.2 K)*	A/mm ²	≥ 1500
μ _o ΔM(1 T, 4.2 K)	mT	≤ 150
σ(μ _o ΔM) (1 T, 4.2 K)	%	≤ 4.5
D _{eff}	μm	≤ 20
RRR	-	≥ 150
Unit length	km	≥ 5
Cost	Euro/kA m**	~ 5

*J_e ~ 600 A/mm²

** 16 T, 4.2 K

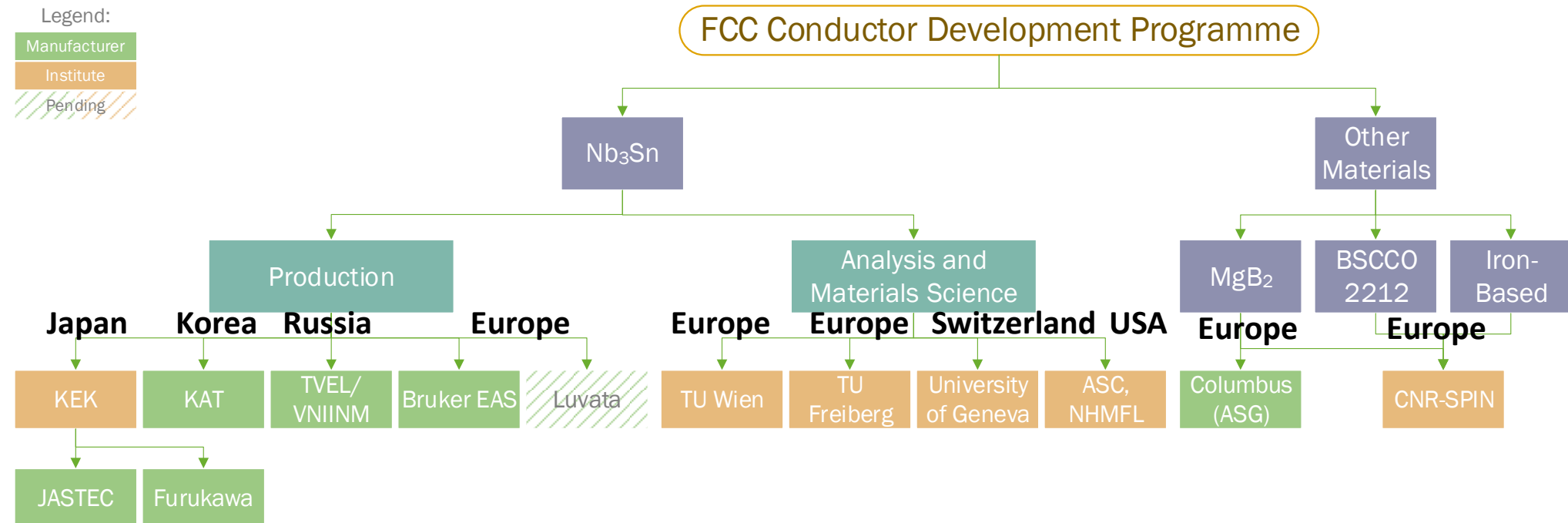
*Cu:non Cu =1.5



Needed: 7000 tons - 9000 tons superconductors

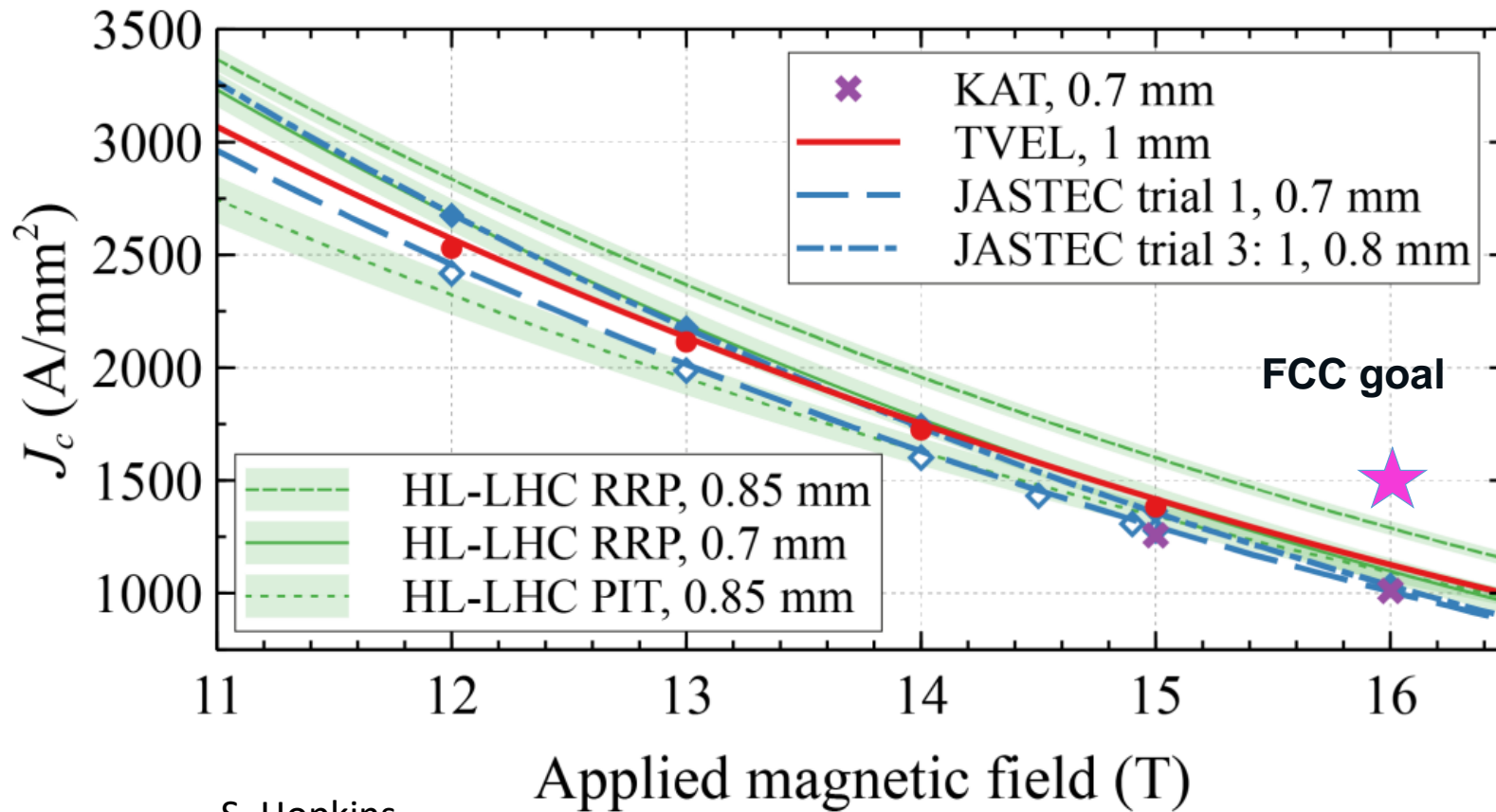
CERN FCC Conductor Development Program

A world-wide effort

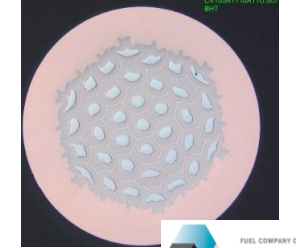


CERN FCC Conductor Development Program

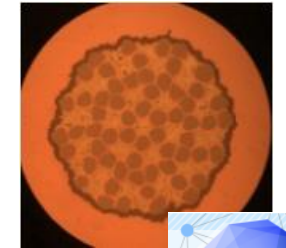
Results after ~ 2 years of R&D development



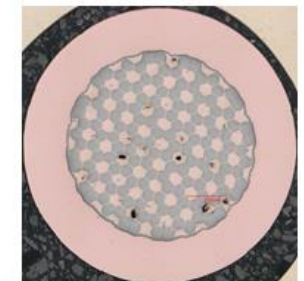
TVEL, $\Phi = 1\text{mm}$



KAT, $\Phi = 1\text{mm}$



Jastec, $\Phi = 0.8\text{mm}$



S. Hopkins

Nb₃Sn New Developments (1/3)

Internal Oxidation Process at Fermilab

Record J_c in multi-filamentary **ternary APC**
wires: J_c (16 T, 4.2 K) > 1500 A/mm²

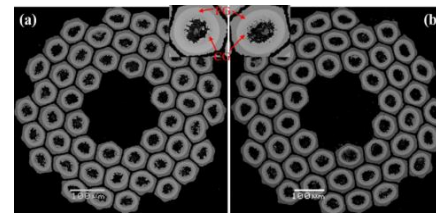
Oxygen source: SnO₂ powder

Nb-1wt%Zr -7.5 wt% Ta

Birr = 27 T

Bc2 = 27.8 T

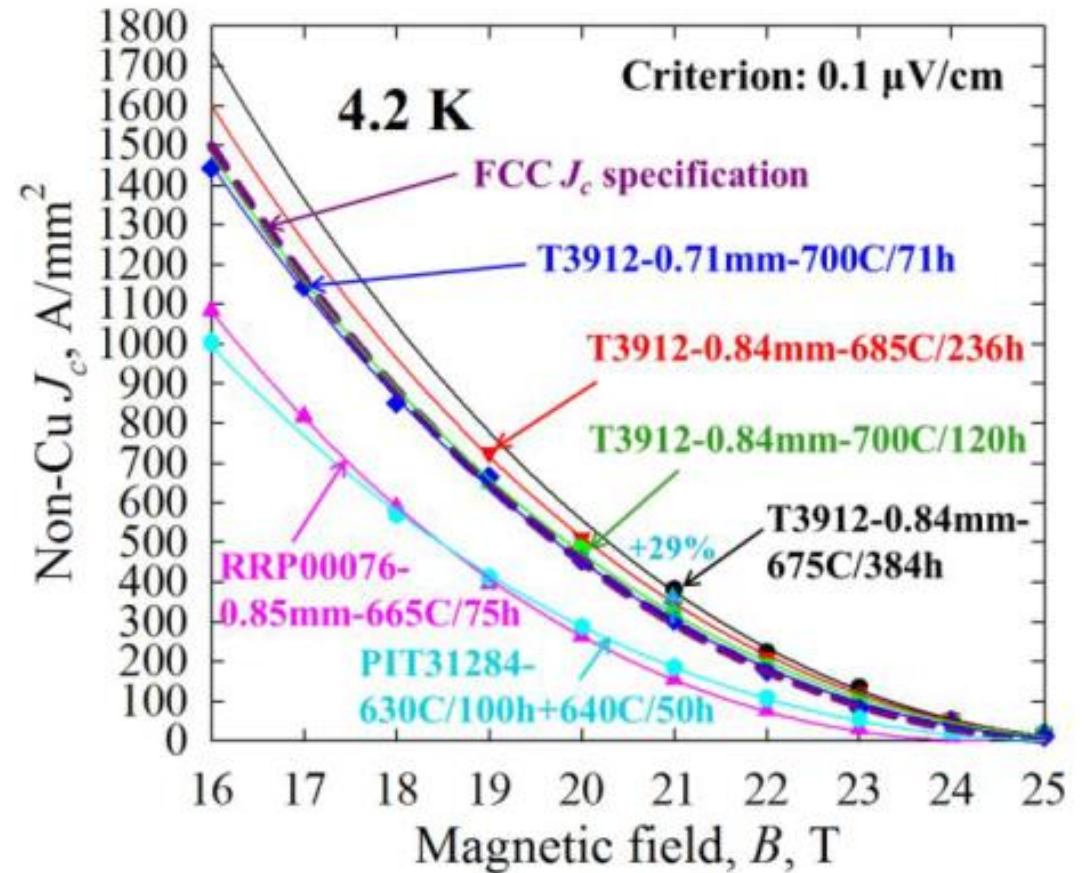
Fermilab
Hypertech
Ohio State University



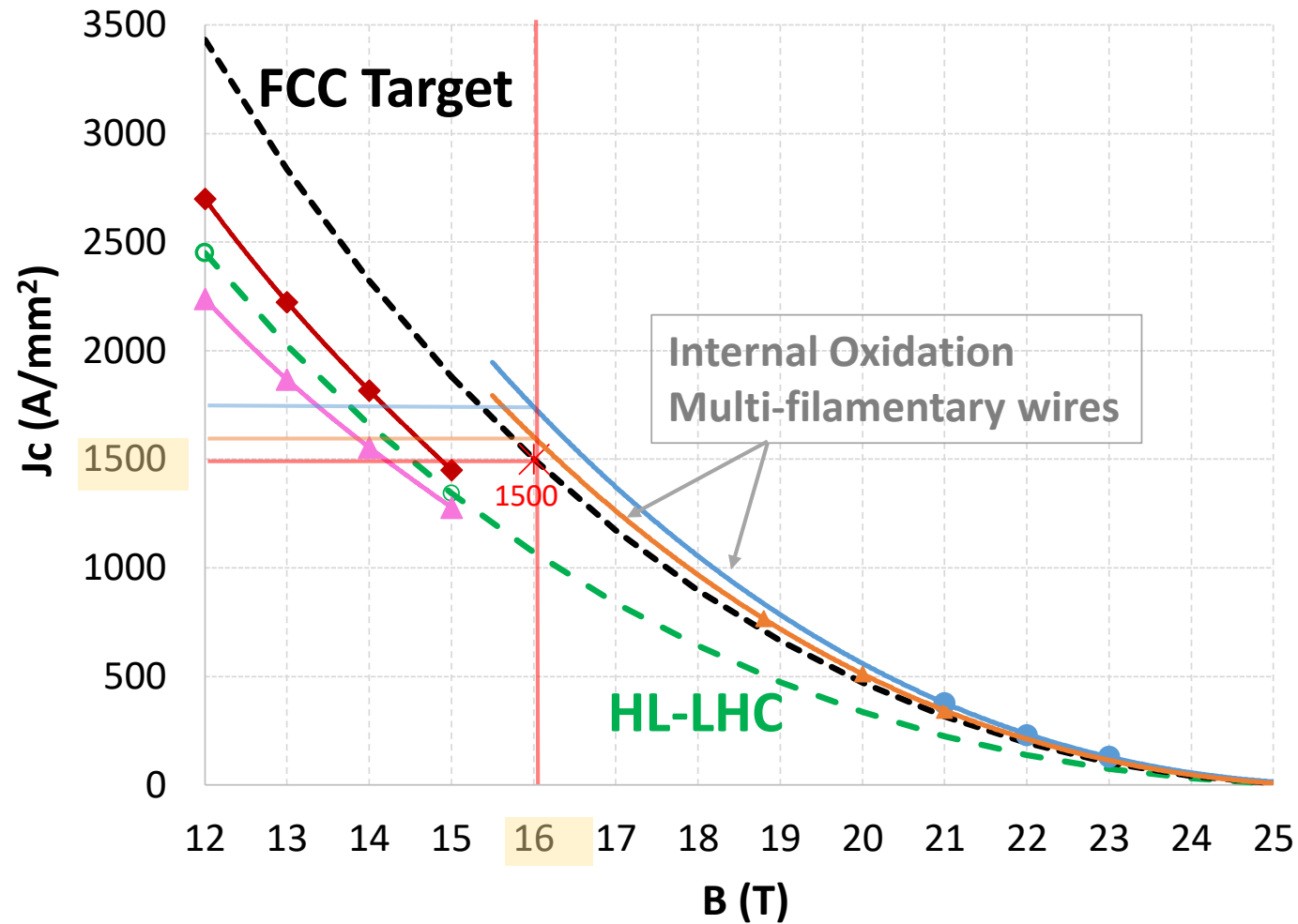
Φ = 0.71 mm Φ = 0.84 mm

Room for further
process optimization

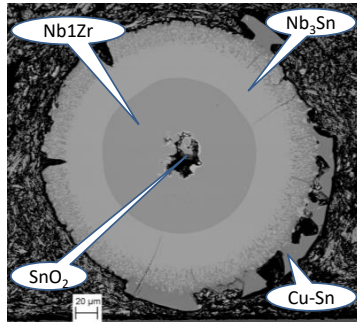
X. Xu et al, arXiv:1903.08121, 2019



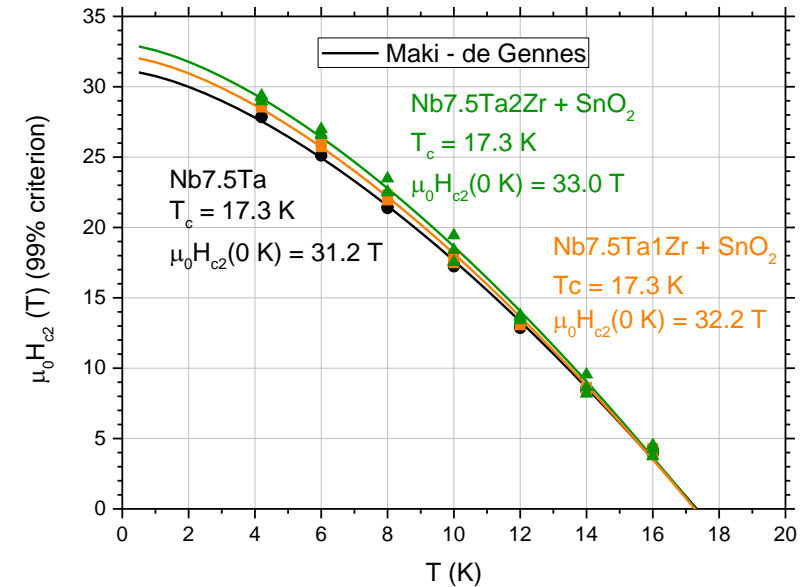
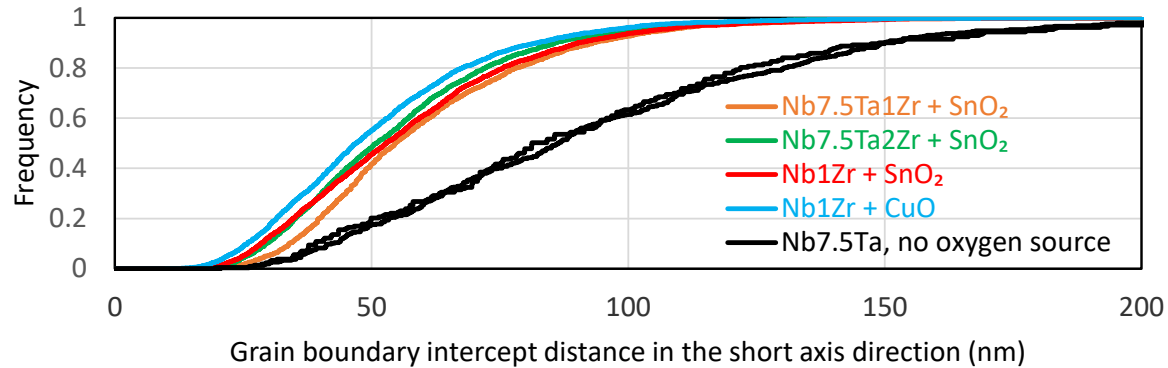
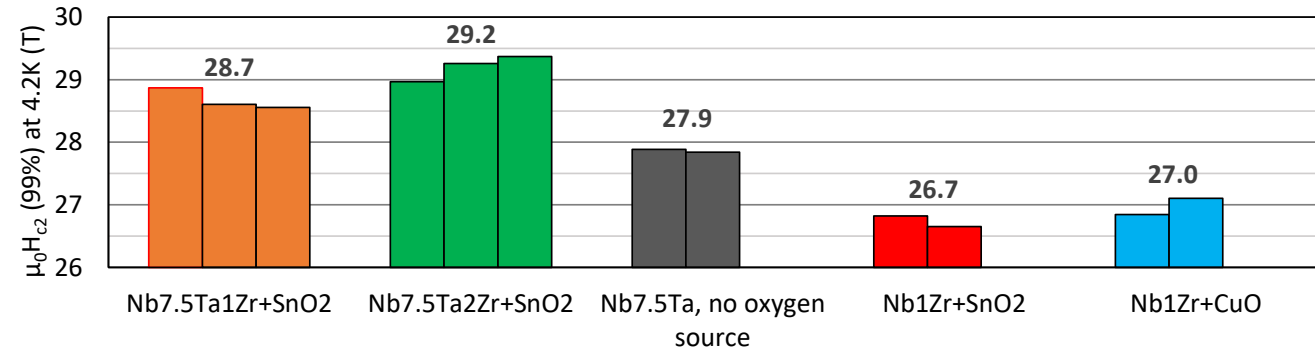
Nb₃Sn: new developments



Nb₃Sn New Developments (2/3)



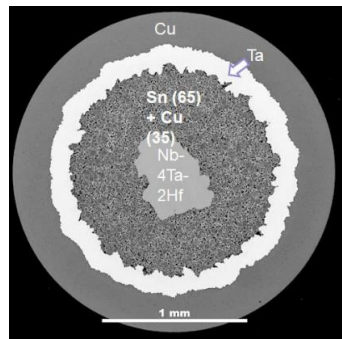
2019 Data



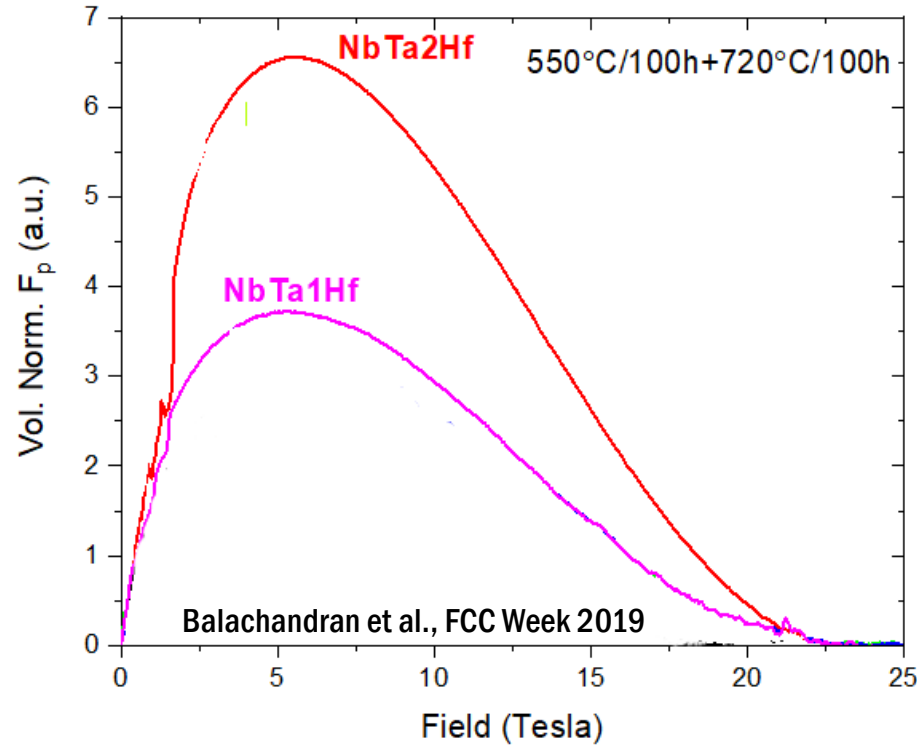
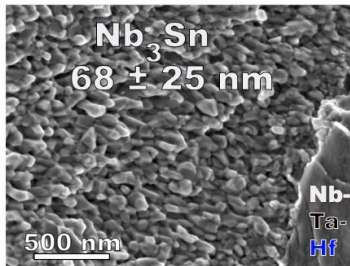
F. Buta and C. Senatore

Nb₃Sn New Wire Developments (3/3)

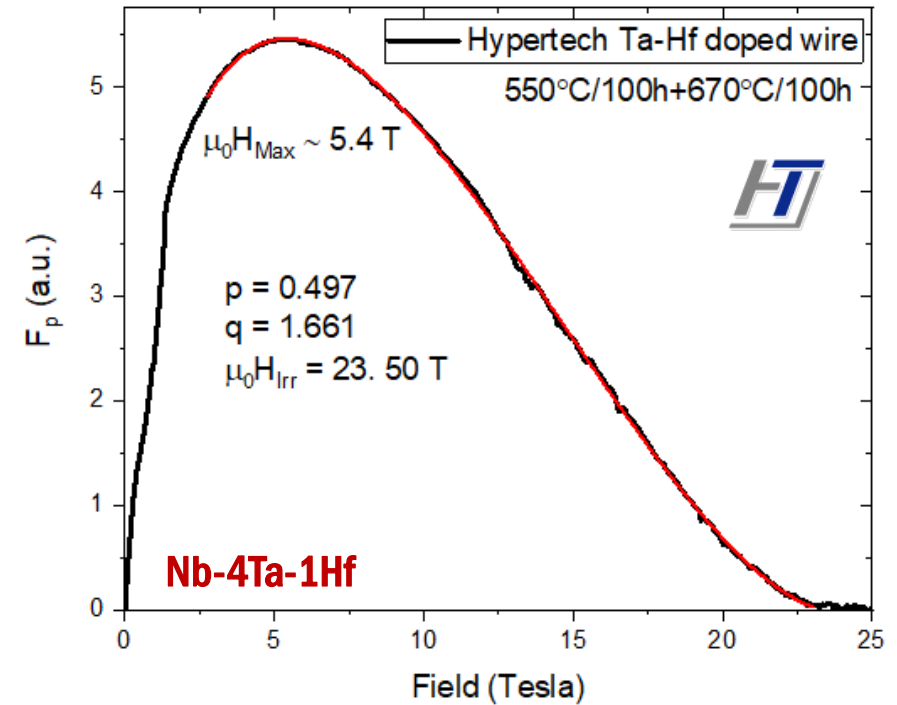
Alloying Nb-Ta with Hf – no Oxygen source - at ASC



Ta-Hf



Ta-Hf at FSU
Mono-filamentary wires

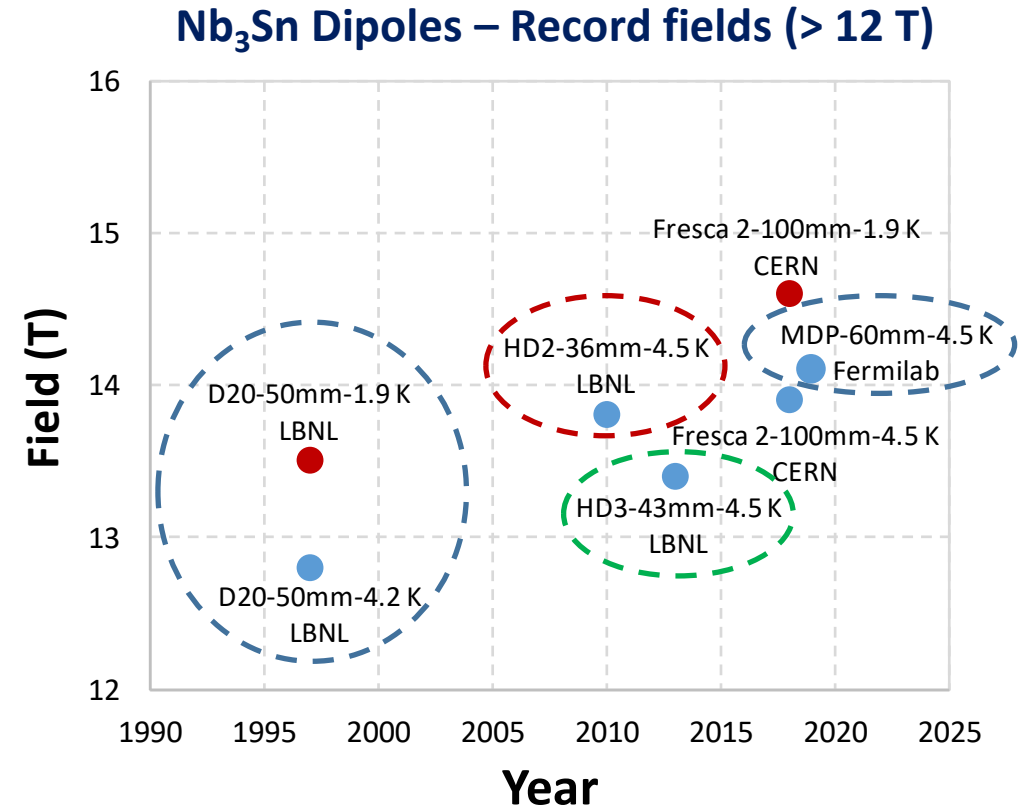


Ta-Hf at Hypertech
Multi-filamentary wires

FCC 16 T Magnets

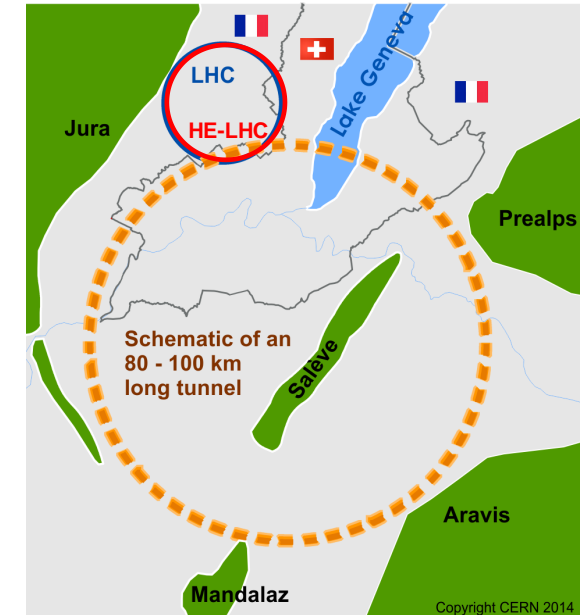
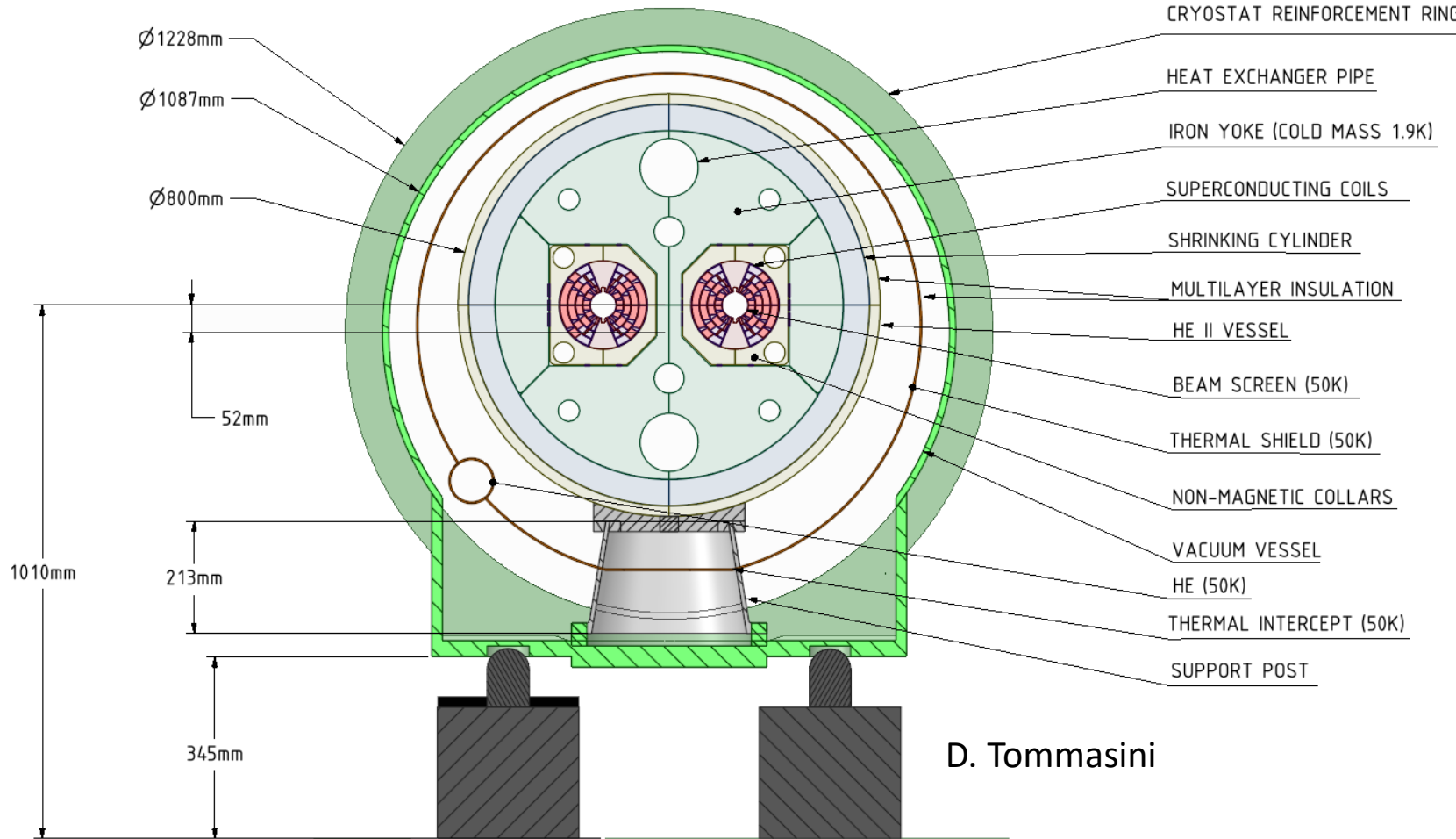
Challenges of Nb₃Sn high-field magnets:

- **Conductor performance/development**
 - J_c at 16 T;
 - Mechanical performance of wires
- **Electrical insulation**
- **Mechanical design of magnets**
- **Field quality**
- **Training and training memory**
- **Quench protection**
- **Magnet thermal management**
- **Manufacturing**
- **Cost**



FCC 16 T Dipole Magnet

$\Phi = 1228 \text{ mm}$



HE c.m.e 27 TeV
LHC tunnel, 16 T Magnets

Size compatible with possible integration in LHC tunnel for HE-LHC

High-Field Magnet Program



EU EuroCirCol WP5 (CEA, CERN, CIEMAT, UNIGeneva, KEK, INFN, TampereU, UTwente)

- Feed the FCC CDR with design and cost model of 16 T magnets.



CERN FCC 16 T Magnet Development, supporting:

- conductor development & procurement
- R&D magnets and associated development
- model magnets



US Magnet Development Program (ASC/NHMFL, BNL, FNAL, LBNL)

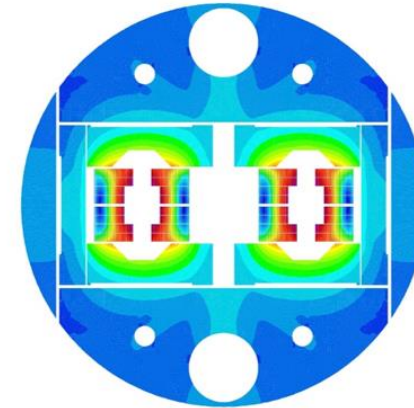
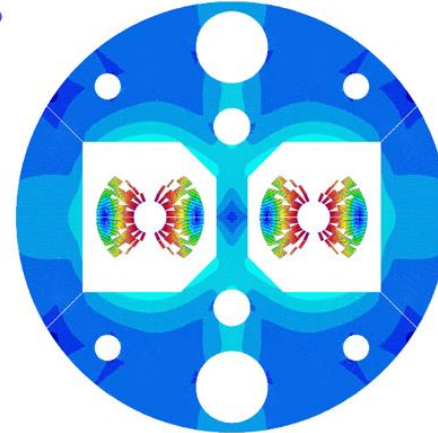
- **14-15 T cosine-theta** magnet
- Design, manufacture, and test of a 2-layer 10 T CCT magnet.
- Novel diagnostics and advanced modeling techniques.

16 T Nb₃Sn Dipoles for FCC – Design options

CERN Collaborations

INFN

Cosine-theta demonstrator

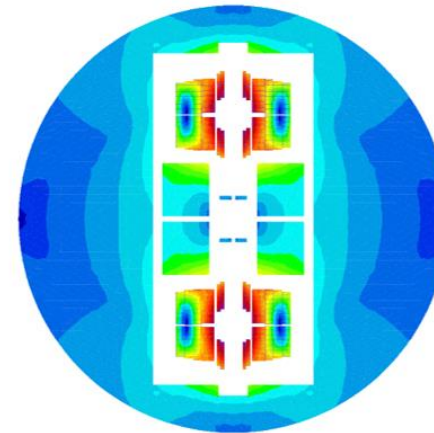
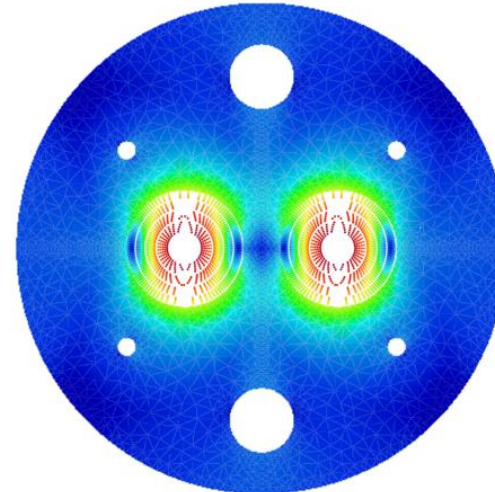


CEA

Block coil demonstrator

PSI

Canted-Cosine-Theta



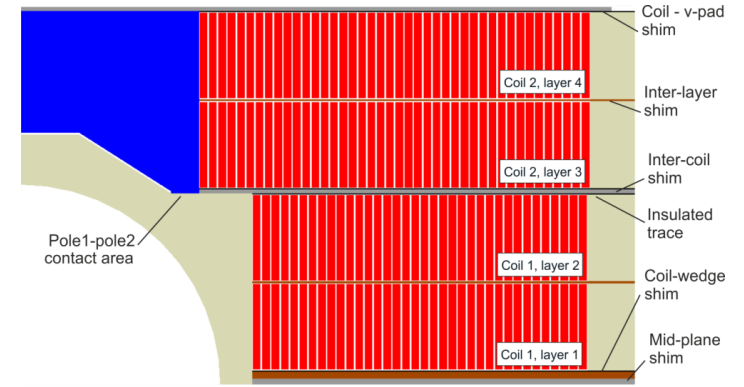
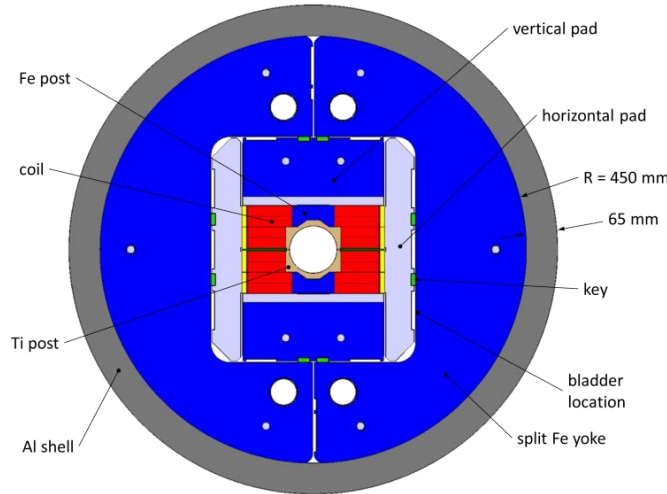
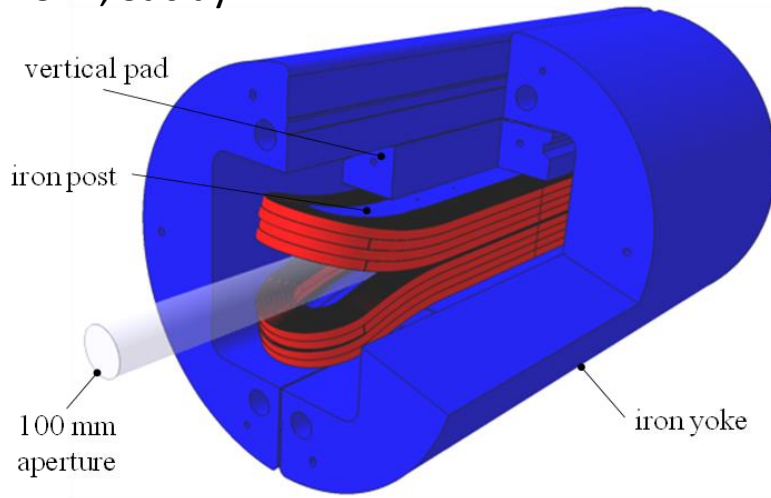
CIEMAT

Common coil demonstrator

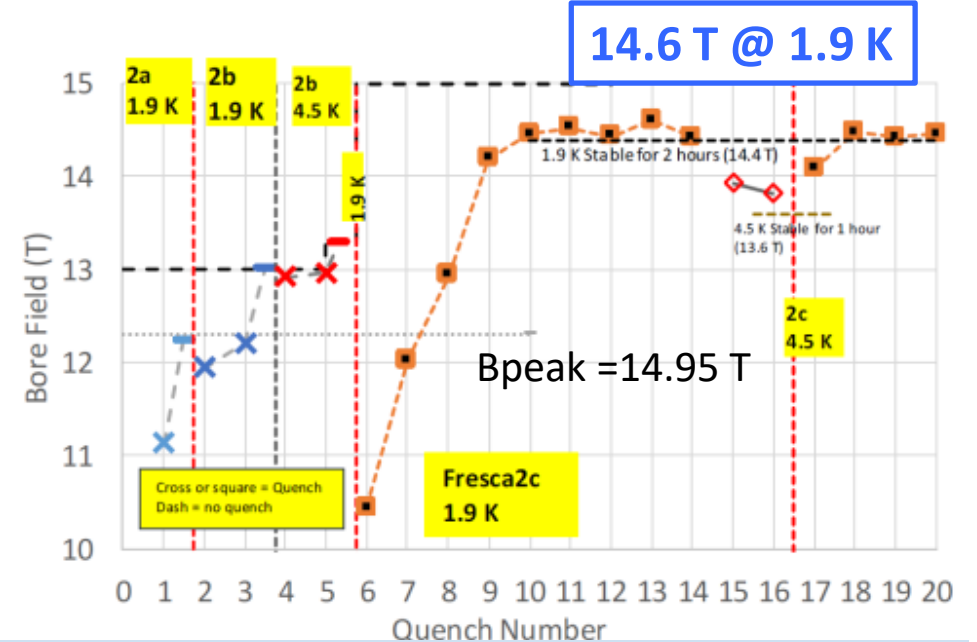
CERN world-wide magnet R&D Program

Fresca 2 Nb₃Sn Dipole

CERN
 CEA, Saclay

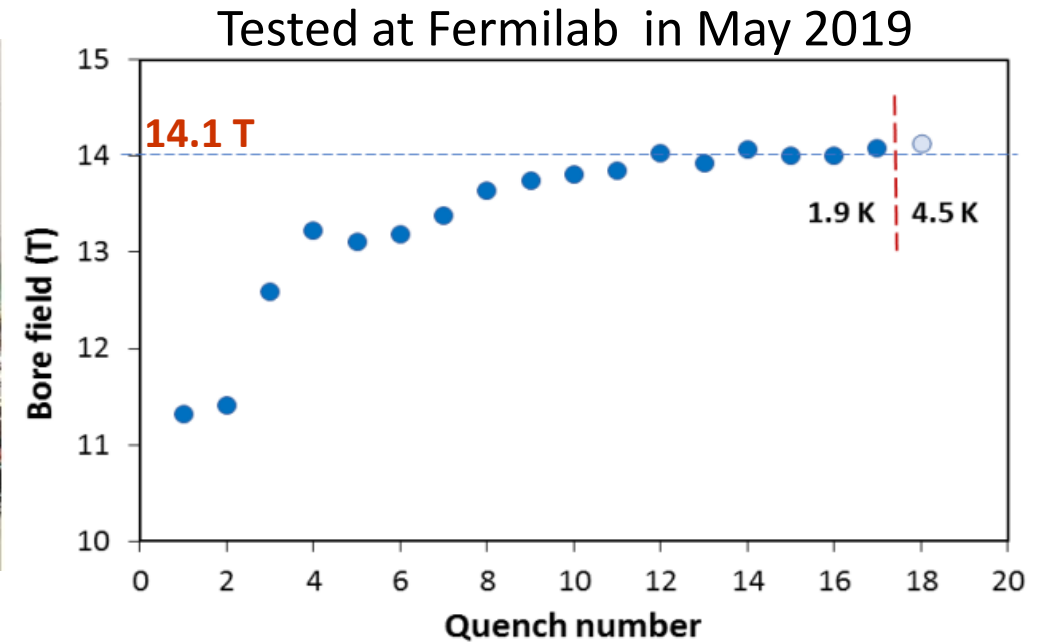
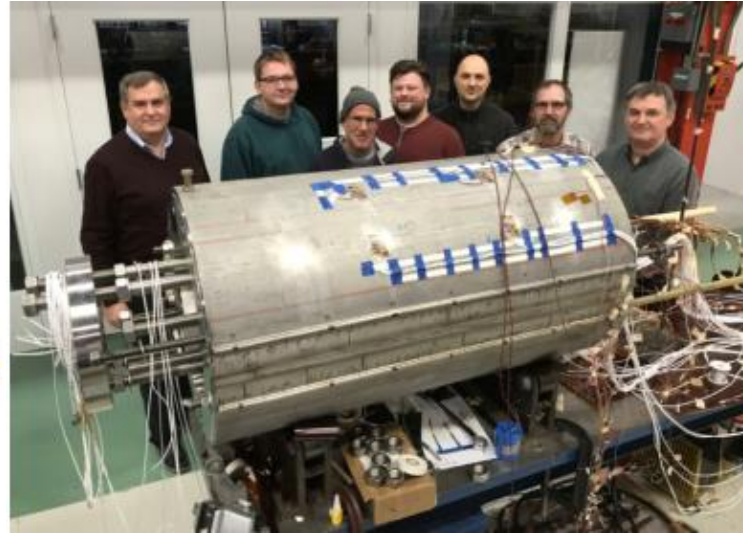
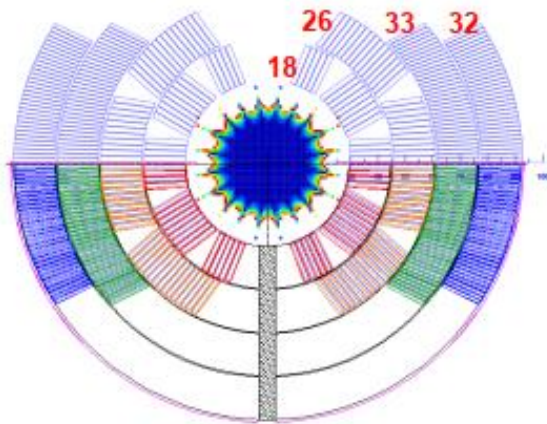


Tested at CERN in April 2018



US-MDP Dipole Magnet Demonstrator

$\cos\theta$ magnet
60 mm aperture
4-layer graded-coil

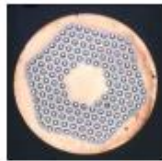


Length = 1 m
OD cold mass < 610 mm

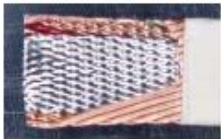
**Record field for
accelerator quality dipole magnet**

Nb₃Sn RRP® Conductor

RRP-108/127
0.7 mm



RRP-150/169
1 mm



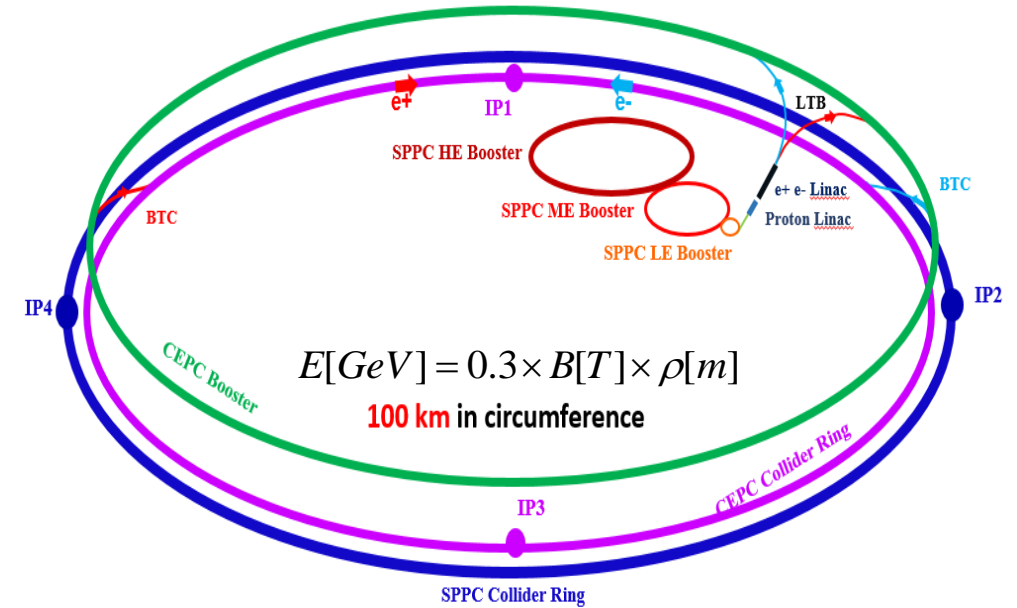
Maximum design stress: 200 MPa at 15 T and 4.2 K
Conservative pre-load of < 150 MPa **for 14 T** qualification
Magnet conductor limit for the wire $J_c(12T,4.2K)\sim 2.65$ kA/mm²

Courtesy A. Zloblin

SPPC

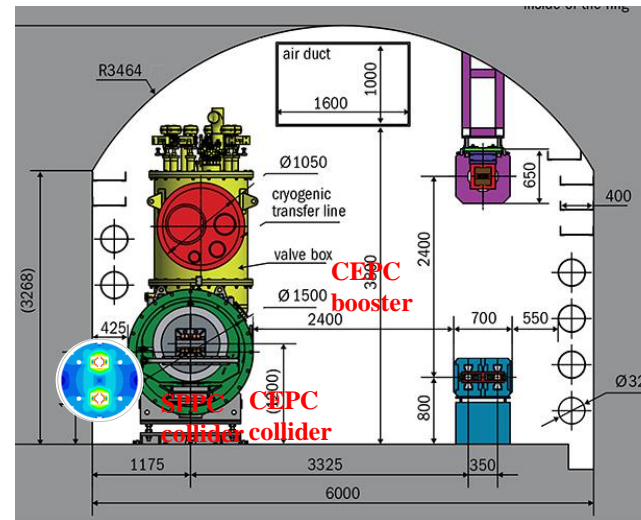
Main dipoles

- Field strength: **12-24 Tesla** to get **75-150 TeV** in a **100-km tunnel**
- **Baseline Iron-Based Superconductor (IBS), Nb₃Sn/ReBCO as option**
- Aperture diameter: **40~50 mm**
- Field quality: **10⁻⁴** at the 2/3 radius

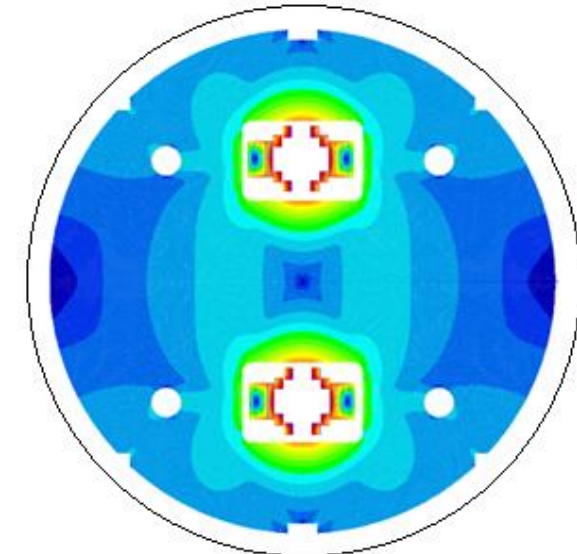


Q. Xu

Site study of the CEPC-SPPC



6-m width Tunnel for CEPC-SPPC



SPPC 12-T Dipole with IBS

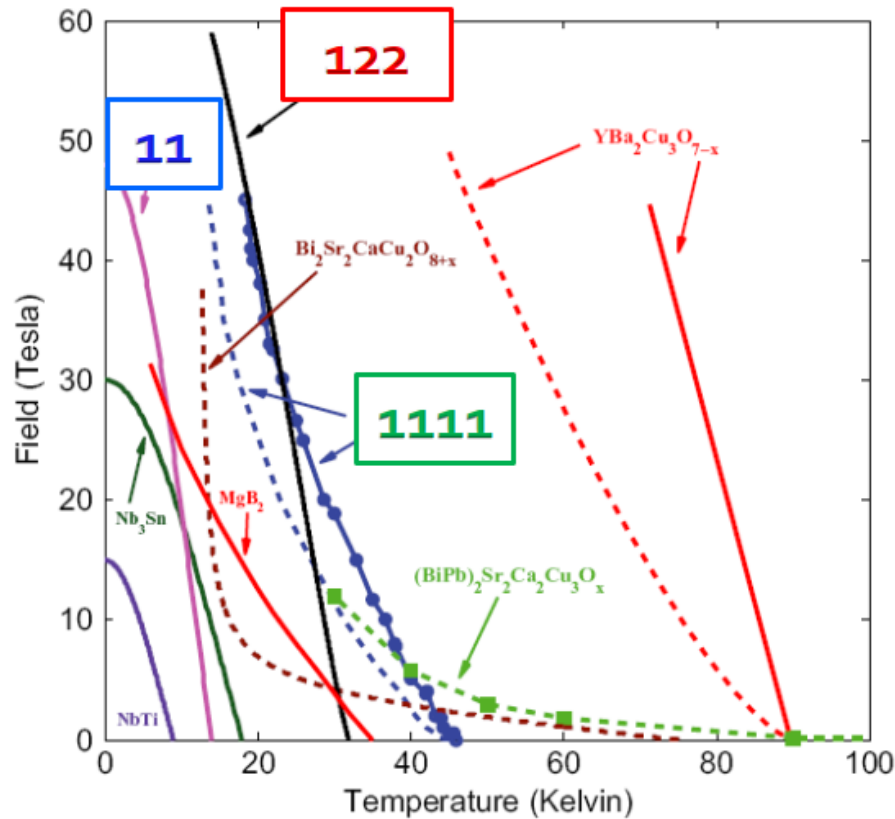
Iron based superconductors for SppC

Conceptual design with expected J_e of IBS in 2025

Strand	diam.	cu/sc	RRR	Tref	Bref	Jc@ BrTr	dJc/dB
IBS	0.802	1	200	4.2	12	3800	111

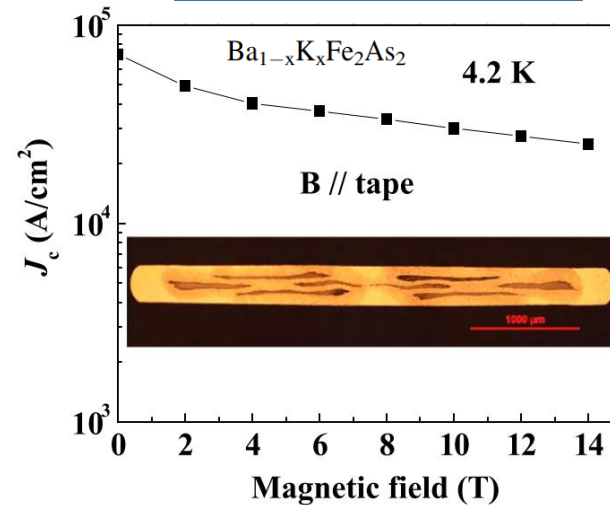
- For 100-km SPPC, **3000 tons of IBS** is needed
- Target cost of IBS: **20 RMB /kAm @12 T**
- Total cost for IBS conductors: **~10B RMB**

Upper Critical Fields

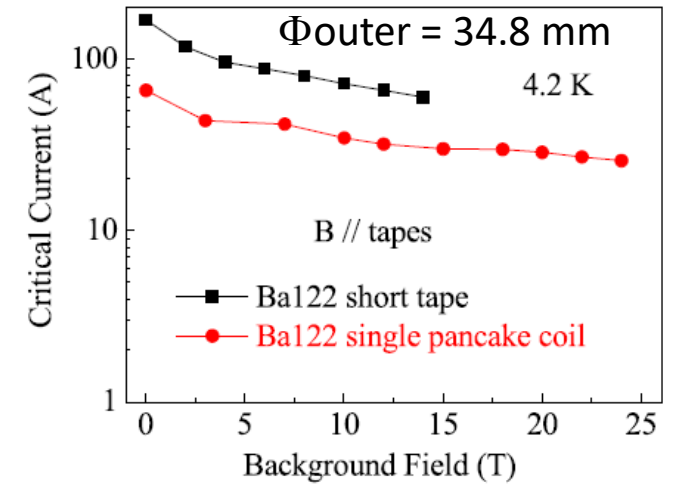


C. Tarantini et al., PRB 84, 184522 (2011)

Y. Ma, D. Wang et al



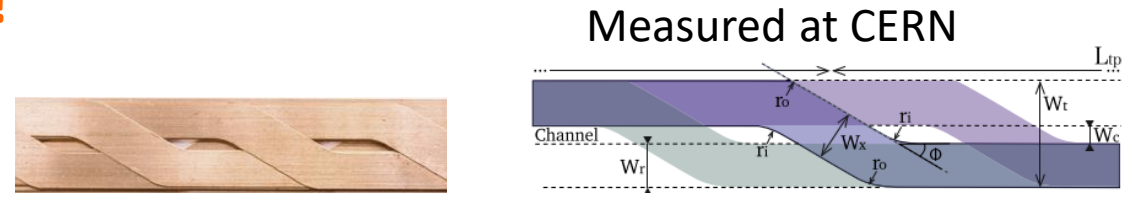
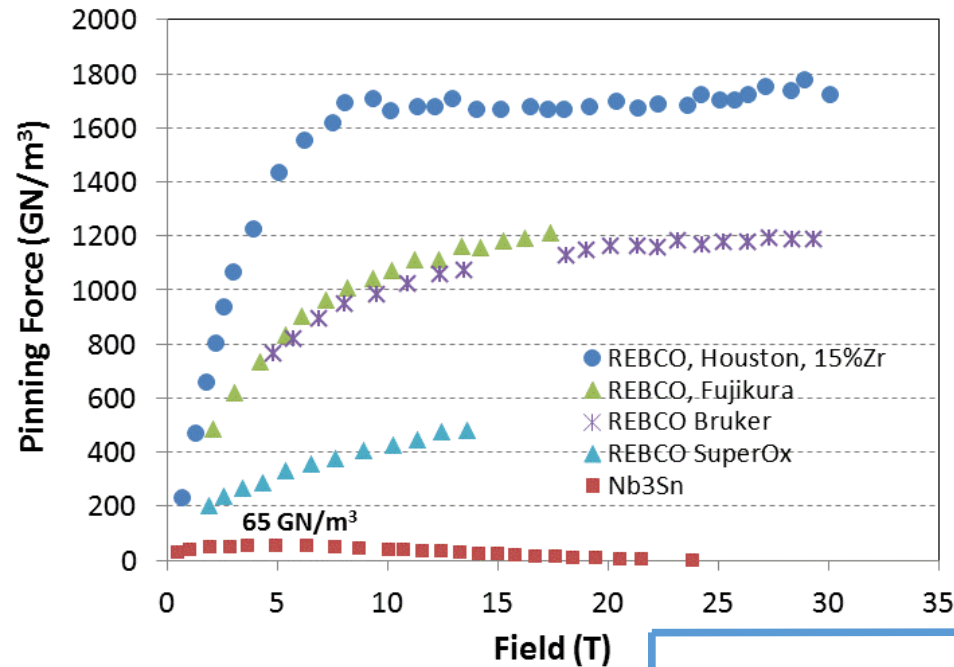
Fabrication of IBS solenoid coil and test at 24T
Supercond. Sci. Technol. 2019(32) 04LT01



High upper critical field and low anisotropy

HTS Conductor: REBCO (16 T and beyond)

Fantastic J_c at 4.2 K in high magnetic fields !

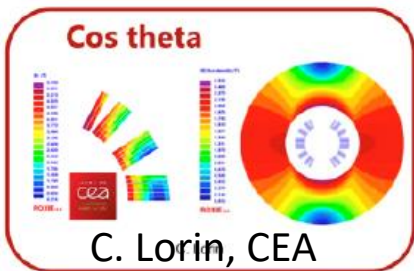


Eucard 2 Feather 2, Roebel cable, 3.35 T at 5.7 K



Supercond. Sci. Technol. 31 (2018) 065002 J. Van Nugteren, G. Kirby et al.

Eucard 2, cos θ dipole, Roebel cable
 5 T at 4.2 K, to be tested in 2019

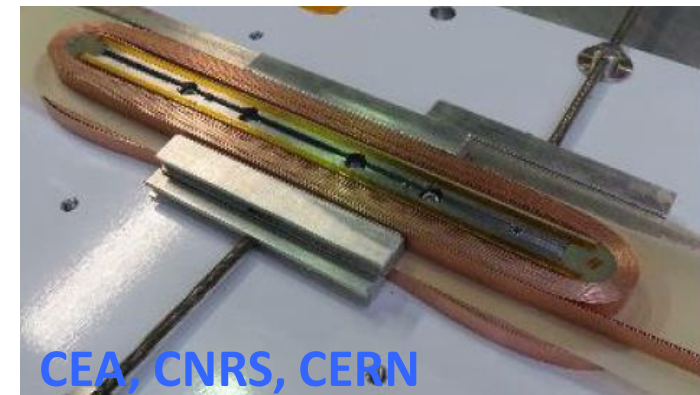


Design parameters (SuperPower Cable)

Layout	Unit	Cos θ B
I_{op}	kA	10.06
B_{op}	T	5
B_{peak}	T	5.8
I_c	kA	15.2
LL margin	(%)	34
T margin	K	30
Sd. inductance	mH/m	0.73
coil inner radius	mm	24
yoke inner radius	mm	50
yoke outer radius	mm	110
Nb. of turns	-	17
Unit len. of cond.	m	24

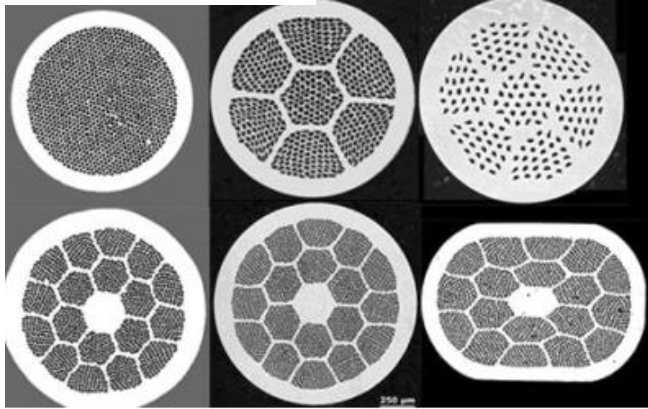


Eucard 1 Insert, 4-tape stack cable, 5.37 T at 4.2 K

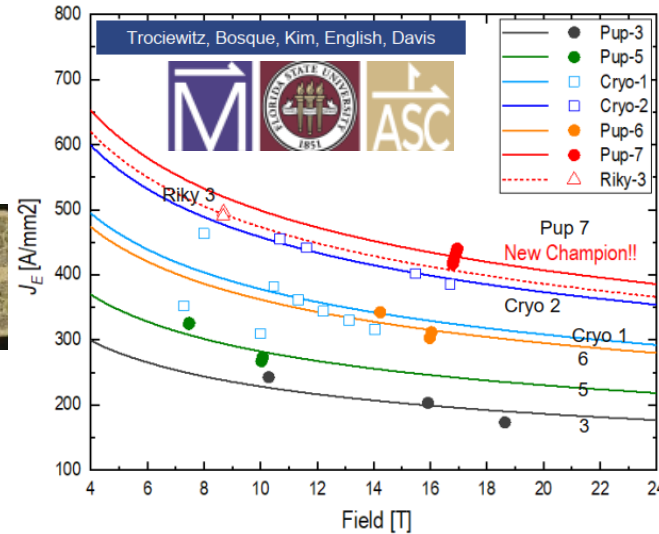


Tested in stand-alone at CERN

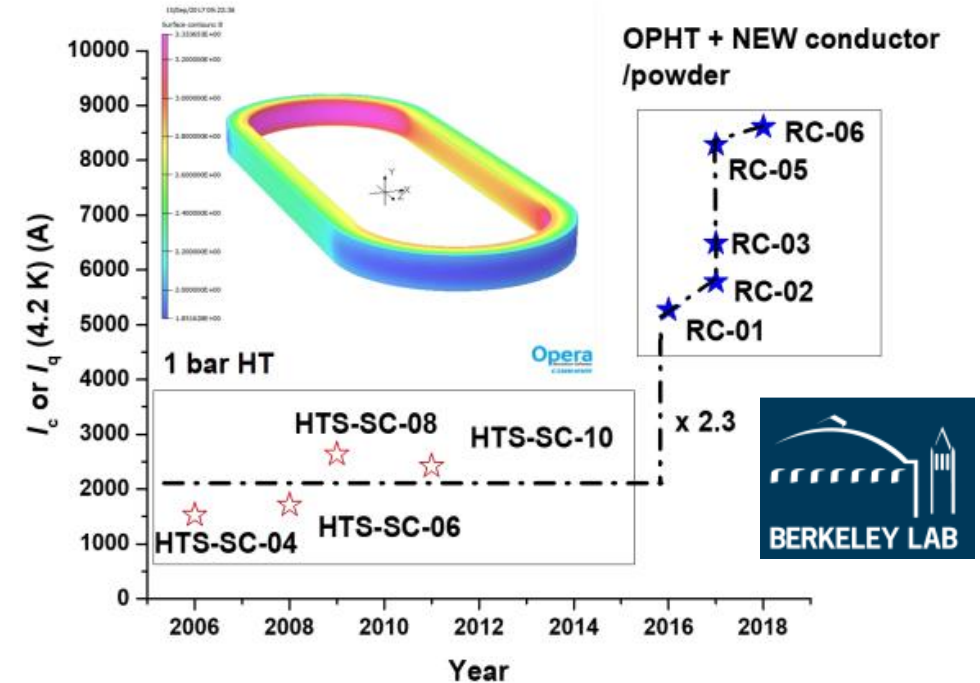
BSCCO 2212



HT at 50 atm



LBNL: Racetrack and CCT
 Technology for ~ 20 T dipoles



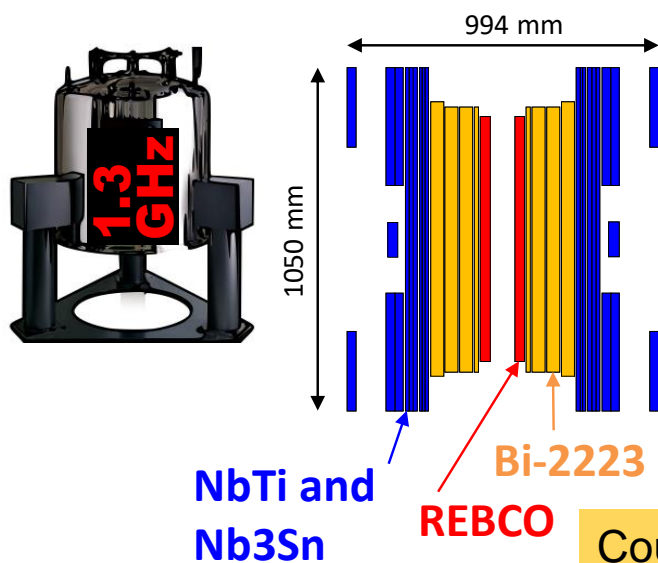
Best conductor properties depend sensitively on cooling rate: these 20% fill factor conductors have J_E (16 T) = 1300 A/mm² and J_c = 6500 A/mm² with RRR (Ag) > 100 and no need for diffusion barrier

D. Larbalestier, FCC Week 2019, Brussels

Towards a 1.3 GHz (30.5 T) NMR magnet: 400 MHz (9.39 T) NMR with superconducting joints between REBCO conductors

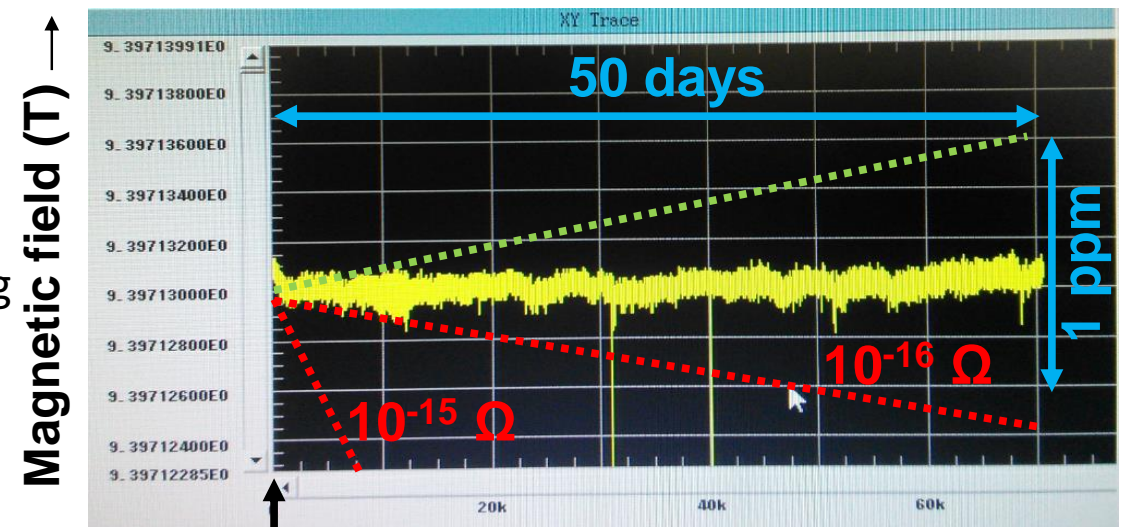
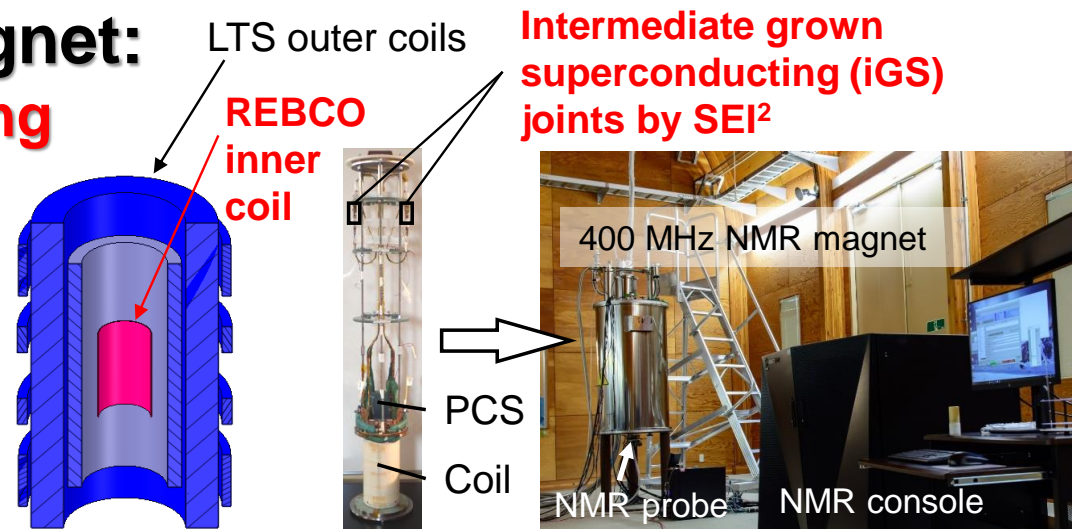


The development of a persistent-mode
 1.3 GHz NMR magnet in the JST-Mirai
 project¹



Courtesy of RIKEN

A first step:
 Persistent-mode 400
 MHz (9.39 T) NMR
 with superconducting
 joints between
 REBCO conductors



138 days after the coil charge

The superconducting joints perfectly functioned in the
 persistent-mode NMR magnet. ³

1. H. Maeda et al. *IEEE TAS* 29 (2019) 4602409
 2. K. Ohki et al., *Supercond. Sci. Technol.* 30 (2017) 115017
 3. T. Yamazaki et al., Presented at ENC2019.

Other technologies: Muon Colliders

- **Muons:**

Very large mass (207 time that of electrons)

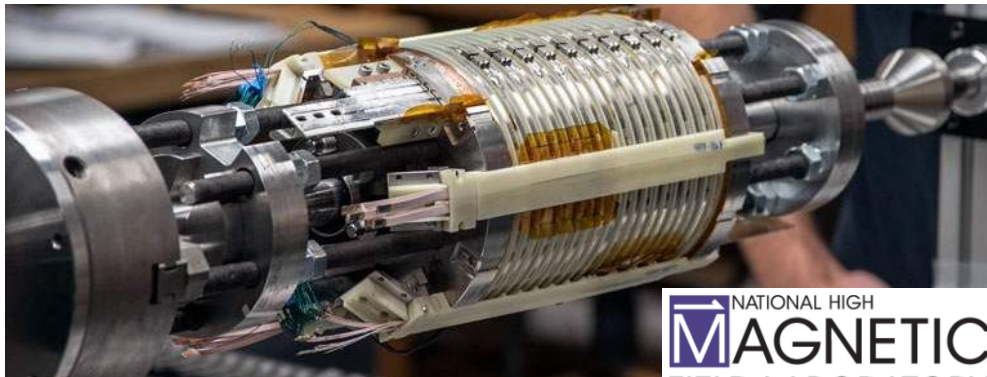
Sort lifetime (2.2 μ s at rest)

- **Muon Colliders:**

- Very high energies (no synchrotron radiation)
- Challenge of luminosity (short lifetime of muons)

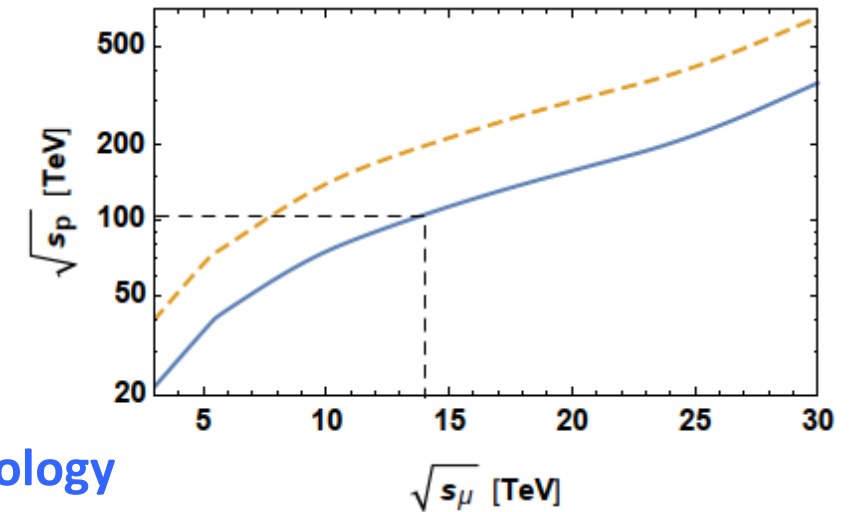
30 T – 40 T Solenoids for transverse beam cooling \rightarrow HTS Technology

32 T Record Field Solenoid (2017) at NHMFL
ReBCO, Bore diameter = 34 mm bore



NATIONAL HIGH
MAGNETIC
FIELD LABORATORY

14 TeV μ Collider \rightarrow 100 TeV proton collider



Input to the European Particle Physics Strategy Update
The Muon Collider Working Group

Development of demanding
technologies and innovative concepts
are required

Conclusions

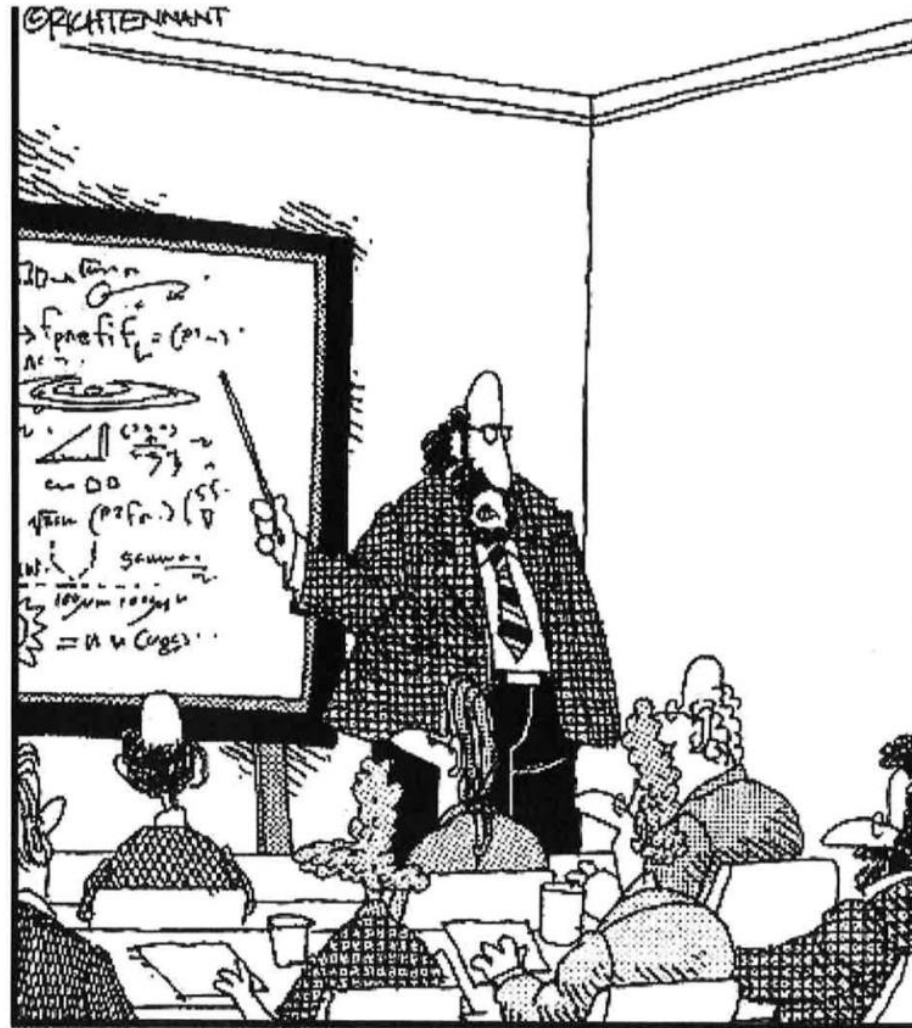
- For future **linear colliders** focused on Higgs factories **technology and SRF** are considered **mature**
- Future **circular lepton colliders** are combining concepts and **techniques developed**, implemented and demonstrated **by past and present circular colliders. Mature beam physics and technology**
- Future **hadron colliders** are based on high-field Nb₃Sn and/or HTS magnets, whose development represents a **challenging R&D** requiring **longer term planning** and funding
- Continuous **R&D effort** is **very important** for all future accelerators. Effort is on cost reduction, energy saving and proving technological feasibility of challenging targets

Thank you for your attention !

*“Along with “Antimatter”
and “Dark matter”*

*we have recently
discovered the existence
of “Doesn’t Matter”*

*which appears to have no
effect on the universe
whatsoever”*



*“ Along with ‘Antimatter,’ and ‘Dark Matter,’
we’ve recently discovered the existence of
‘Doesn’t Matter,’ which appears to have no
effect on the universe whatsoever.”*