



Status of 2G HTS Wire Production at SuperOx

Sergey Samoilenkov SuperOx, Moscow, Russia

Outline



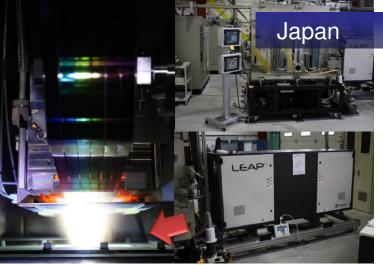
- About SuperOx
- 2G HTS wire characteristics
- New customization options for 2G HTS wire
- Development for applications at SuperOx

SuperOx



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- SuperOx company founded in November 2006 in Moscow
- 2011: SuperOx Japan LLC founded in Tokyo
- 2012: starts production of 2G HTS wire in Russia and Japan
- 2014 : delivers 2G HTS to customers in 10 countries worldwide





SuperOx (Moscow)



- production of 2G HTS wire
- development of process equipment
- R&D
- quality control
- development of HTS equipment
- market development

850 m² / staff - 25





SuperOx Japan LLC



- production of 2G HTS wire
- quality control
- R&D
- market development

 $220 \text{ m}^2 / \text{staff} - 5$

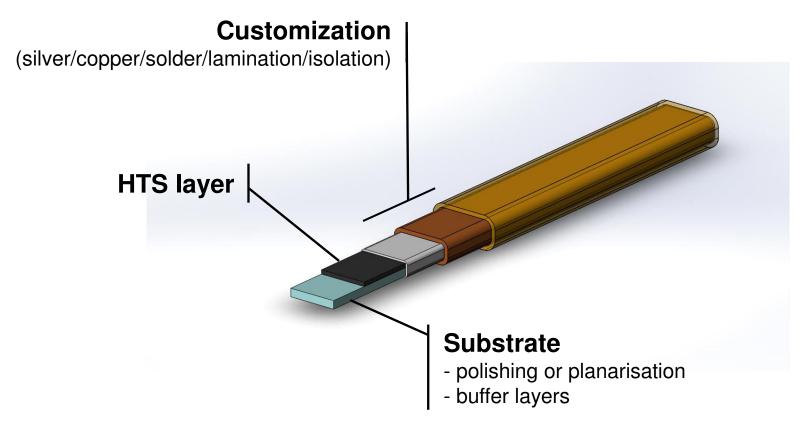




Structure of 2G HTS Wire







Plans to develop Production in Moscow



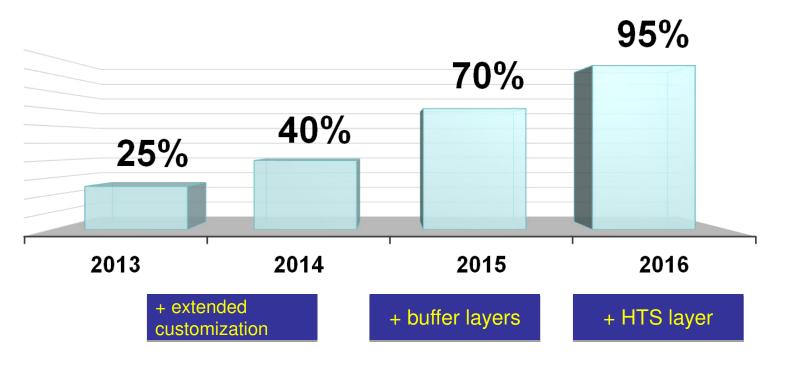


Stage	2014	2015	2016
Substrate	outsource	outsource	outsource
Polishing	SuperOx	SuperOx	SuperOx
Buffer layers	SuperOx Japan	SuperOx	SuperOx
HTS	SuperOx Japan	SuperOx Japan	SuperOx
Customization	SuperOx	SuperOx	SuperOx

Production Localization in Russia







SuperOx plans to retain production units both in Japan and Russia

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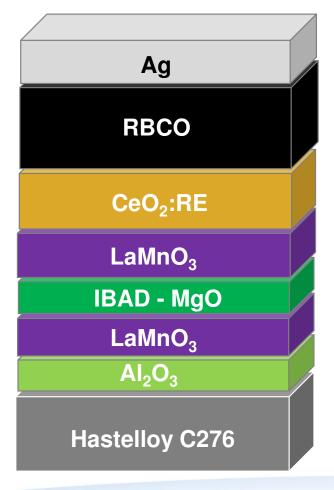


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Basic 2G HTS Wire Structure







DC sputtering (1-2 microns)

PLD-2 (1-3 microns) at T2

PLD-1 (100-200 nm) at T1

RF sputtering-2 (30-50 nm) at T1

Ion beam assisted deposition with RF sputtering (5-7 nm)

RF sputtering-2 (30-50 nm) at T1

RF sputtering (50 nm)

Cold-rolled electropolished (60-100 microns)

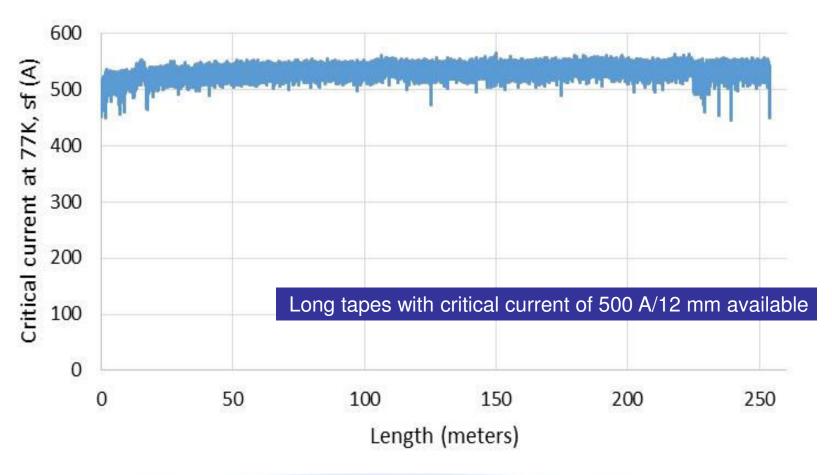
Dual-Chamber PLD system

Single Chamber

2G HTS Wire Properties

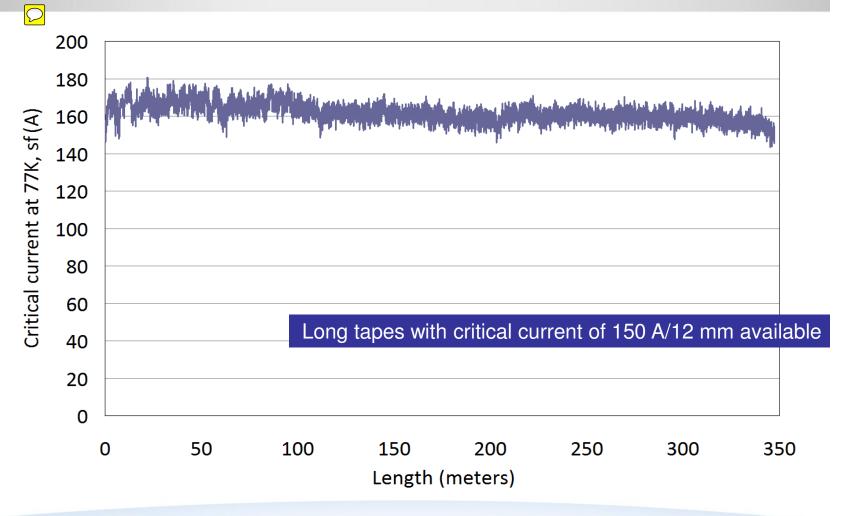






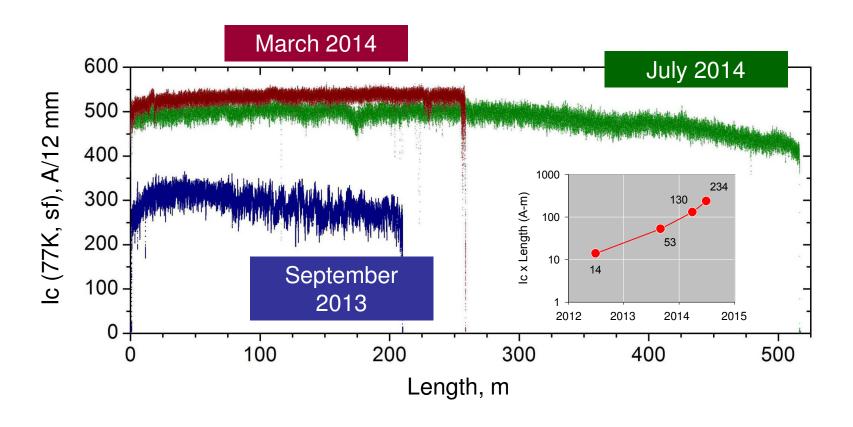
2G HTS Wire Properties





2G HTS Wire – Our Progress in 2012-2014 SuperOx





Short Summary





Parameter	Value		
Single piece length	up to 500 m		
Substrate thickness	60 or 100 microns		
Width	4 mm	12 mm	
Ic (77K, sf)	100-150 A	300-500 A	
Ic uniformity	±10%	±10%	

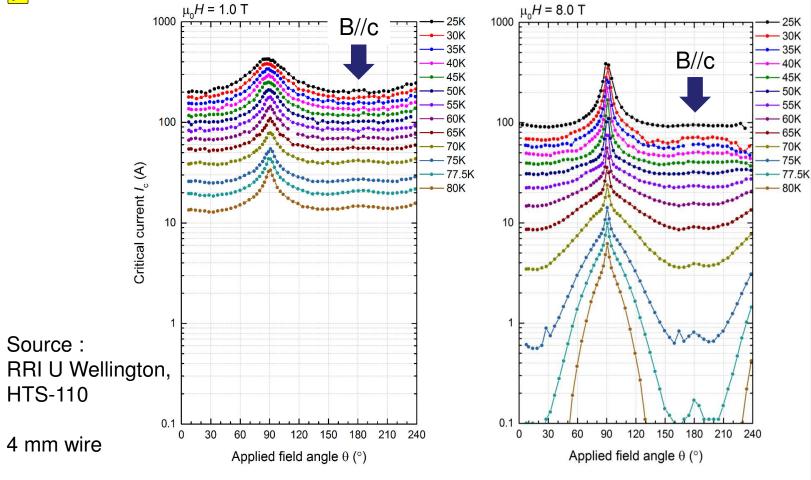
Customization:

- Any silver thickness
- Any copper thickness
- Lamination
- Isolation
- Solder-plating
- Joints
- ... we consider any other options

Ic in Magnetic Field



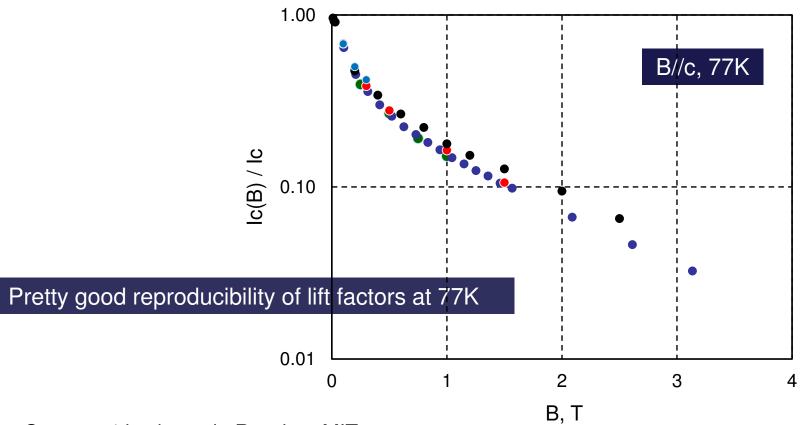




Lift Factor at 77K





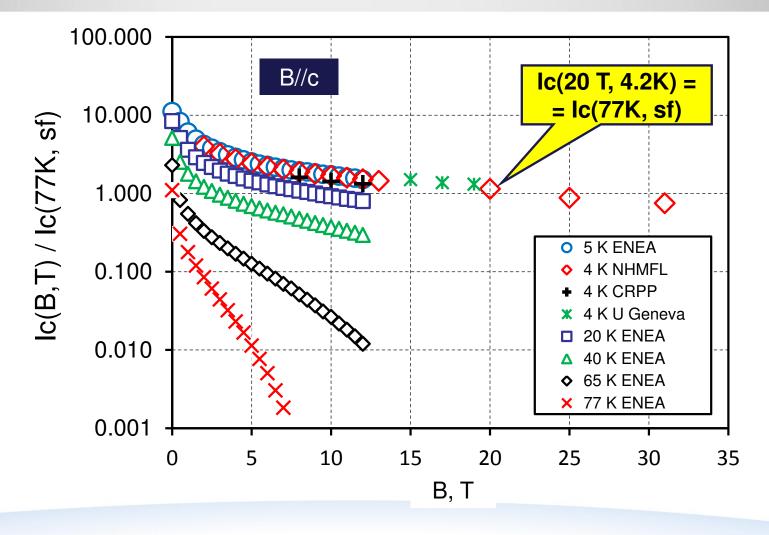


Source: 4 institutes in Russia + MIT

Lift Factor at 4 to 77K

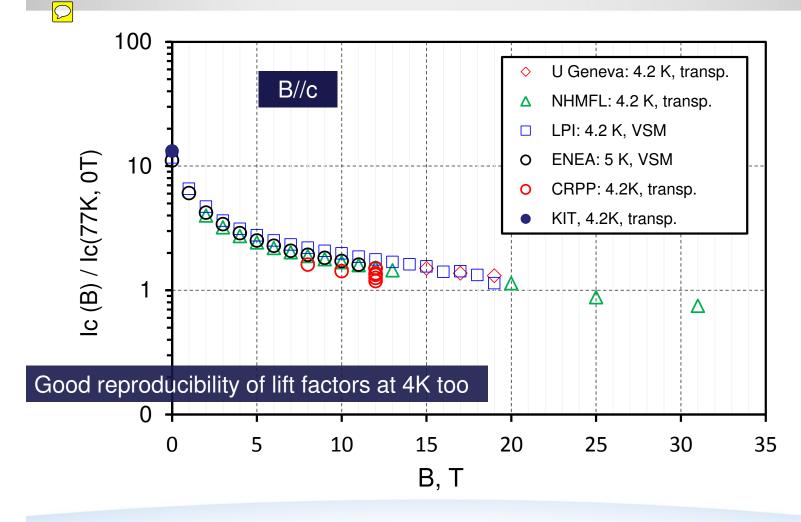


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Lift Factor at 4.2 K





Outline



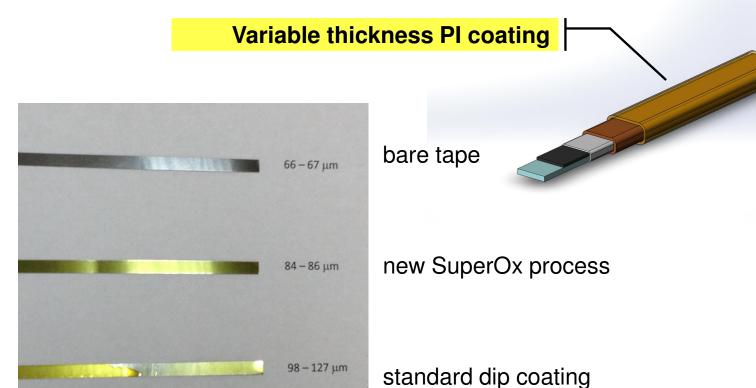


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Surround Polyimide Coating



■ Alternative to wrapping — more uniform and thinner insulation



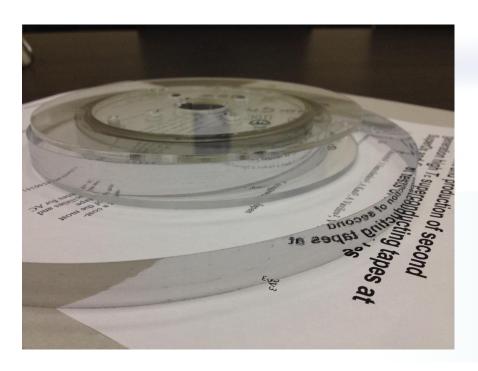
Solder-plated wire

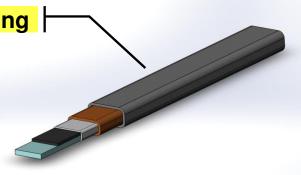


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■ Useful for making stacks or as alternative stabilization

Variable thickness solder plating





- ~ 200°C PbSn
- ~ 120°C SnIn
- ~ 100°C PbBiSn (Rose's metal) etc...

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2G HTS Wire Blocks for Magnetic LevitationSuperOx



- blocks made from 2G HTS wires provide stable levitation over PM
- viable alternative to HTS bulks any form and size possible





SuperOx Announces HTS Material for Maglev Applications

CAMBRIDGE INVESTIGATES CDW IN CUPRATES

Russian HTS company SuperOx has announced the development of a new superconducting material for Maglev and other devices that can be produced more easily and cheaply than existing alternatives. The new technology, which utilizes 2G HTS tapes, is suitable for the creation of multi-layered blocks that could take the form of thin plates, cylinders, or bricks.

U.S. SUPERCONDUCTIVITY PATENTS

Previously, HTS ceramics intended for Maglev applications took approximately four months to create. The resulting products were brittle, could only be manufactured in small quantities, and required a high amount of rare earth materials.

Levitation force is larger than 1 kg per 1 m of 12 mm 2G HTS tape





Thank you for your attention!

www.superox.ru/en